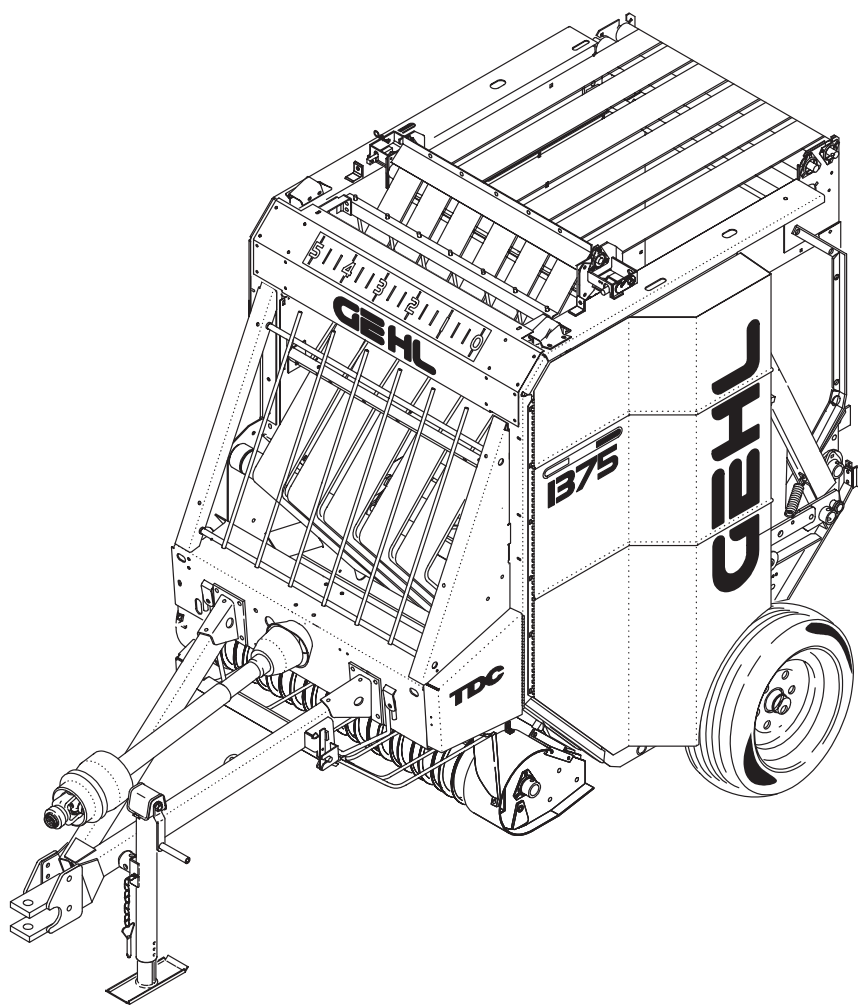


Form No.
908172
Replaces
908043

1375

Variable Chamber Round Baler



PARTS MANUAL

GEHL® AGRICULTURE

Introduction

When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model number and serial number for the Baler is on a decal located under the Top Channel, near the Center Column of the Right Frame Assembly. If equipped with the Quick Wrap, the Quick Wrap model and serial number is on a decal located on the Left Panel Assembly behind the Left Shield Door. “Right” and “Left” are determined from a position standing at the rear of the unit facing the direction of travel. From this position, the Baler Drive Sprocket on the Transmission Output Shaft is on the left side.

GEHL® Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *On original tire replacement, company policy prohibits the sale of replacement tires for all GEHL machinery. Replacement Wheel Sets are available and tire size information is called out with the Wheel Sets to facilitate replacement tire selection. ALL REPLACEMENT TIRES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover.

In the exploded view parts list, Reference Numbers may have additional information following the Reference Number.

A Tear Drop symbol will indicate an application of a “wet” product such as oil, and the number inside the Tear Drop will correspond to the description in the Parts List.

Also, a number inside a hexagon will be the torque value required, in foot pounds, on the associated Reference Number. Items shown in the parts list that do not have Reference Numbers are shown for reference purposes only and are NOT available for purchase.

Unless otherwise specified, all Cap Screws or Bolts are Grade 5, cadmium or zinc plated; Hexagon Nuts for Grade 5 Screws or Bolts are Grade B; Hexagon Nuts for other Screws or Bolts are Grade A.

NOTE: *The following abbreviations may be used herein:*

A/R	– As Required
ASSD	– Assembled
ASSY	– Assembly
CB	– Carriage Bolt
CCW	– Counterclockwise
CP	– Cotter Pin
CS	– Cap Screw (Hexagon Head)
CTR	– Center
CW	– Clockwise
DEG	– Degree
DIA	– Diameter
FCS	– Flanged Cap Screw
FHMS	– Flat Head Machine Screw
FL	– Flanged
FLN	– Flanged Lock Nut (Hexagon)
FLS	– Flanged Lock Screw (Hexagon)
FW	– Flat Washer
GA	– Gauge
GR	– Grade
HD	– Hard or Head
HN	– Hex Nut
INCL	– Includes
JT	– Joint
LG	– Large
LT	– Left
LW	– Lock Washer
LN	– Lock Nut
LW	– Lock Washer
M	– Metric
MM/mm	– Millimeter
NF	– National Fine
PB	– Plow Bolt
PTO	– Power Take Off
RHMS	– Round Head Machine Screw
RPM	– Revolutions Per Minute
RT	– Right
SERR	– Serrated
SHCS	– Socket Head Cap Screw
SHSS	– Socket Head Set Screw
SN	– Serial Number or Slotted Nut
SQ	– Square
T	– Tooth or Teeth
TFS	– Thread Forming Screw
THMS	– Truss Head Machine Screw
THRD	– Thread
WLDMT	– Weldment
#	– Number
	– Torque Required in foot pounds
	– Indicates a Fluid Application

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Refer to the *SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various safety decals furnished in the decal kit(s).*

To insure proper selection for correct replacement decal(s), compare all of the various close-up location illustrations to your machine **BEFORE** starting to refinish the unit. Then, circle each pictured decal (applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal surface.



CAUTION

ALWAYS observe safety precaution shown on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, **BE SURE** that **ALL** decals from the kit(s) that apply to your machine are affixed to your unit.

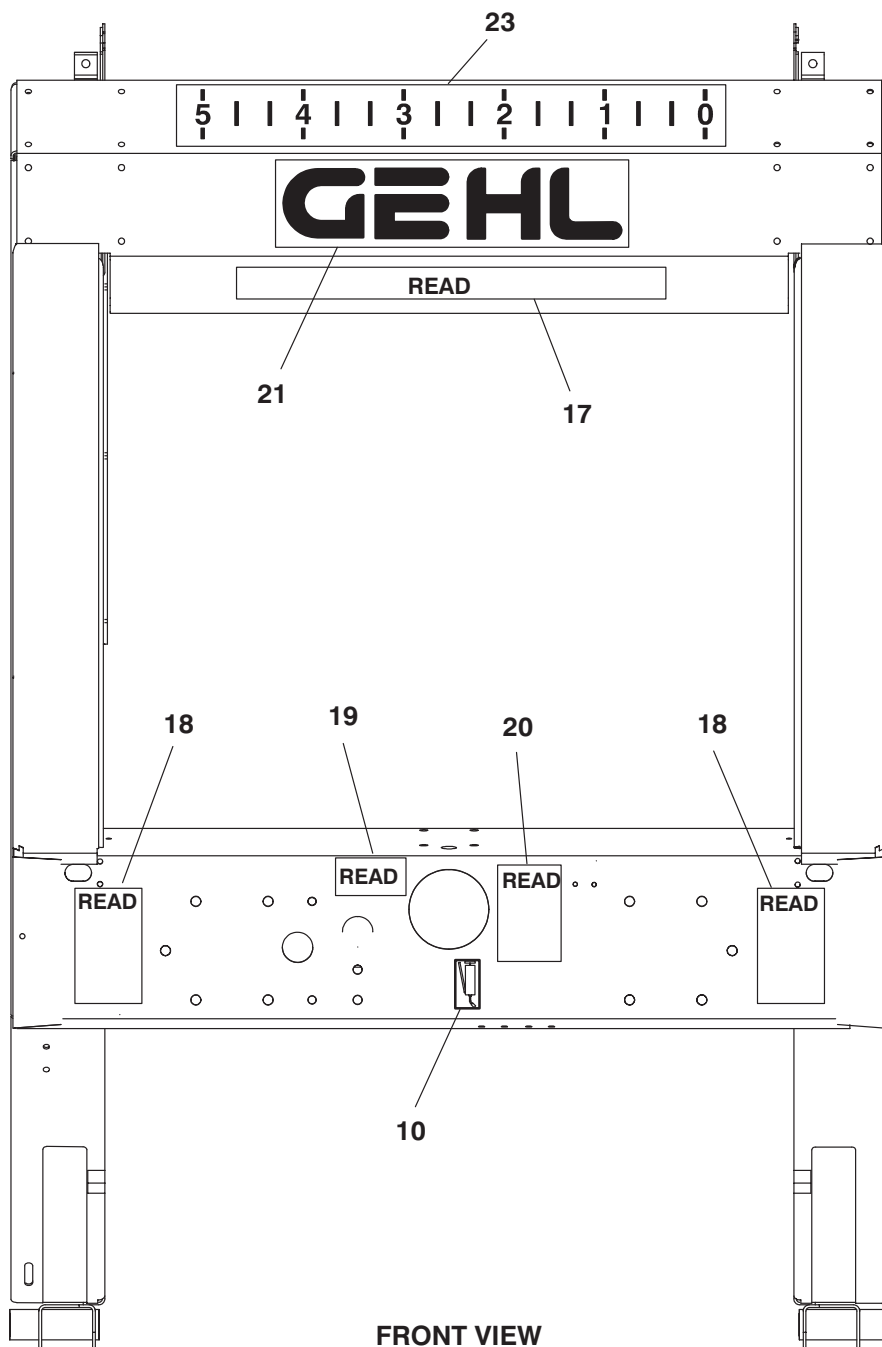
PAINT NOTICE

Use this list to order paint for refinishing:

906315	One Gal. AG Red
902872	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
902874	6 (12 oz. Spray Cans) Light Grey

For a complete decal set, order Part Number 145152 for the RB1375 model Baler. The following decals (as required) are included in the set:

Ref.	Part	
No.	No.	Description & Quantity
1	060147	Operating Instructions
2	060148	General Operating Instructions
3	060151	Shuttle Lock Position (2 Places)
4	060510	Jack Storage Position
5	060511	Jack Lifting Position
6	061832	Belt Tracking Adjustment (2 Places)
7	067131	Patent
8	145216	Red Reflector Strip (2 Places)
9	091444	DANGER - Rotating Drive Line
10	093020	Lubrication Symbol (17 Places)
11	093366	IMPORTANT - Store Manual Here
12	093367	WARNING - Owner's Responsibility & Read Manual
13	093373	WARNING - General Safety
14	093457	WARNING - Keep Door Closed (3 Places)
15	093458	WARNING - Rotating Wrench
16	093459	WARNING - Reservoir Contamination
17	093461	DANGER - Belt Entanglement
18	093462	DANGER - No Manual Feed (2 Places)
19	093466	WARNING - 540 RPM Operation ONLY
20	093653	WARNING - Rotating Drive Line
21	094914	GEHL 5 x 23-1/2" (Front)
22	094962	Colorbar 13-1/2" (1 on Each Side)
23	094977	Bale Size Indicator
24	112981	Oil Level Indicator
25	113340	Reservoir Maintenance
26	119448	TDC
27	119554	DANGER - Moving Tailgate (2 Places)
28	119596	DANGER - Baler Entanglement (2 Places)
29	143007	DANGER - Shield Missing
30	144970	Tailgate Lock
31	144985	GEHL (1 Each Side)
32	144986	1375 (1 on Each Side)
33	145235	SMV Emblem
34	153357	Reversing Wrench



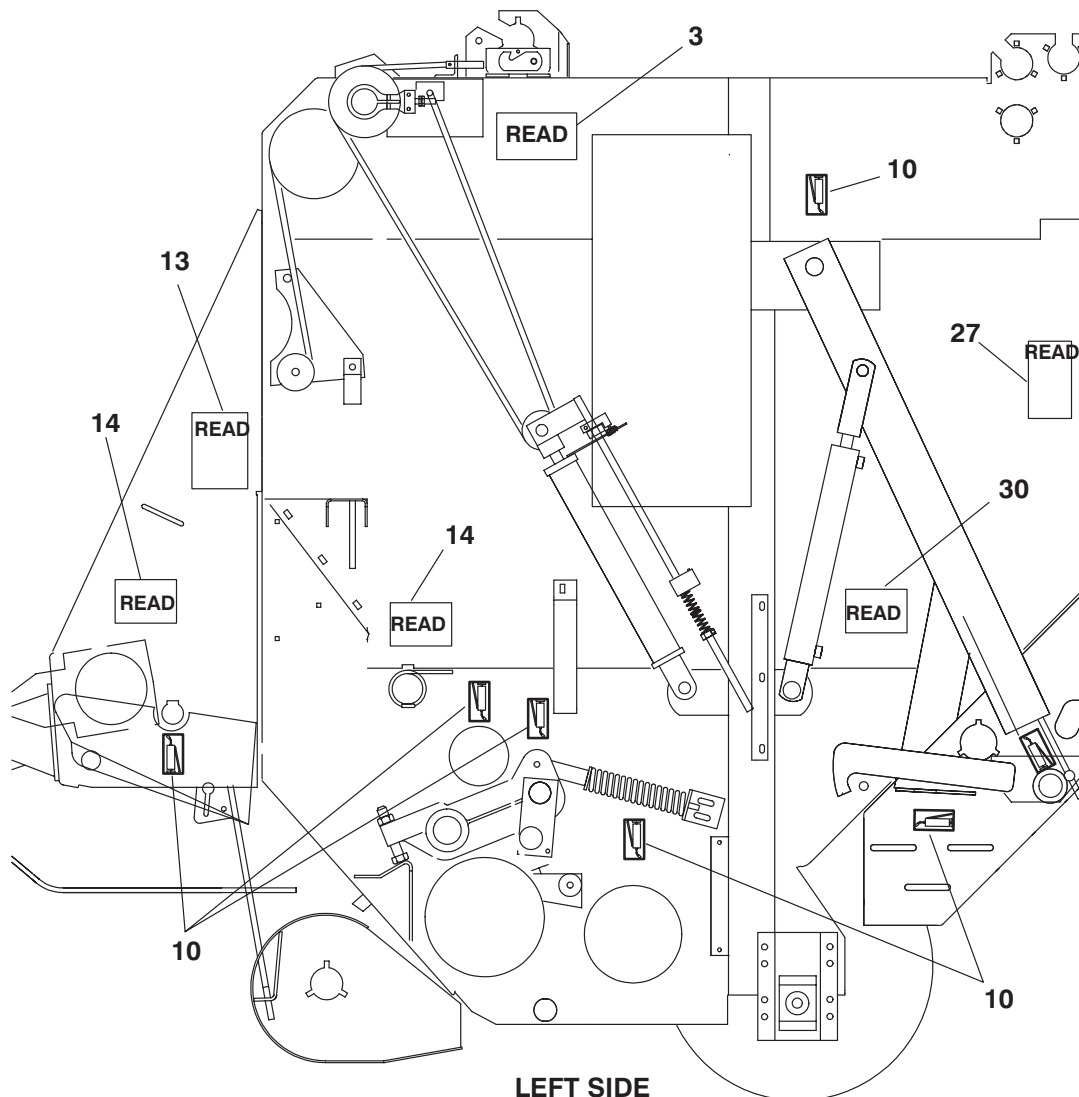
NOTE: The following is a duplicated listing of the Decals from a previous page. It is provided for your convenience when selecting Decals from the following illustrations.

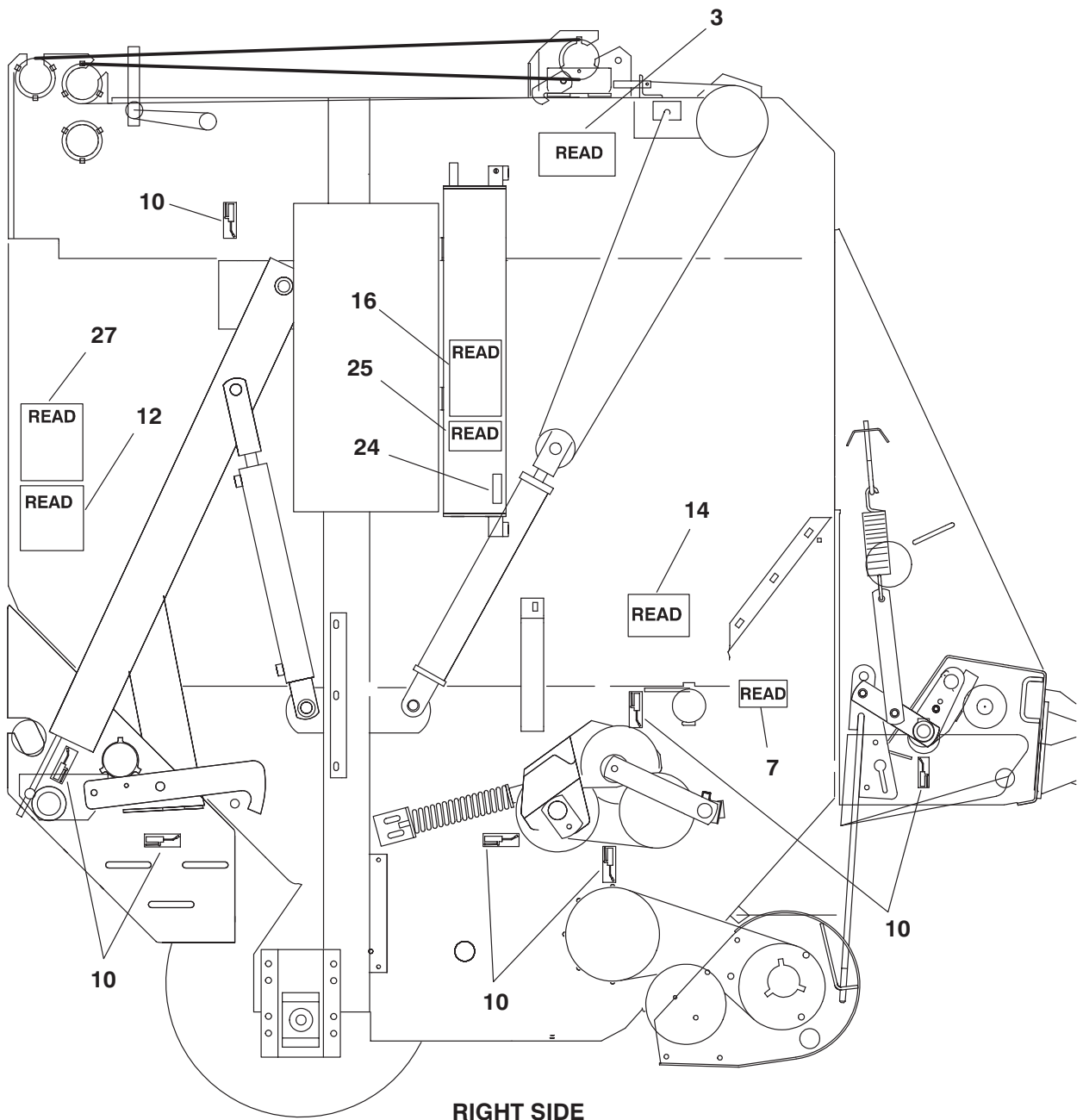
Ref. Part

No. No. Description & Quantity

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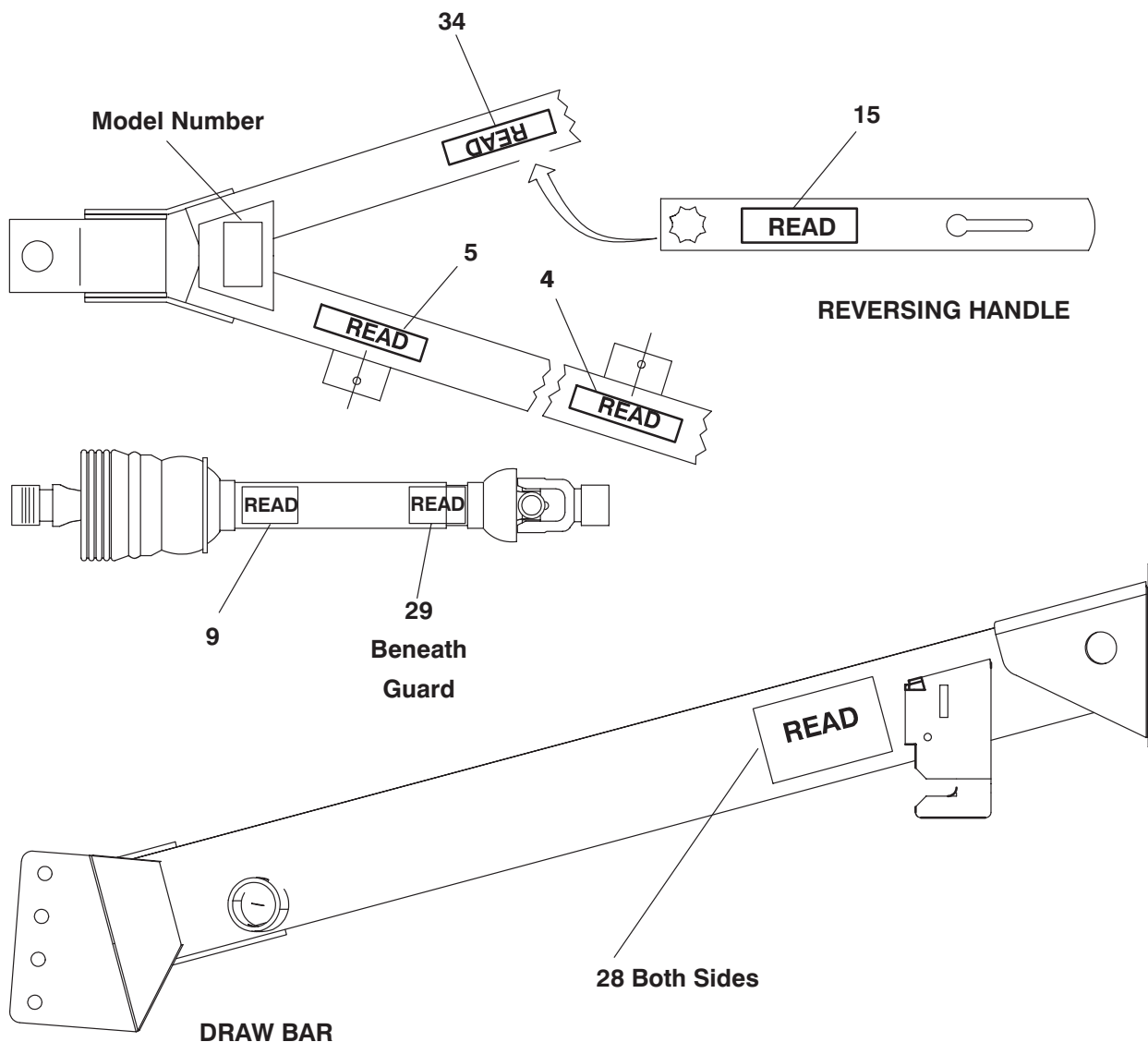
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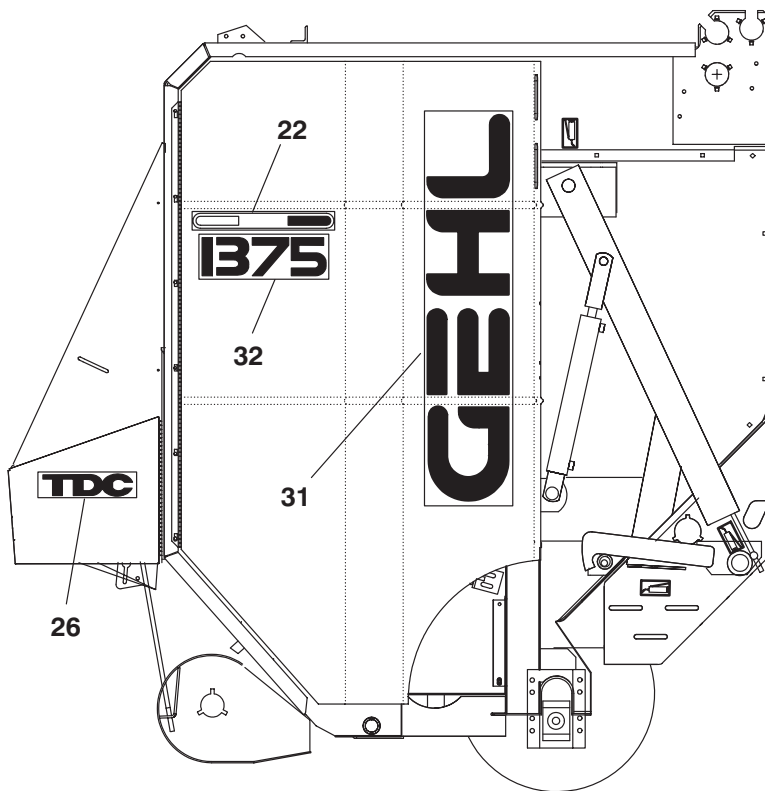
Ref. Part

No. No. Description & Quantity

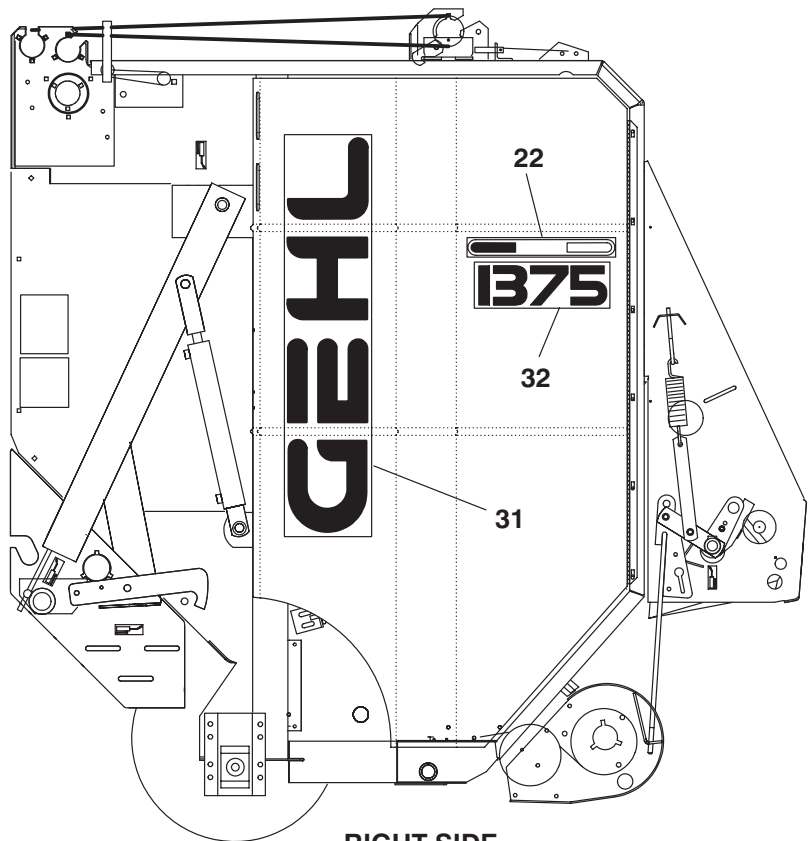
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LEFT SIDE

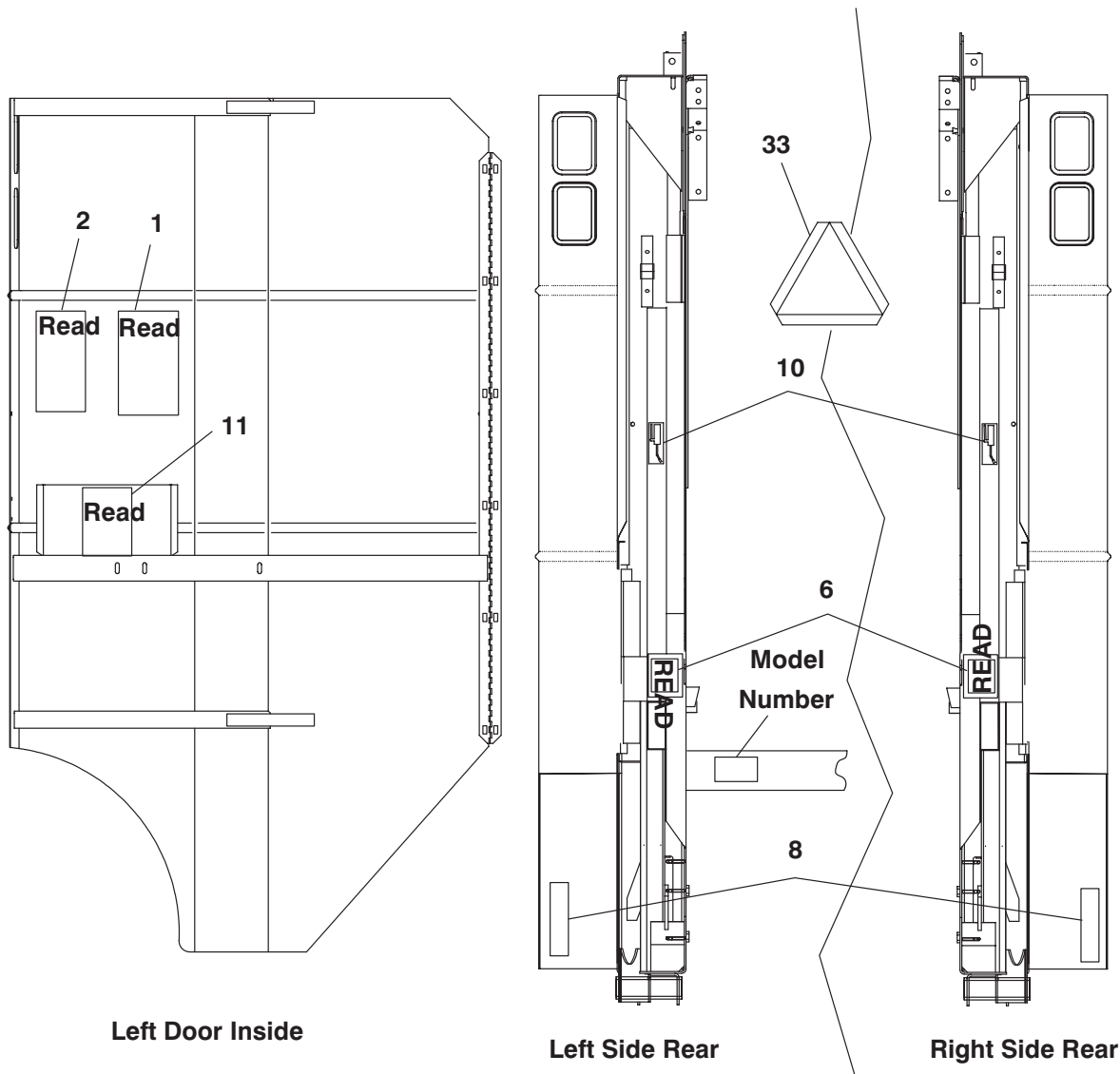


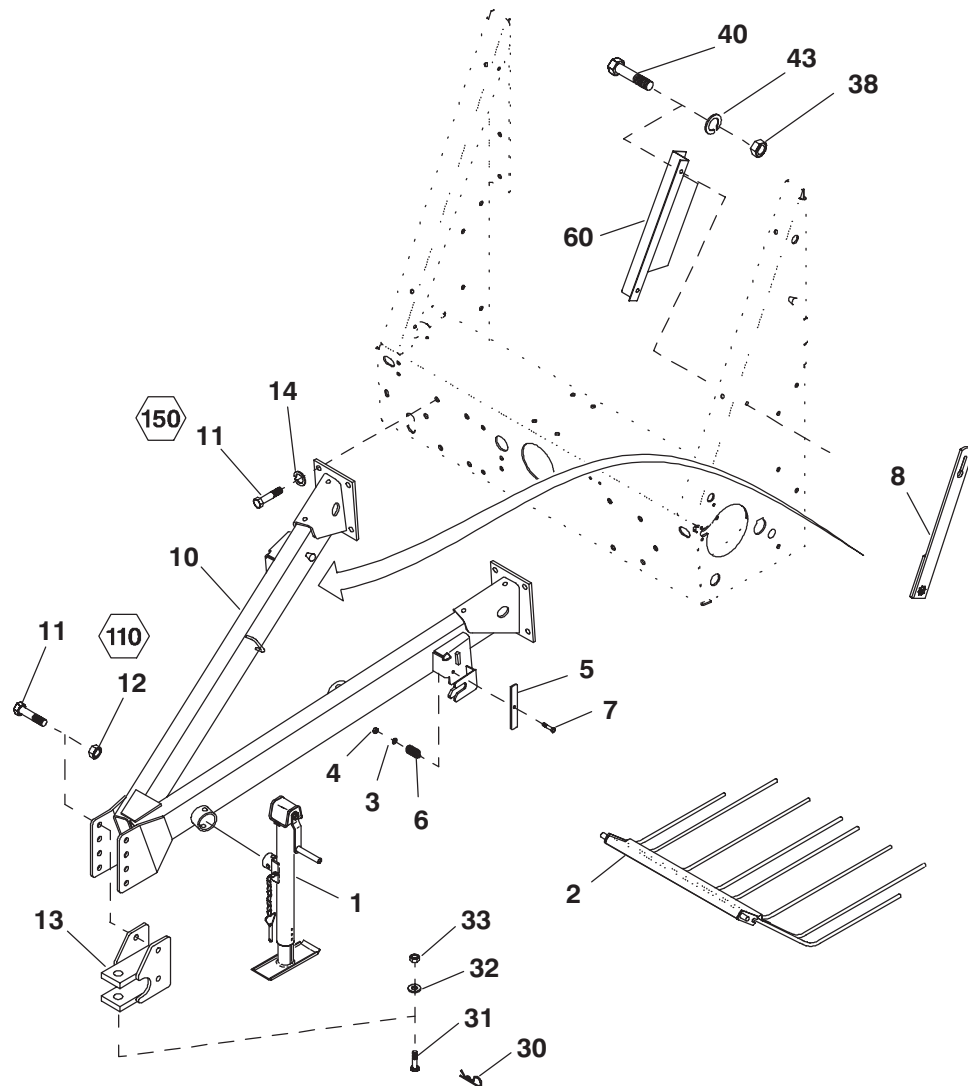
RIGHT SIDE

NOTE: The following is a duplicated listing of the Decals from a previous page. It is provided for your convenience when selecting Decals from the following illustration.

Ref. No.	Part No.	Description & Quantity
1	060147	Operating Instructions
2	060148	General Operating Instructions
3	060151	Shuttle Lock Position (2 Places)
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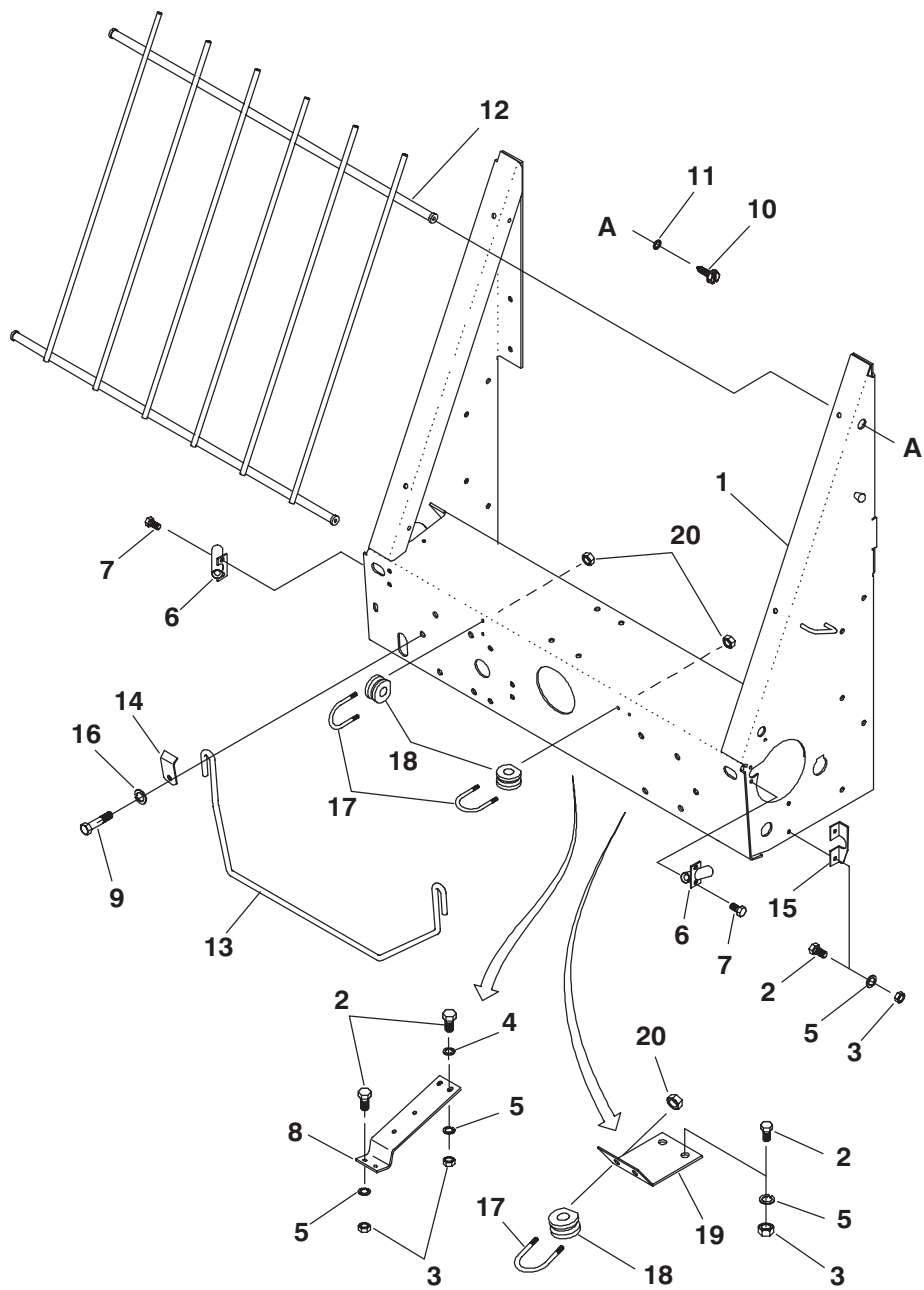


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	143470 ^a	JACK ASSY	1	13	098503	HITCH ASSY	1
02	119153	WINDGUARD	1	14	654032	LW 5/8	8
03	654004	FW 5/16	2	30	9H300	PIN/CONVEYOR LOCK	1
04	071701	LN 5/16	2	31	070880	PIN/HITCH	1
05	119027	LEVER	2	32	654016	FW 1	1
06	A162	SPRING/ROLLER GUARD	2	33	653130	HN 1	1
07	650725	CS 5/16X2-1/4	2	38	653007	HN 5/16	8
08	072478	HANDLE/REVERSING ASSY	2	40	650486	CS 5/16X3/4	8
10	119595 ^b	DRAWBAR ASSY	1	43	654024	LW 5/16	8
11	650844	CS 5/8X1-3/4	12	60	119137	GUARD/CHAIN	1
12	210-19531	FLN 5/8	4				

a) For component breakdown see page entitled Hitchjack.

b) Includes Decal 119596.

RB1375 - FRONT FRAME

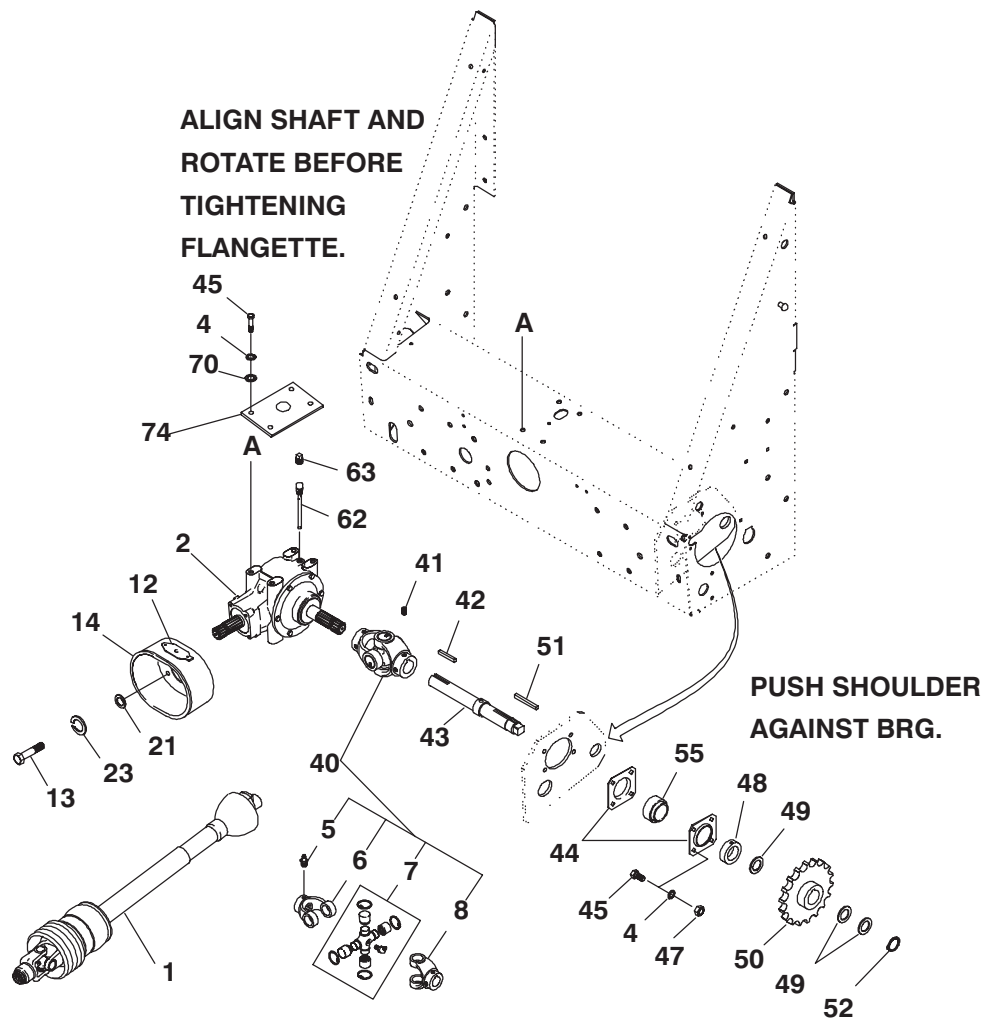


Ref. No.	Part No.	Description	Qty. Req.
01	144994 _a	HITCH ASSY	1
02	650490	CS 3/8X1	10
03	653010	HN 3/8	10
04	654006	FW 3/8	2
05	654026	LW 3/8	10
06	119336	TWINE TUBE/ASSY	2
07	650985	TFS 5/16X3/4	4
08	119215	BRACE	1
09	650647	CS 5/8X2	2
10	650987	TFS 3/8X1-1/2	4
11	654004	FW 5/16	4

Ref. No.	Part No.	Description	Qty. Req.
12	119136	GUARD/ASSY	1
13	119173	STOP/UP	1
14	119174	CLAMP/STOP	2
15	141462	RAMP	2
16	654032	LW 5/8	2
17	B11069	U BOLT 5/16X2-5/16	3
18	059721	GUIDE/ROPE	3
19	119279	BRACKET/INSULATOR	1
20	064260	NILN 5/16	6

a) Includes Decals 093457, 093466 and 093653.

RB1375 - DRIVE, GEARBOX



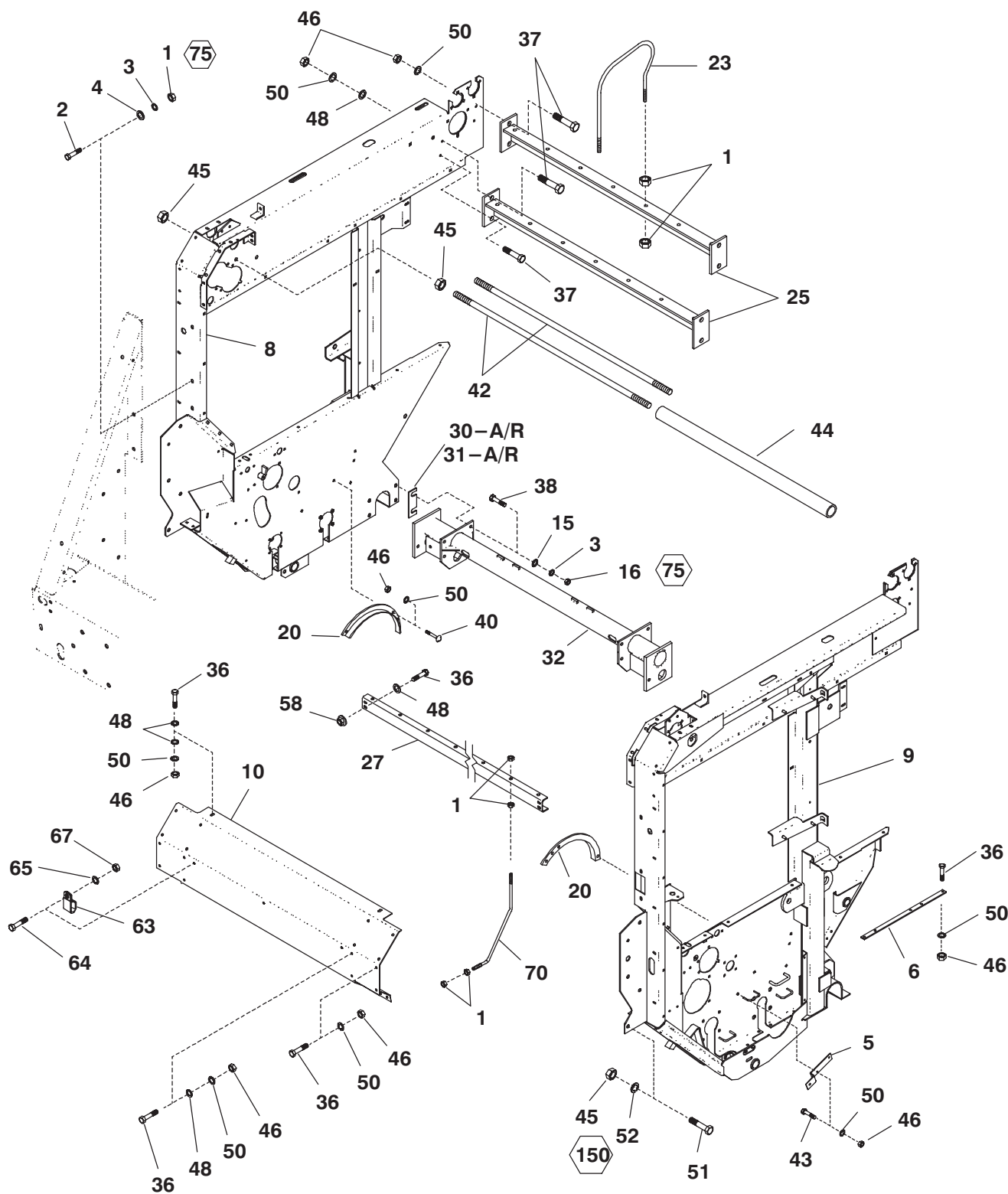
Ref. No.	Part No.	Description	Qty. Req.
01	NS _a	JOINT/UNIVERSAL	1
02	141549 _b	TRANS/ASSMD 540 RPM	1
04	654030	LW 1/2	8
05	570019	FITTING/GREASE	1
06	119165	YOKE	1
07	045327	KIT/CENTER CROSS	1
08	119166	YOKE	1
12	126342	FLAP	1
13	656001	CS M8X20	4
14	118511	SHIELD/DRIVELINE	1
21	654004	FW 5/16	6
23	654024	LW 5/16	8
40	119164	35 UNIVERSAL JOINT ASSY	1
41	650215	SHSS 3/8X3/8	2
42	056230	KEY/SQUARE	1
43	145819	SHAFT/ASSY	1
		(AFTER SN13400)	
	119168	SHAFT/ASSY	1
		(BEFORE SN13401)	

Ref. No.	Part No.	Description	Qty. Req.
44	077601	RETAINER/BEARING 85MM	2
45	650495	CS 1/2X1-1/4	8
47	653018	HN 1/2	4
48	520099	COLLAR/BEARING	1
49	400-32417	WASHER/SPECIAL	5
50	119163	SPROCKET/80B18T	1
51	006989	KEY/SQUARE	1
52	065240	RING/RETAINING	1
55	089831	BEARING/BALL	1
62	141645	DIPSTICK/BREATHER	1
63	097208	PLUG/GAS 3/8	3
70	062255	FW 17/32	4
		(BEFORE SN13401)	
74	153344	PLATE/SUPPORT	1
		(AFTER SN13400)	

a) Not available as a Service Part. For further breakdown, see page entitled 'Universal Drive'.

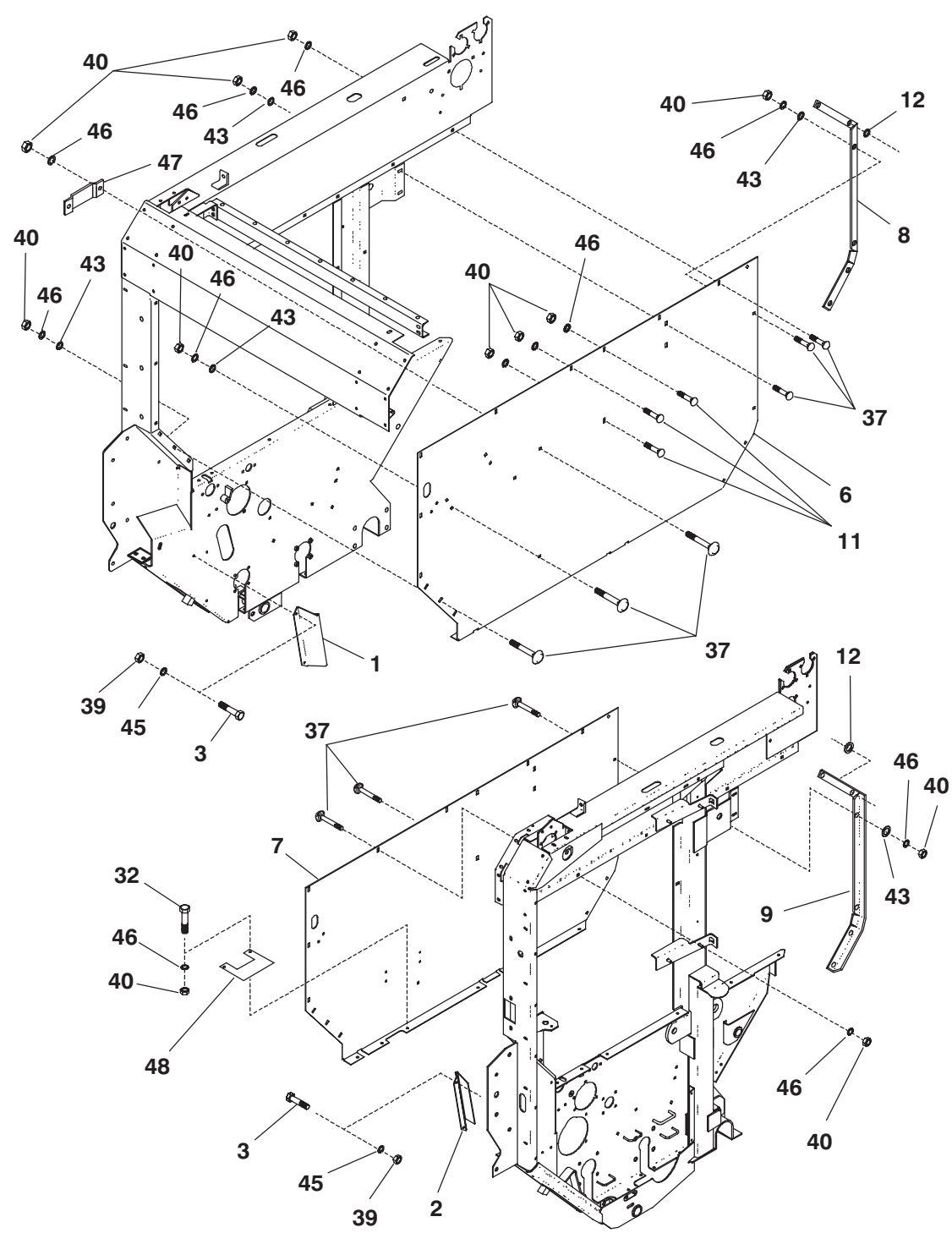
b) For further breakdown, see page entitled 'Transmission (540 RPM)'.

RB1375 - FRAME & CROSSMEMBERS



RB1375 - FRAME & CROSSMEMBERS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	653018	HN 1/2	62	37	650491	CS 3/8X1-1/4	8
02	650495	CS 1/2X1-1/4	6	38	650569	CS 1/2X1-3/4	8
03	654030	LW 1/2	14	40	650704	CB 3/8X1	4
04	654009	FW 1/2	6	42	066155	ROD/REWRAP	2
05	119318	MOUNT/IDLER ARM	1	43	650786	CB 3/8X1-1/4	2
06	119064	SUPPORT	2	44	092303	SHIELD/SHAFT	1
08	144888	FRAME/RT ASSY	1	45	653021	HN 5/8	16
09	144889	FRAME/LT ASSY	1	46	653010	HN 3/8	42
10	141524 ^a	PANEL/FRONT TOP	1	48	654006	FW 3/8	18
15	071520	FW 17/32	8	50	654026	LW 3/8	42
16	081374	FLN 1/2	8	51	650610	CS 5/8X1-1/4	8
20	075502	SHIELD/ROLL 16"	2	52	654032	LW 5/8	8
23	078128	ROD/GUIDE REAR	7	58	070856	FLN 3/8	4
25	084608	GUIDE/BELT ASSY	2	63	073535	CLAMP/HOSE	2
27	119003	GUIDE/BELT TOP FRONT	1	64	650486	CS 5/16X3/4	2
30	119367	SHIM	AR	65	654024	LW 5/16	2
31	119375	SHIM	AR	67	653007	HN 5/16	2
32	143397	AXLE ASSY	1	70	120868	ROD/GUIDE FRONT	7
36	650490	CS 3/8X1	32	a) Includes Decal 093461.			

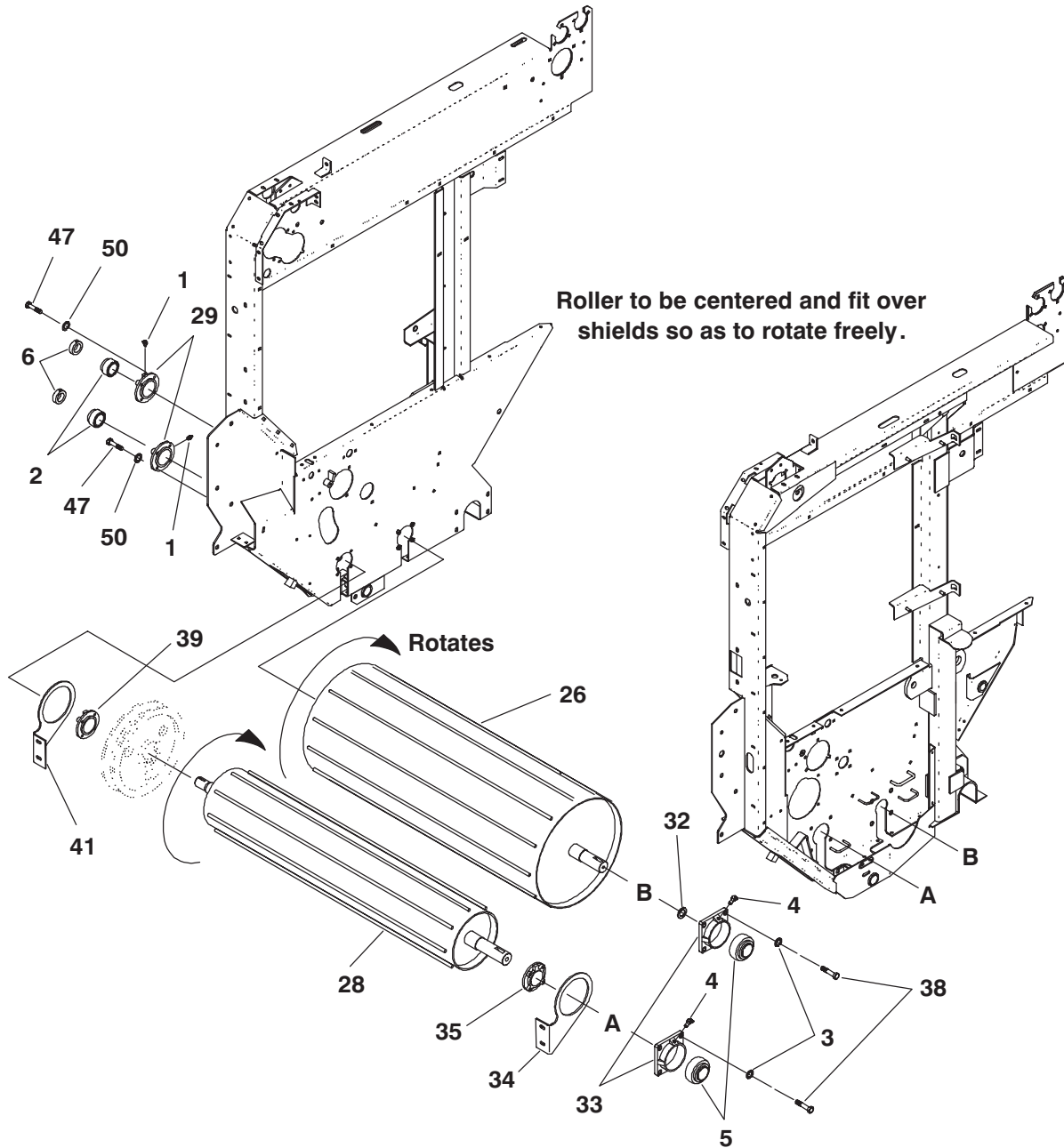


ITEMS 1 AND 2
TO HAVE BEVELED
EDGE UP.

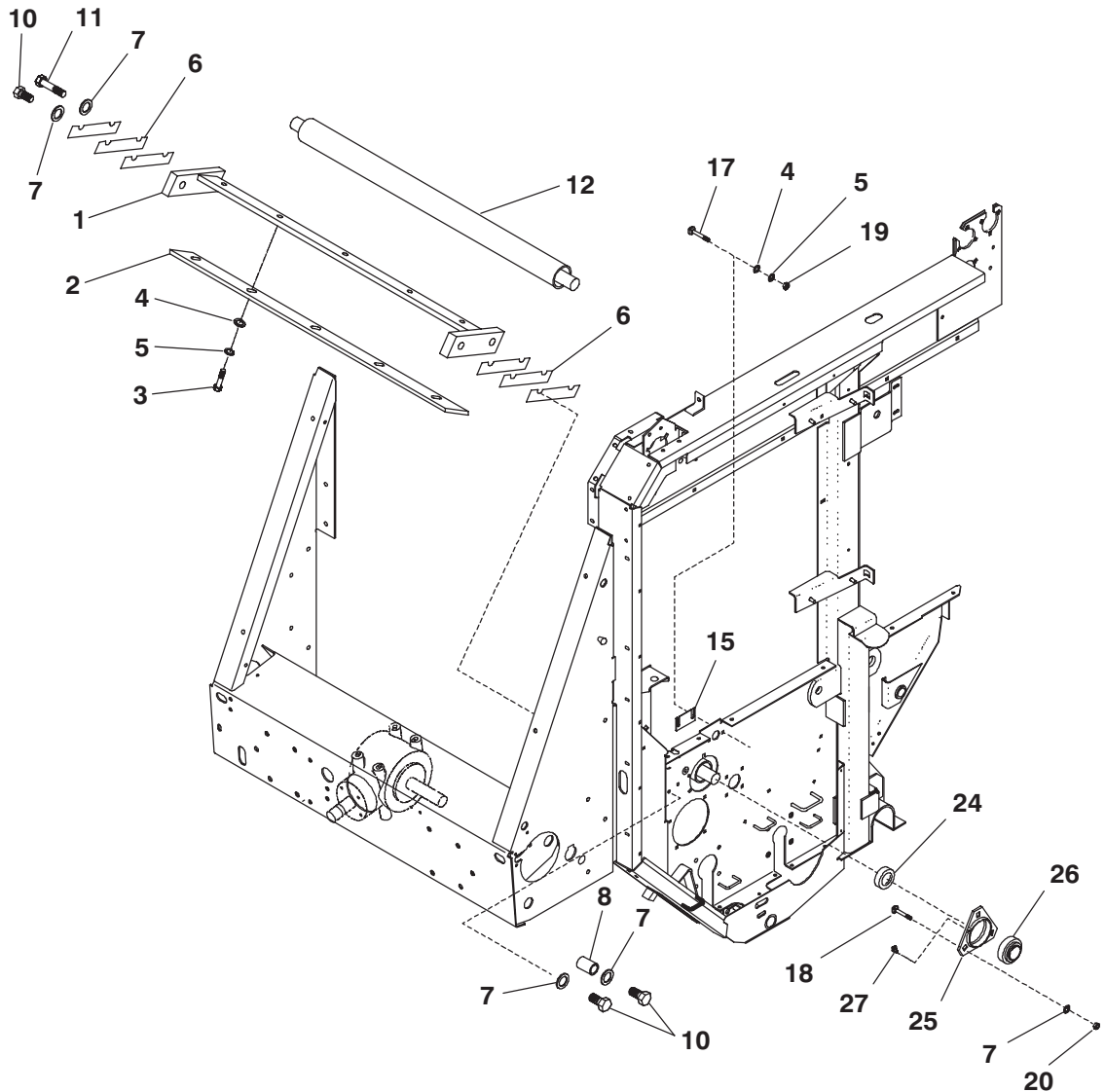
RB1375 - CENTER SHEETS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	075500	DEFLECTOR/CROP RT	1	37	650704	CB 3/8X1	39
02	075501	DEFLECTOR/CROP LT	1	39	653007	HN 5/16	8
03	650486	CS 5/16X3/4	4	40	653010	HN 3/8	54
06	119443 _a	SHEET/CENTER RT	1	43	654006	FW 3/8	22
07	119442 _b	SHEET/CENTER LT	1	45	654024	LW 5/16	8
08	075497	ANGLE/GATE GUIDE RT	1	46	654026	LW 3/8	54
09	075498	ANGLE/GATE GUIDE LT	1	47	074792	STRAP/CYL.....	1
11	650773	CB 3/8X1-1/2	3	48	145353	BRACKET	1
12	048459	FW 17/32	2	a) Includes Decals 093367, 093457 and 119554.			
32	650490	CS 3/8X1	12	b) Includes Decals 093457 and 119554.			

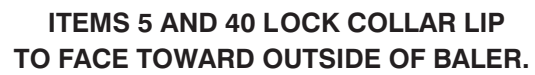
RB1375 - FLOOR ROLLERS



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	570003	FITTING/GREASE	2	32	042158	FW 1-21/32	1
02	041499	BEARING/BALL	2	33	R13216	HOUSING/BEARING	2
03	654030	LW 1/2	8	34	090060	ARM/PIVOT LT	1
04	570023	FITTING/GREASE	2	35	090065	PLATE/END ASSY LT	1
05	520098	BEARING/BALL	2	38	650569	CS 1/2X1-3/4	8
06	570093	COLLAR/BEARING	2	39	090061	PLATE/END ASSY RT	1
26	118312	ROLLER/16.00 ASSY	1	41	090057	ARM/PIVOT RT	1
28	118263	ROLLER/8.00 DIA	1	47	650579	CS 3/8X1-3/4	8
29	061809	HOUSING/BEARING	2	50	654026	LW 3/8	8



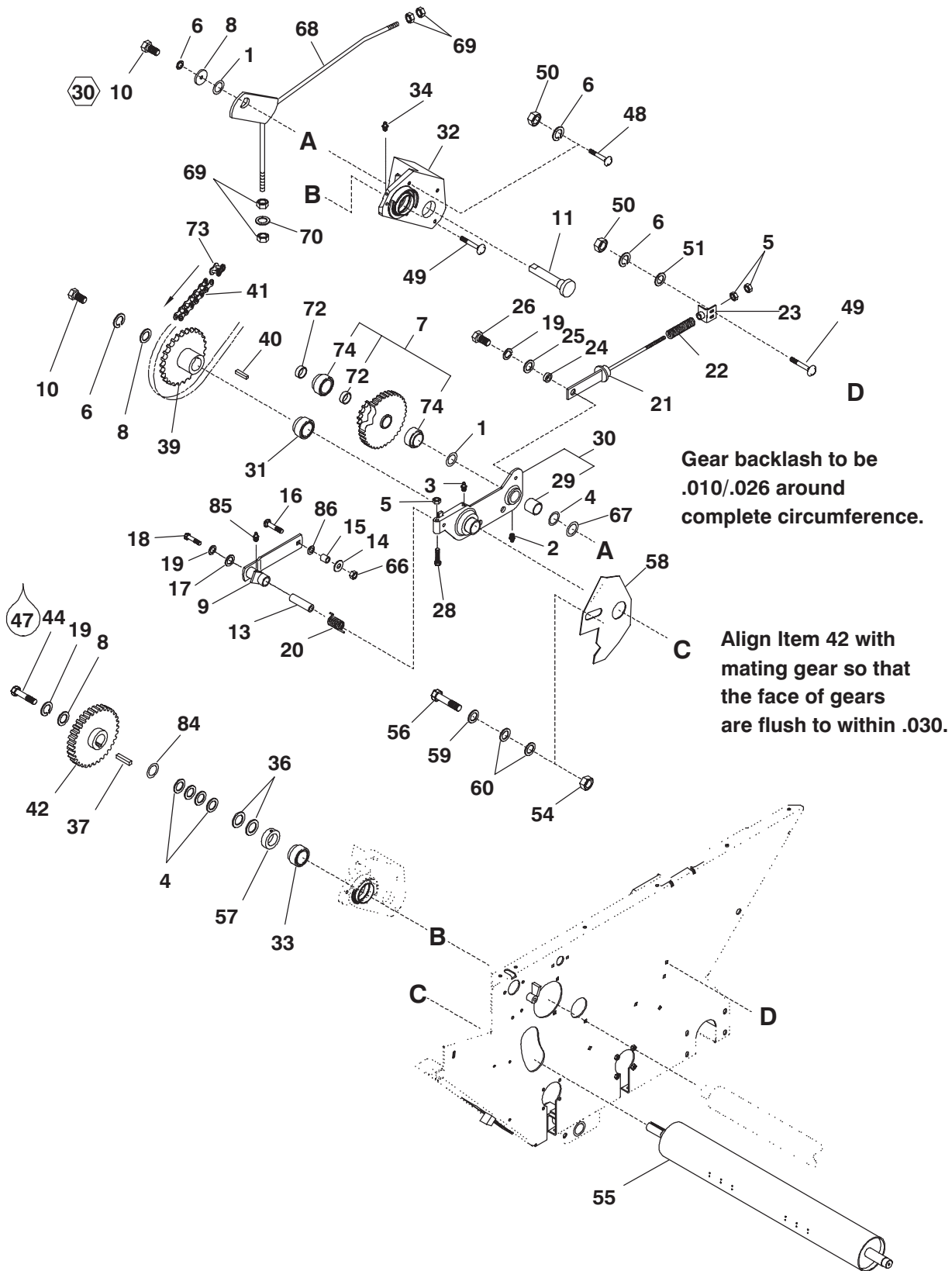
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	098409	SCRAPER ASSY	1	12	118188	ROLLER/SCRAPER	1
02	098410	BLADE	1	15	059692	SHIM	2
03	650487	CS 5/16X1	5	17	650573	CB 5/16X1	4
04	654004	FW 5/16	9	18	650704	CB 3/8X1	3
05	654024	LW 5/16	9	19	653007	HN 5/16	4
06	098411	SHIM	6	20	653010	HN 3/8	3
07	654026	LW 3/8	7	24	119055	ROLLER/SPACER	1
08	061501	SPACER	1	25	074963	HOUSING/BEARING	1
10	650490	CS 3/8X1	3	26	074964	BEARING/BALL	1
11	650533	CS 3/8X1-1/2	1	27	570009	FITTING/GREASE	1



RB1375 - DRIVE ROLLERS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	057179	BEARING/BALL	2	39	066185	SHIM/FLANGETTE	2
10	H7165	FW 1-17/64 SPECIAL	AR	40	520158	BEARING/BALL	1
11	119473	ROLLER/REWRAP	1	41	057965	SHIELD/ROLL LEFT	2
16	650773	CB 3/8X1-1/2	3	42	17H361	FW/WASHER/SAFETY FLANGE	2
17	520090	COLLAR/BEARING	2	44	077526	RETAINER/72 MM BEARING HOUSING	8
18	127048	ROLLER/UPPER DRIVE	1	51	118282	SPROCKET/80B23	1
19	520093	COLLAR/BEARING	1	52	655539	KEY/WOODRUFF 1/4X1-1/8	1
22	650490	CS 3/8X1	5	53	058489	COLLAR/SET	1
26	650704	CB 3/8X1	9	54	650204	SHSS 5/16X3/8	2
27	653010	HN 3/8	15	61	070702	SHIELD/ROLL TICOR RT	2
35	654026	LW 3/8	19				

RB1375 - PACKING ROLLER & RIGHT ROLL ARM

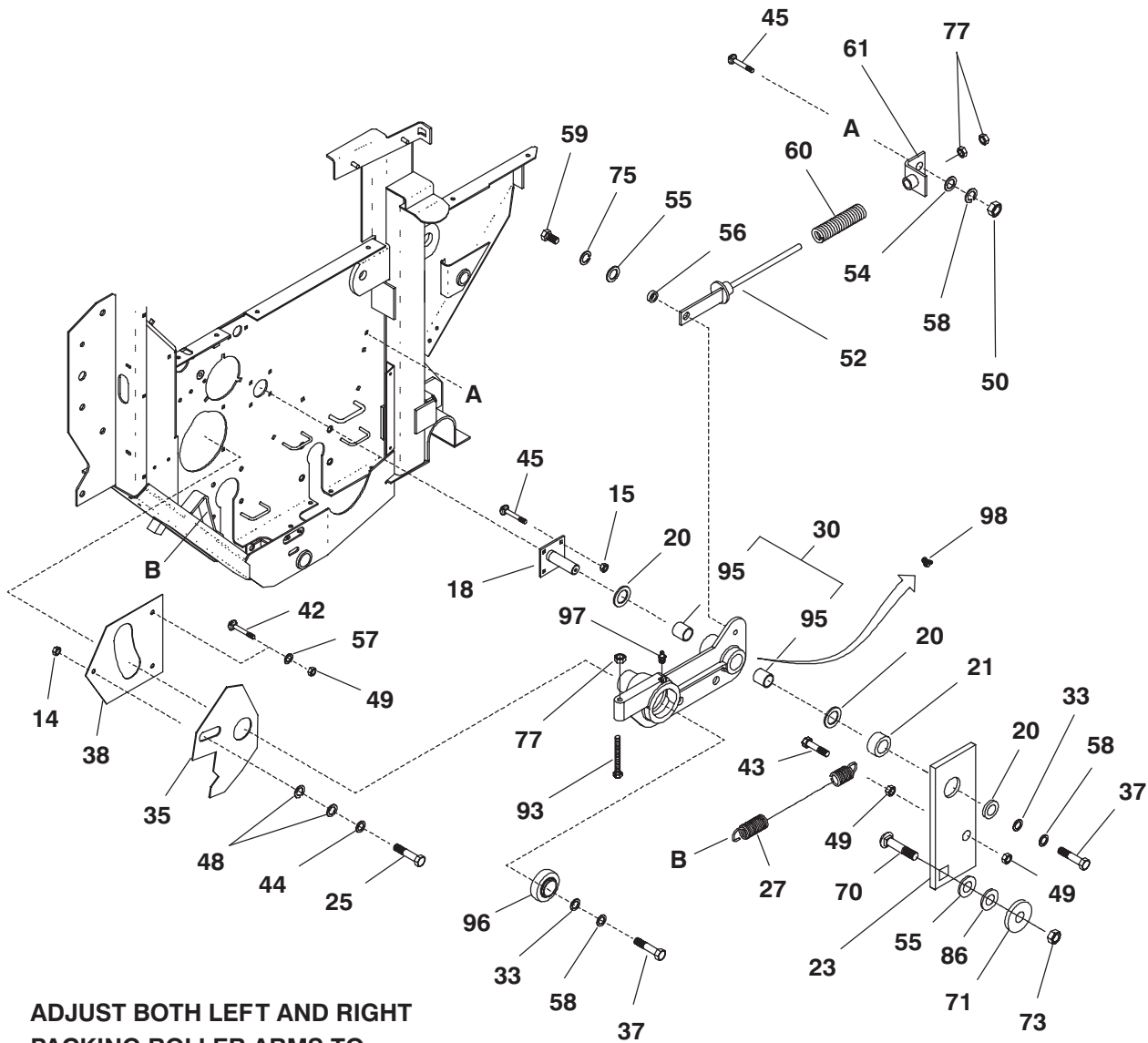


RB1375 - PACKING ROLLER & RIGHT ROLL ARM

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	062755	FW 1-9/32 SPECIAL	AR	32	118689	HOUSING/SUPPORT	1
02	570023	FITTING/GREASE	1	33	074964	BEARING/BALL	1
03	570002	FITTING/GREASE	1	34	570004	FITTING/GREASE	1
04	069370	FW 1-13/32 SPECIAL	AR	36	070736	FW 1-15/32 SPECIAL	2
05	653018	HN 1/2	3	37	059566	KEY	1
06	654026	LW 3/8	6	39	118193	SPROCKET/60B26	1
07	118174	GEAR/SPROCKET ASSY	1	40	056230	KEY/SQUARE	1
08	17H361	FW/WASHER/SAFETY FLANGE	3	41	118364	CHAIN/SPECIAL #60X46 LINKS	1
09	145262	ARM/IDLER ASSY	1	42	118185	GEAR/ASSY	1
		(AFTER SN13400)		44	650495	CS 1/2X1-1/4	1
	119297 _a	ARM/IDLER ASSY	1	47		LOCTITE	
		(BEFORE SN13401)		48	650860	CB 3/8X1-3/4	1
10	650490	CS 3/8X1	2	49	650704	CB 3/8X1	4
11	119289	SHAFT/PIVOT	1	50	653010	HN 3/8	5
13	145577	PIVOT/SPACER (3.06 long)	1	51	654006	FW 3/8	2
		(AFTER SN13400)		54	071701	LN 5/16	1
	119301 _a	PIVOT/SPACER (3.18 long)	1	55	141500	ROLLER/PACKING ASSY	1
		(BEFORE SN13401)		56	650486	CS 5/16X3/4	1
14	074028	FW 17/32 SPECIAL	1	57	520067	COLLAR/BEARING	1
15	066369	BUSHING/GATE ARM LOCK	1	58	141477	COVER/RT	1
		(AFTER SN13400)		59	B11296	FW 11/32	1
	074027	SPACER	1	60	654002	FW 1/4	2
		(BEFORE SN13401)		66	071706	LN 1/2	1
16	650791	CB 1/2X1-3/4	1	67	064479	FW 1-25/64 SPECIAL	AR
		(AFTER SN13400)		68	120486	PLATE/ASSY	1
	650740	CB 1/2X2-1/4	1	69	653021	HN 5/8	4
		(BEFORE SN13401)		70	654012	FW 5/8	1
17	400-28850	FW 17/32 SPECIAL	1	72	118644	SPACER	2
18	650744	CS 1/2X4	1	73	127797	LINK/CONNECTOR	1
19	654030	LW 1/2	3	74	520064	BEARING/BALL	2
20	077794	SPRING/TORSION	1	84	064479	FW 1-25/64	1
21	119295	ARM/SPRING GUIDE ASSY	1	85	570014	FITTING/GREASE	1
22	066221	SPRING/COMPRESSION	1			(AFTER SN13400)	
23	075413	MOUNT/SPRING ASSY	1		570002	FITTING/GREASE	1
24	066226	BUSHING/PIVOT	1			(BEFORE SN13401)	
25	654009	FW 1/2	1	86	651148	FW 1/2	AR
26	650494	CS 1/2X1	1			(AFTER SN13400)	
28	062342	BOLT/SPECIAL 1/2X3-1/2	1		400-28850	FW 17/32 SPECIAL	AR
29	118695	BUSHING/BRONZE	1			(BEFORE SN13401)	
30	141496	ARM/ROLL RT	1				
31	041499	BEARING/BALL	1				

a) For replacement order one each of 145262, 145577 & 570014.

RB1375 - LEFT ROLL ARM



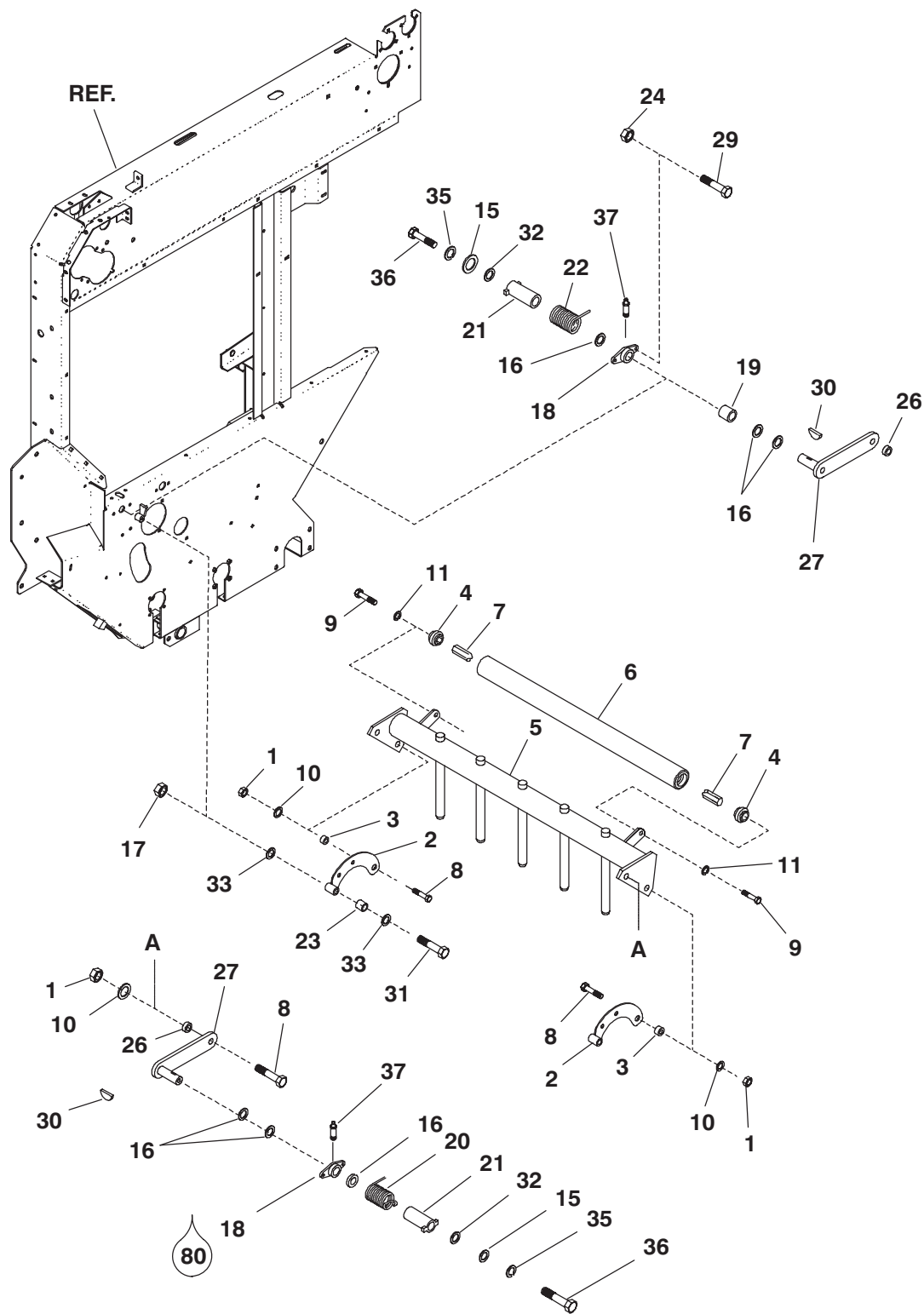
ADJUST BOTH LEFT AND RIGHT
PACKING ROLLER ARMS TO
POSITION PACKING ROLLER
.25" ABOVE 3/8 RODS ON
8" FLOOR ROLLER. AFTER
ADJUSTING PACKING ROLLER
HEIGHT, ADJUST ITEM 60 ON
BOTH LEFT AND RIGHT SIDE
TO 9" COMPRESSED LENGTH.

Lock Collar Lip
To Face Outward

ITEMS 23 & 95 TO
SWING FREELY
AFTER HARDWARE
IS SECURED.

RB1375 - LEFT ROLL ARM

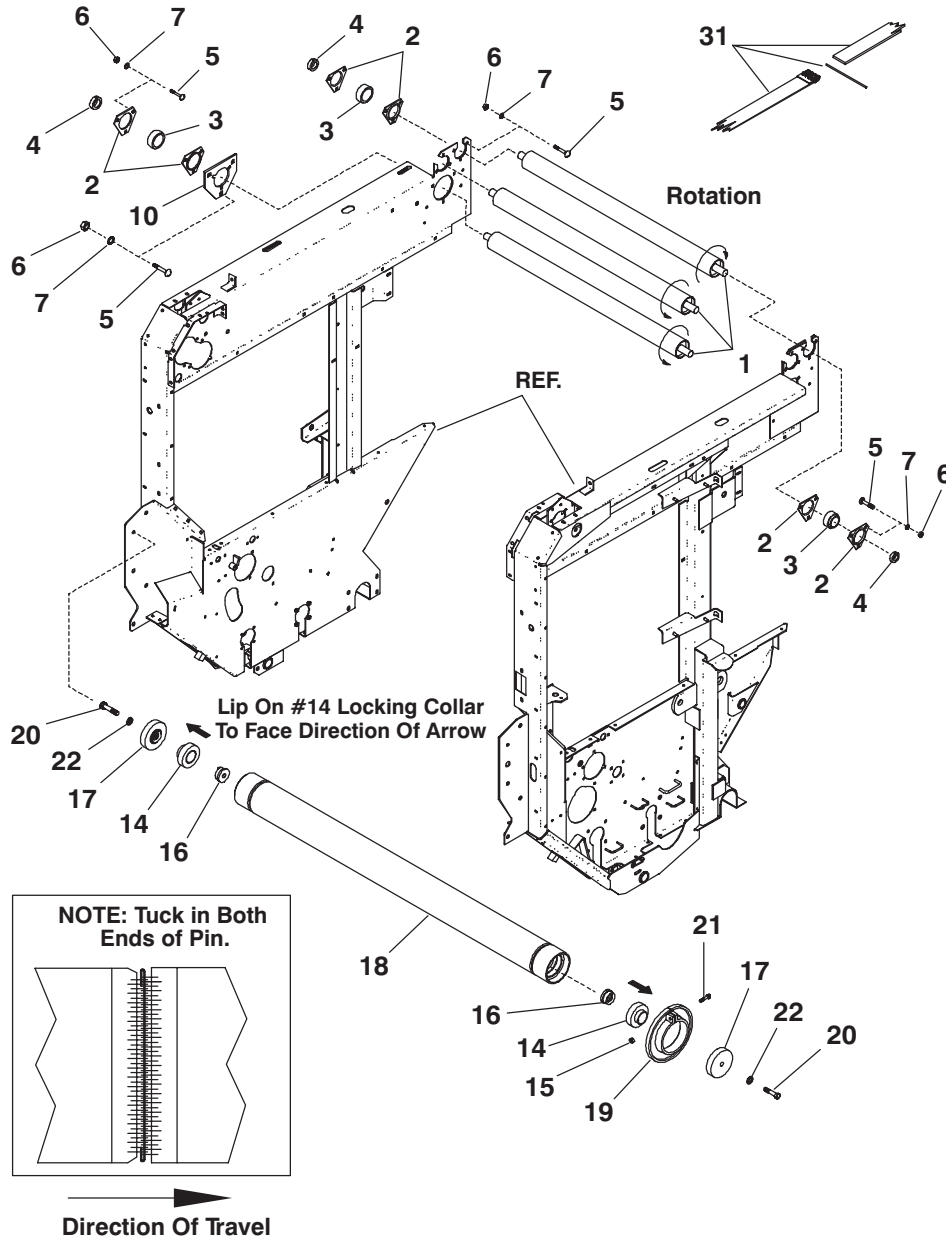
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
14	071701	LN 5/16	1	52	119295	ARM/SPRING GUIDE ASSY	1
15	071703	LN 3/8	4	54	654006	FW 3/8	2
18	118522	SHAFT/JACK ASSY LT	1	55	654009	FW 1/2	AR
20	062755	FW 1-9/32 SPECIAL	3	56	066226	BUSHING/PIVOT	1
21	070749	SPACER	1	57	654024	LW 5/16	2
23	120501	ARM/IDLER	1	58	654026	LW 3/8	4
25	650486	CS 5/16X3/4	1	59	650494	CS 1/2X1	1
27	061806	SPRING	1	60	066221	SPRING/COMPRESSION	1
30	141495	ARM/ROLL LT	1	61	075413	MOUNT/SPRING ASSY	1
33	17H361	FW/WASHER/SAFETY FLANGE	1	70	650834	CB 1/2X1-1/2	1
35	141476	COVER/LT	1	71	074028	FW 17/32	1
37	650490	CS 3/8X1	2	73	071706	LN 1/2	1
38	141475	PLATE	1	75	654030	LW 1/2	1
42	650687	CB 5/16X3/4	2	77	653018	HN 1/2	3
43	650487	CS 5/16X1	1	86	400-28850	FW 17/32	1
44	B11296	FW 11/32	1	93	062342	BOLT 1/2X3-1/2	1
45	650704	CB 3/8X1	4	95	066208	BUSHING/BRONZE	2
48	654002	FW 1/4	2	96	041499	BEARING/BALL	1
49	653007	HN 5/16	4	97	570002	FITTING/GREASE	1
50	653010	HN 3/8	2	98	570004	FITTING/GREASE	1



RB1375 - BALE STARTER

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071706	LN 1/2	4	20	070796	SPRING/BALE STARTER LT	1
02	153439	LINK/ASSY	2	21	070797	PLUG/SPRING	2
03	084624	BEARING/STARTER PIVOT	2	22	070798	SPRING/BALE STARTER	1
04	084630	BEARING/.88 HEX	2	23	070804	SPACER/PIVOT	2
05	118473	BALE/STARTER ASSY	1	24	071703	LN 3/8	4
06	098538	ROLL/BALE STARTER ASSY	1	26	084624	BEARING/STARTER PIVOT	2
07	098551	SHAFT/BALE STARTER	1	27	097419	LINK/UPPER ASSY	2
08	650453	CS 1/2X1-1/2	4	29	650490	CS 3/8X1	4
09	650494	CS 1/2X1	2	30	650513	KEY/WOODRUFF 1/4X1	2
10	654009	FW 1/2	4	31	650818	CS 3/8X3	2
11	654030	LW 1/2	2	32	654004	FW 5/16	AR
15	063586	FW 13/32 SPECIAL	2	33	654006	FW 3/8	8
16	066487	FW 1-1/32 SPECIAL	6	35	654026	LW 3/8	2
17	067847	NILN 3/8	2	36	650491	CS 3/8X1-1/4	2
18	070791	BEARING/BALE STARTER	2	37	064389	FITTING/GREASE	2
19	070795	SLEEVE	2	80		ANTI-SEIZE COMPOUND	

RB1375 - UPPER ROLLERS

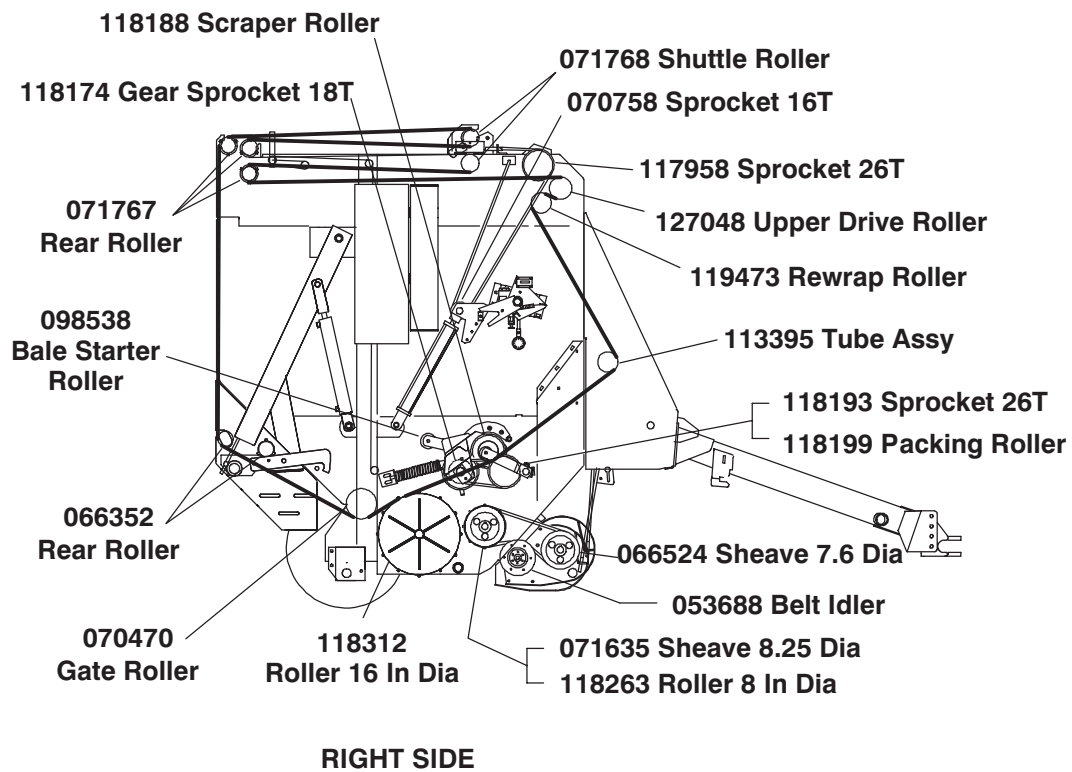
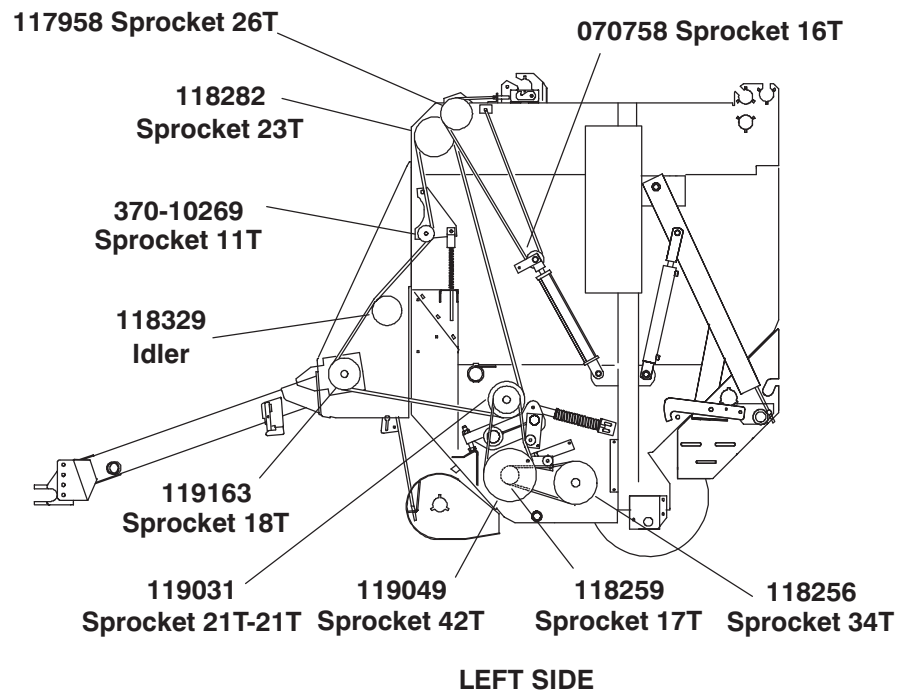


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	071767	ROLLER/REAR	3	16	113368	BEARING/NUT	2
02	027003	RETAINER/BEARING	12	17	113369	SPACER/BEARING	2
03	520065	BEARING/BALL	6	18	113395	TUBE/ASSY	1
04	520085	COLLAR/BEARING	6	19	118329	IDLER/SPROCKET	1
05	650704	CB 3/8X1	21	20	650503	CS 1/2X2-1/2	2
06	653010	HN 3/8	21	21	650577	CS 5/16X1-1/2	1
07	654026	LW 3/8	21	22	654030	LW 1/2	2
10	066183	PLATE	1	31	145068 _{ab}	BELT/BALER	6
14	069485	BEARING/1-7/16BALL	2				
15	071701	LN 5/16	1				

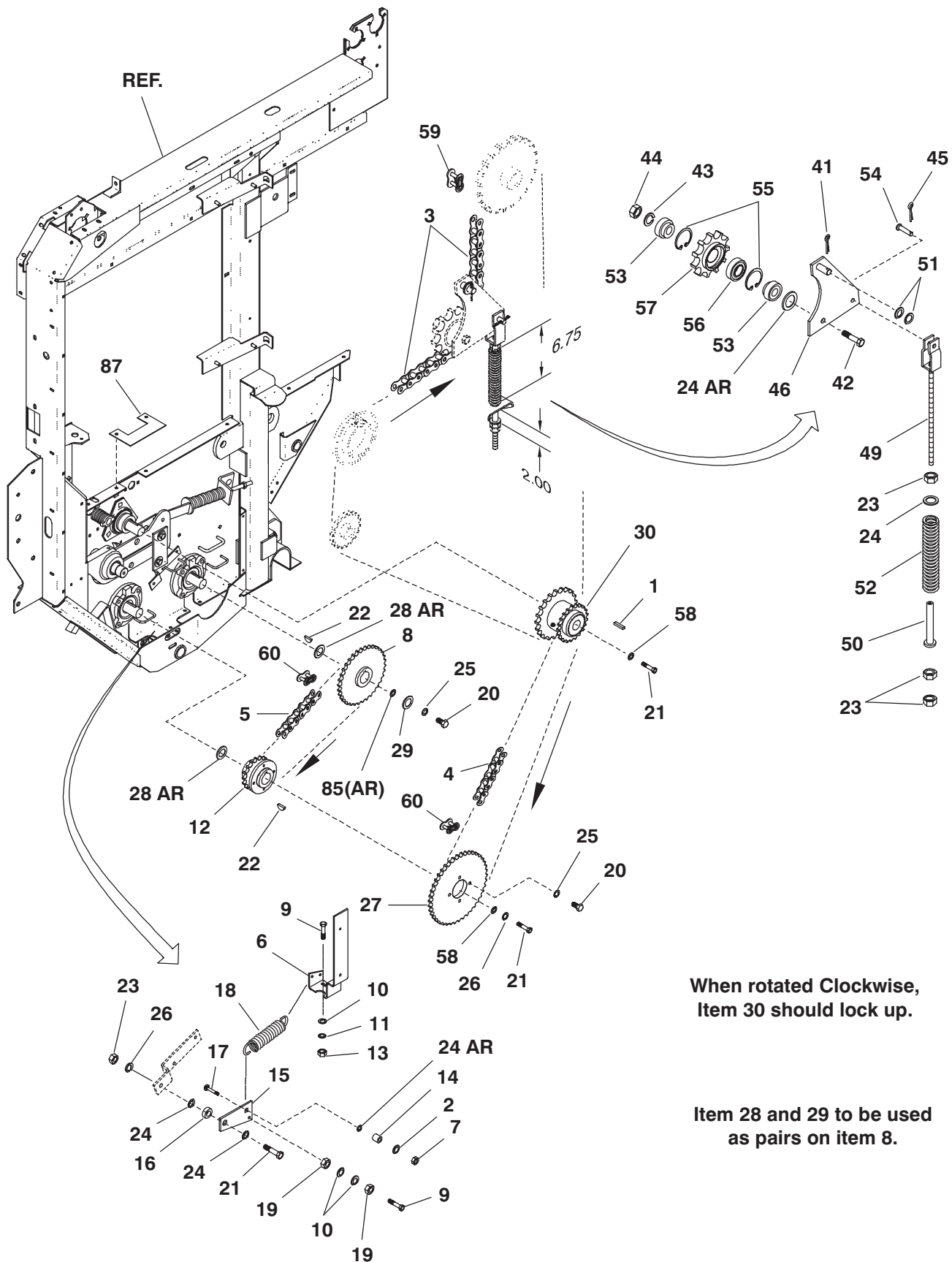
a) For repair of Lacing Pin, order 078112.

b) The following are optional: Belt Relacing Kit (073390), Belt Lacing Kit (802700) and the Dutchman Kit (084384).

RB1375 - IDLERS, SPROCKETS & CHAINS



RB1375 - IDLERS, SPROCKETS & CHAINS



RB1375 - IDLERS, SPROCKETS & CHAINS

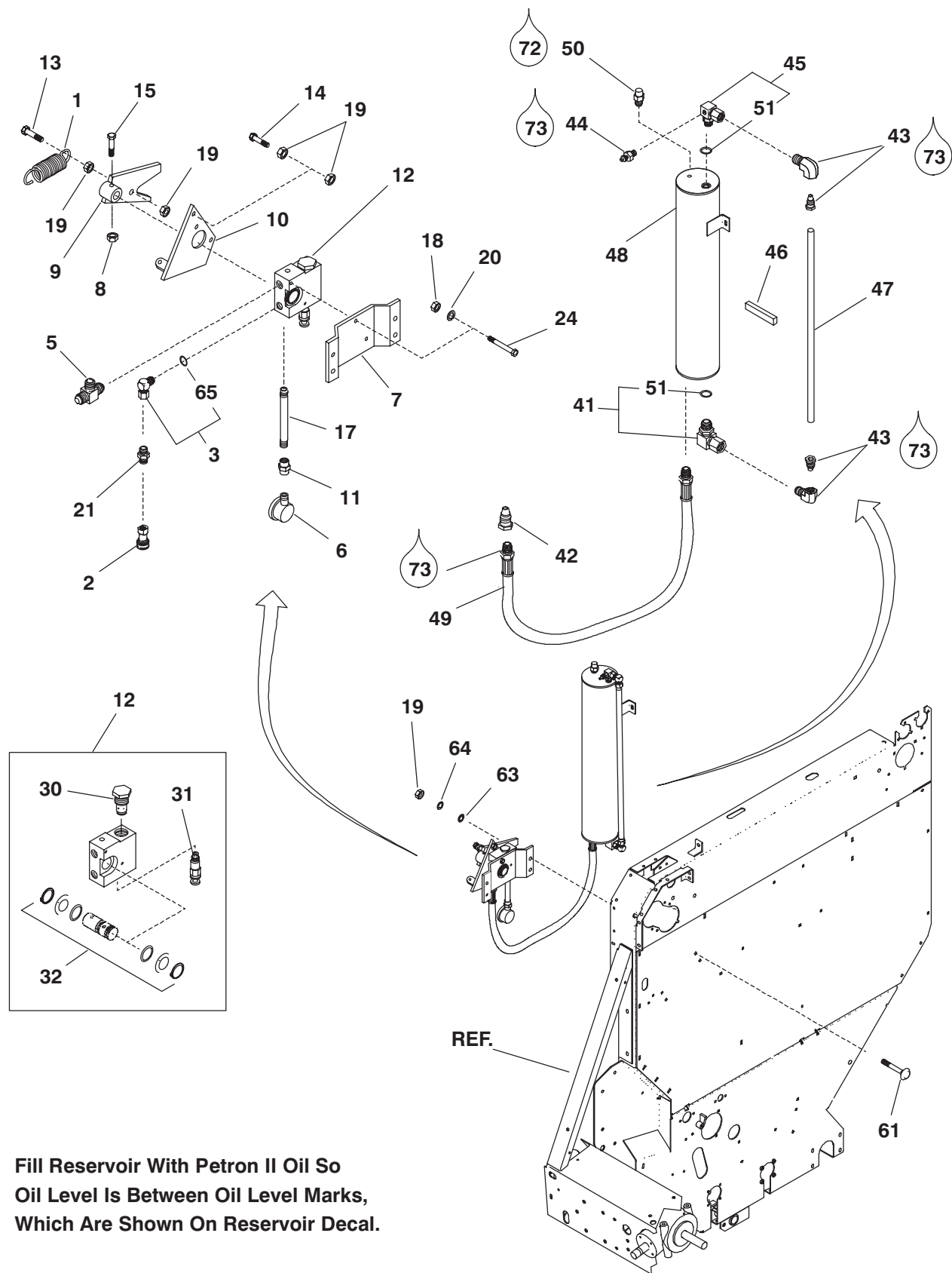
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11221	KEY/CLUTCH	1	28	042158	FW 1-21/32	3
02	074028	FW 17/32 SPECIAL	1	29	17H361	FW/SAFETY FLANGE	3
03	118361 _b	CHAIN/DRIVE #80X162 LINKS	1	30	NS _a	CLUTCH/OVERRUNNING ASSY	1
04	118362	CHAIN/SPECIAL #60HEX72 LINKS	1	41	655020	CP 3/16X1-1/2	1
05	118363	CHAIN/SPECIAL #60HEX62 LINKS	1	42	650694	CS 5/8X2-1/2	1
06	119317	MOUNT/GUARD	1	43	654032	LW 5/8	1
07	071706	LN 1/2	1	44	653021	HN 5/8	1
08	118256	SPROCKET/60D34	1	45	655006	CP 1/8X1	1
09	650545	CS 5/16X1-1/4	3	46	118544	PLATE/ASSY	1
10	654004	FW 5/16	4	49	118300	ARM/SPRING GUIDE ASSY	1
11	654024	LW 5/16	2	50	118304	GUIDE/ROD ASSY	1
12	118259	SPROCKET/60C17T	1	51	056937	FW 25/32	2
13	653007	HN 5/16	2	52	061508	SPRING/COMP BALE STARTER	1
14	074027	SPACER	1	53	385-10121	SPUD	2
15	119319	ARM/IDLER	1	54	045660	PIN/CLEVIS 1/2X1-1/2	1
16	066226	BUSHING/PIVOT	1	55	056287	RING/RETAINING	2
17	650791	CB 1/2X1-3/4	1	56	010-10103	BEARING	1
18	079061	SPRING/EXTENSION	1	57	370-10269	SPROCKET	1
19	071701	LN 5/16	2	58	057557	FW 17/32	2
20	650490	CS 3/8X1	5	59	SEE NOTE _b	LINK/CONNECTOR	1
21	650495	CS 1/2X1-1/4	3	60	127797	LINK/CONNECTOR	2
22	650601	KEY/WOODRUFF 3/8X1-1/2	2	85	654006	FW 3/8	AR
23	653018	HN 1/2	4	87	145353	BRACKET	1
24	654009	FW 1/2	AR	a) Not available as a service part. See Overrunning Clutch breakdown for details.			
25	654026	LW 3/8	5				
26	654030	LW 1/2	2	b) If servicing original Chain, order 055365 Plain Connector. If servicing replacement Chain, order 129506 Plain Connector.			
27	119049	SPROCKET/60A42	1				



RB1375 - TDC HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	9H240	SCREW/ADJUSTMENT LINK	2	22	654012	FW 5/8	4
02	B11162B	FW 1-17/64 SPECIAL	2	23	654032	LW 5/8	2
03	061529	FW/WASHER/SHIM	4	24	653021	HN 5/8	2
04	070758	SPROCKET/60C16 ASSY	2	30	071703	LN 3/8	1
05	070765	PIN	2	31	072171	SPACER	1
06	071520	FW 17/32	2	32	072172	SPACER	1
07	120883	HOSE/ASSY	1	33	059453	CLAMP/TUBE	1
08	127115 _a	CYLINDER/HYD ASSY 3X20-1/2	2	34	650528	CS 3/8X2	1
09	570019	FITTING/GREASE	2	44	653010	HN 3/8	2
10	654030	LW 1/2	2	49	654026	LW 3/8	2
11	141070	PLATE	1	50	051250	BEARING/ROLLER	2
13	075505	CLAMP/HOSE	2	51	053342	SEAL/OIL	4
14	650490	CS 3/8X1	2	66	650486	CS 5/16X3/4	1
15	071706	LN 1/2	2	67	654024	LW 5/16	1
16	074793	ANGLE/SUPPORT	1	68	653007	HN 5/16	1
17	094057	ARM/TRIP	1	69	120880	BRACKET/HOSE	1
18	126664	HOSE/ASSY	1	71	079364	LOOM	1
20	070757	SPACER	2				
21	650710	CS 5/8X2-1/4	2				

a) For component breakdown, see page entitled TDC Cylinder.

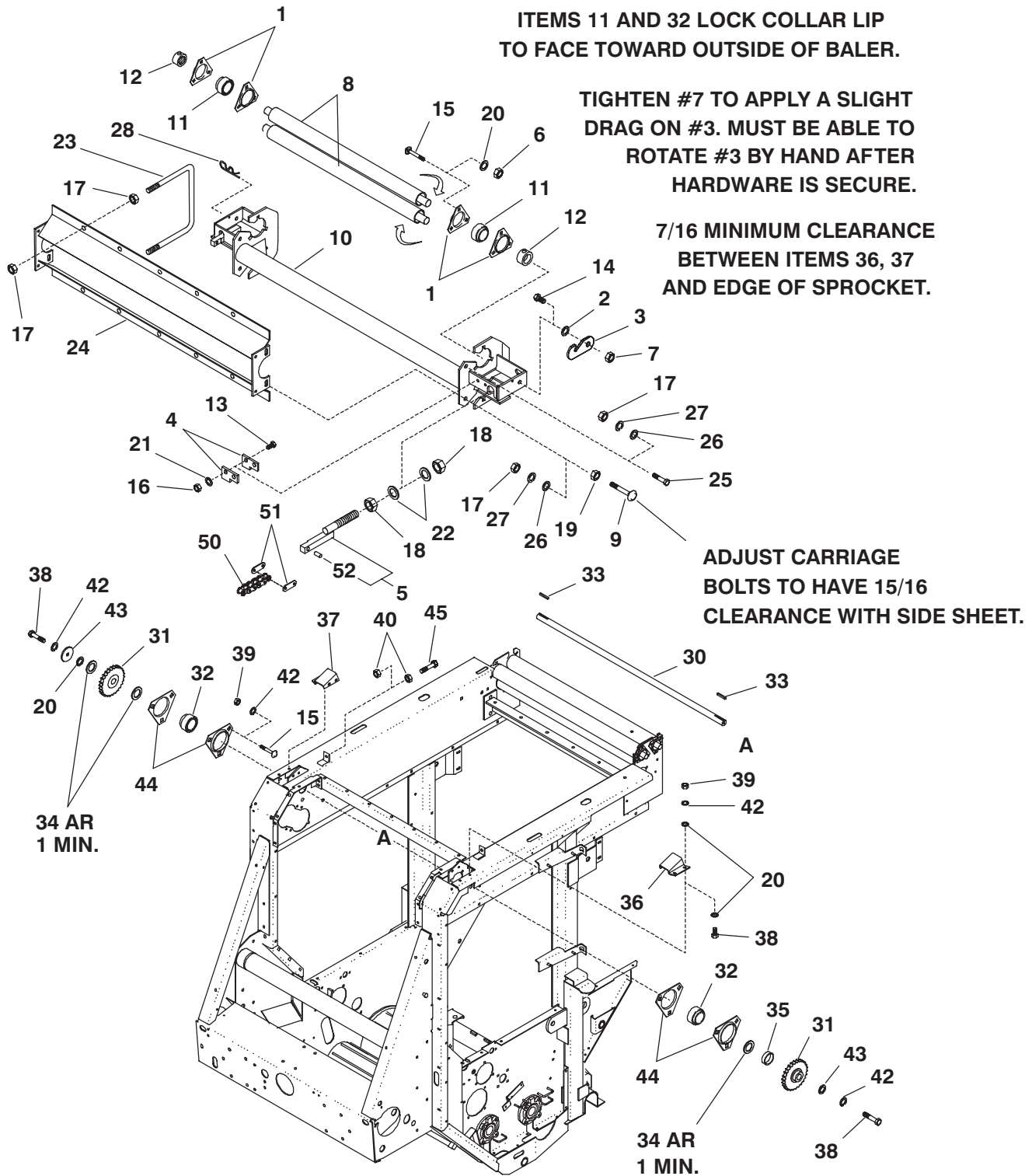


RB1375 - TDC HYDRAULICS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	U10014B	SPRING/PAWL	1	31	141471	VALVE/RELIEF	1
02	056081	QUICK-DISCONNECT	1	32	094193	KIT/SEAL	1
03	057831	ELBOW/HYD FITTING 90°	1	41	042598	ELBOW/HYD FITTING 90°	1
05	072807	TEE/HYD FITTING	1	42	056080	QUICK-DISCONNECT (MALE)	1
06	070777	GAUGE/HYDRAULIC PRESSURE	1	43	070610 _a	ELBOW/HYD FITTING 90°	2
07	118989	BRACKET/MANIFOLD	1	44	070612	VALVE/TANK	1
08	071703	LN 3/8	1	45	070775	ELBOW/90°	1
09	071739	VALVE/TRIP ASSY	1	46	071558	MAGNET	1
10	071741	BRACKET/STOP ASSY	1	47	119584	TUBE/OIL LEVEL	1
11	076788	UNION/HYD FITTING	1	48	118713	RESERVOIR/ASSY	1
12	118791	MANIFOLD ASSY	1	49	126663	HOSE/ASSY	1
13	650491	CS 3/8X1-1/4	1	50	127189	VALVE/RELIEF 300 PSI	1
14	650492	CS 3/8X2-1/2	1	51	055896	O-RING	2
15	650535	CS 3/8X2-1/4	1	61	650704	CB 3/8X1	4
17	651022	NIPPLE/PIPE 1/4X4	1	63	654006	FW 3/8	2
18	653007	HN 5/16	2	64	654026	LW 3/8	4
19	653010	HN 3/8	8	65	051898	O-RING	1
20	654024	LW 5/16	2	72		SEALANT/THREAD	
21	062910	UNION/HYD FITTING	1	73		LOCKTITE	
24	650833	CS 5/16X3	2				
30	119302	VALVE/CHECK	1				

a) For repair of Brass Sleeve, use 070644.

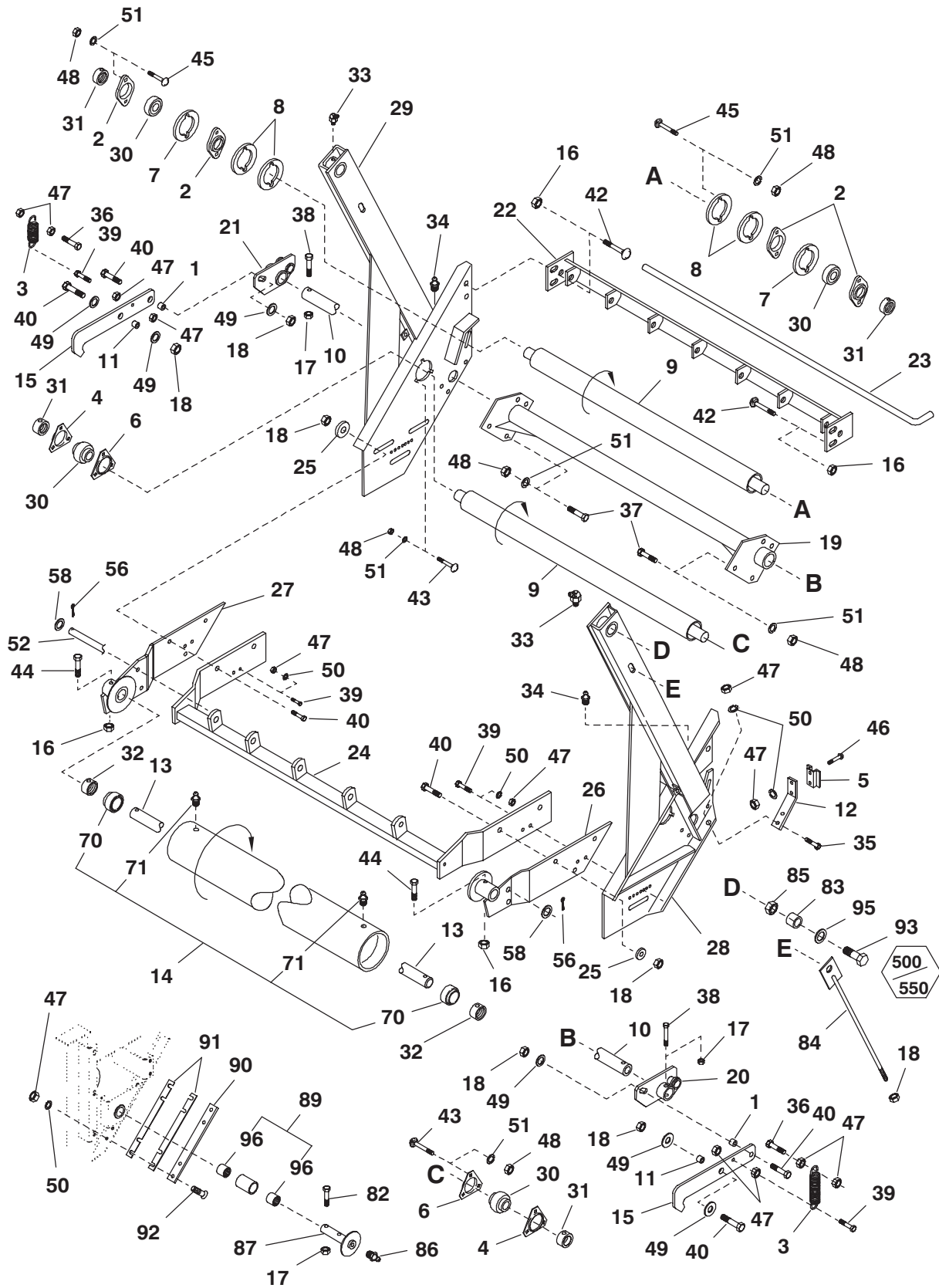
RB1375 - SHUTTLE ASSEMBLY



RB1375 - SHUTTLE ASSEMBLY

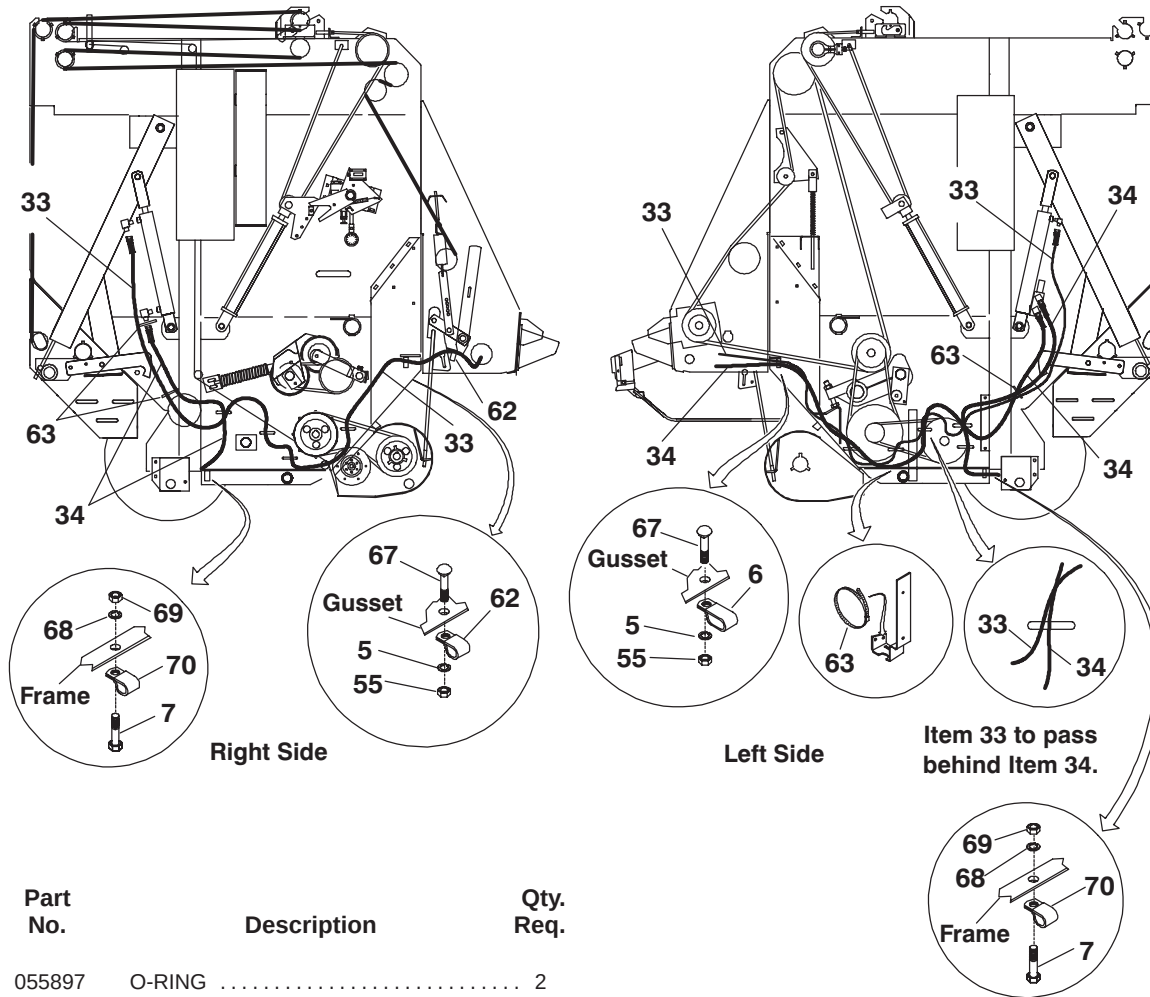
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	8	24	126804	GUIDE/BELT ASSY	1
02	055142	WASHER/BELLEVILLE	2	25	650453	CS 1/2X1-1/2	2
03	057980	HOOK	2	26	654009	FW 1/2	4
04	118712	RETAINER	2	27	654030	LW 1/2	4
05	070730	TAKE UP/CHAIN	1	28	9H300	PIN/CONVEYOR LOCK	2
06	071703	LN 3/8	12	30	118696	SHAFT/STABILIZER	1
07	071706	LN 1/2	2	31	117958	SPROCKET/TDC	2
08	071768	ROLLER/SHUTTLE	2	32	057179	BEARING/BALL	2
09	078033	CB 1/2X2	2	33	066160	KEY/SQUARE	2
10	118700	SHUTTLE/ASSY	1	34	H7165	FW 1-17/64 SPECIAL	AR
11	520065	BEARING/BALL	4	35	070965	SPACER/PICKUP	1
12	520085	COLLAR/BEARING	4	36	119001	GUARD/CHAIN LT	1
13	650487	CS 5/16X1	2	37	119002	GUARD/CHAIN RT	1
14	650495	CS 1/2X1-1/4	2	38	650490	CS 3/8X1	8
15	650704	CB 3/8X1	18	39	653010	HN 3/8	14
16	653007	HN 5/16	2	40	653018	HN 1/2	4
17	653018	HN 1/2	26	42	654026	LW 3/8	16
18	653026	HN 3/4	2	43	17H361	FW/WASHER/SAFETY FLANGE	2
19	653044	HJN 1/2	2	44	077526	RETAINER/72 MM BEARING HOUSING	4
20	654006	FW 3/8	25	45	062342	BOLT 1/2X3-1/2	2
21	654024	LW 5/16	2	50	098899	CHAIN/ROLLER #60X91 LINKS	2
22	654014	FW 3/4	2	51	070643	LINK/CONNECTOR	4
23	126803	ROD/GUIDE SHUTTLE	5	52	078060	BUSHING/CHAIN	1

RB1375 - TAILGATE



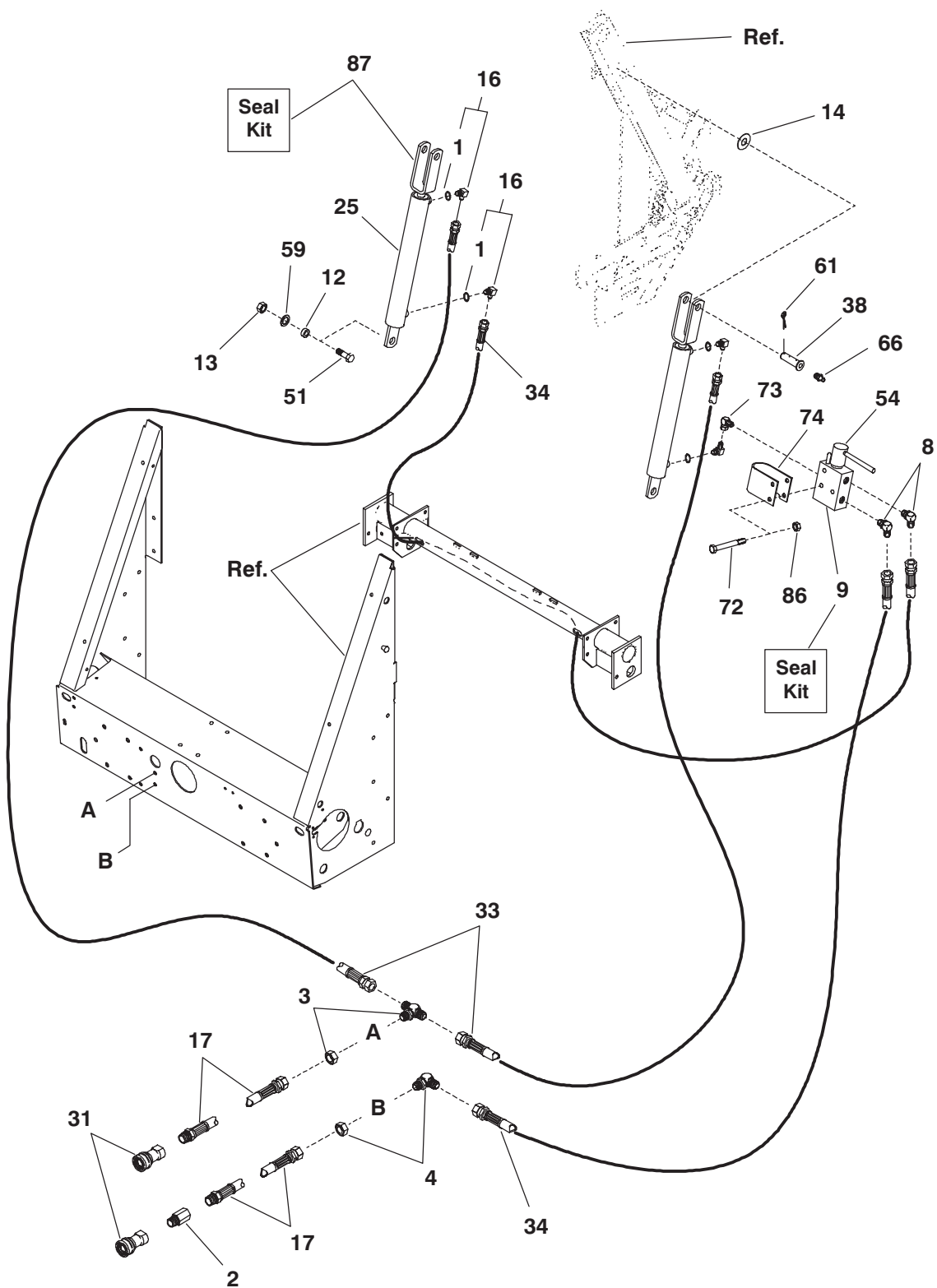
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	6H130	BEARING/CONVEYOR PIVOT	2	37	650490	CS 3/8X1	8
02	H487	RETAINER/BEARING	4	38	650492	CS 3/8X2-1/2	2
03	U10014B	SPRING/PAWL	2	39	650545	CS 5/16X1-1/4	4
04	027003	RETAINER/BEARING	2	40	650569	CS 1/2X1-3/4	10
05	047269	SOCKET/SIGN MOUNTING	1	42	650687	CB 5/16X3/4	4
		(BEFORE SN13401)		43	650704	CB 3/8X1	6
06	066309	FLANGETTE/62 MM	2	44	650784	CS 5/16X2-3/4	2
07	066350	SPACER/BEARING	2	45	650786	CB 3/8X1-1/4	4
08	066351	SPACER/BEARING	4	46	650949	THMS 5/16X3/4	2
09	066352	ROLLER/REAR	2			(BEFORE SN13401)	
10	066363	TUBE/GATE LOCK PIVOT	1	47	653007	HN 5/16	18
11	066369	BUSHING/GATE LOCK ARM	2			(AFTER SN13400)	
12	066376	BRACKET/SMV EMBLEM	1		653007	HN 5/16	22
		(BEFORE SN13401)				(BEFORE SN13401)	
13	069789	SHAFT/GATE ROLLER	1	48	653010	HN 3/8	18
14	070470	ROLLER/GATE ASSY	1	49	654009	FW 1/2	6
15	070750	ARM/GATE LOCK	2	50	654024	LW 5/16	10
16	071701	LN 5/16	6			(AFTER SN13400)	
17	071703	LN 3/8	4		654024	LW 5/16	14
18	071706	LN 1/2	14			(BEFORE SN13401)	
19	084644	TUBE/TORSION ASSY	1	51	654026	LW 3/8	18
20	084648	ARM/TORSION LT ASSY	1	52	124493	PIN/BELT GUIDE	1
21	084650	ARM/TORSION RT ASSY	1	56	650551	CP 3/32X3/4	2
22	084651	GUIDE/BELT ASSY	1	58	654004	FW 5/16	2
23	084655	PIN/BELT GUIDE	1	70	041499	BEARING/BALL	2
24	098260	BELT/GUIDE	1	71	570019	FITTING/GREASE	2
25	062255	FW 17/32	6	82	650535	CS 3/8X2-1/4	2
26	124109	ARM/GATE ROLLER LT ASSY	1	83	066377	BUSHING/GATE PIVOT	2
27	124110	ARM/GATE ROLLER RT ASSY	1	84	066380	LIFT ROD ASSY	2
28	125921	GATE/LT ASSY	1	85	066777	NILN 1	2
29	125922	GATE/RT ASSY	1	86	570005	FITTING/GREASE	2
30	520065	BEARING/BALL	4	87	070754	PIN	2
31	520085	COLLAR/BEARING	4	89	073172	SLEEVE/GATE LATCH ASSY	2
32	520093	COLLAR/BEARING	2	90	094891	STOP/GATE LONG	2
33	570009	FITTING/GREASE	2	91	094892	SPACER/SHIM	6
34	570014	FITTING/GREASE	2	92	650370	FHSC 5/16X1	8
35	650486	CS 5/16X3/4	2	93	650914	CS 1X3-3/4	2
		(BEFORE SN13401)		95	654016	FW 1	4
36	650487	CS 5/16X1	2	96	520139	BEARING/NEEDLE	2

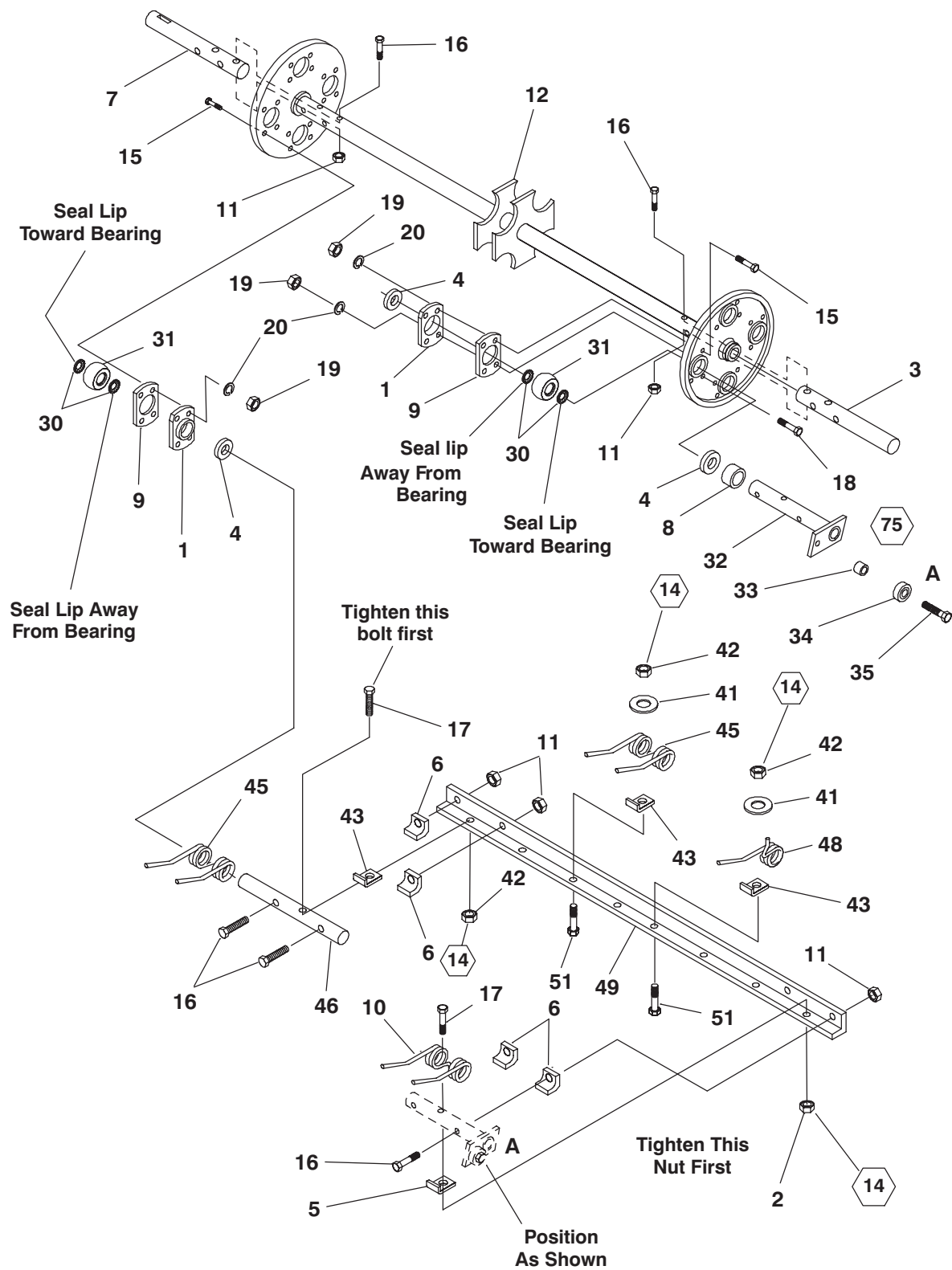
RB1375 - TAILGATE HYDRAULICS



Ref. No.	Part No.	Description	Qty. Req.
01	055897	O-RING	2
02	066432	VALVE/HYDRAULIC	1
03	098691	TEE/HYD FITTING	1
04	098534	ELBOW/HYD FITTING 90°	1
05	654024	LW 5/16	2
06	097860	CLAMP/HOSE DOUBLE	1
07	650491	CS 3/8X1-1/4	2
08	068938	ELBOW/HYD FITTING 90°	2
09	141497	KIT/SEAL	1
12	066385	PIVOT/CYLINDER	2
13	066777	NILN 1	2
14	067491	FW 1-1/32 SPECIAL	2
16	068938	ELBOW/HYD FITTING 90°	4
17	119576	HOSE/ASSY	2
25	087403	CYLINDER/HYDRAULIC 2X15-1/8	2
31	056080	QUICK-DISCONNECT (MALE)	2
33	119575	HOSE/ASSY	2
34	119573	HOSE/ASSY	2
38	125499	PIN/CYLINDER	2
51	650913	CS 1X2-1/2	2

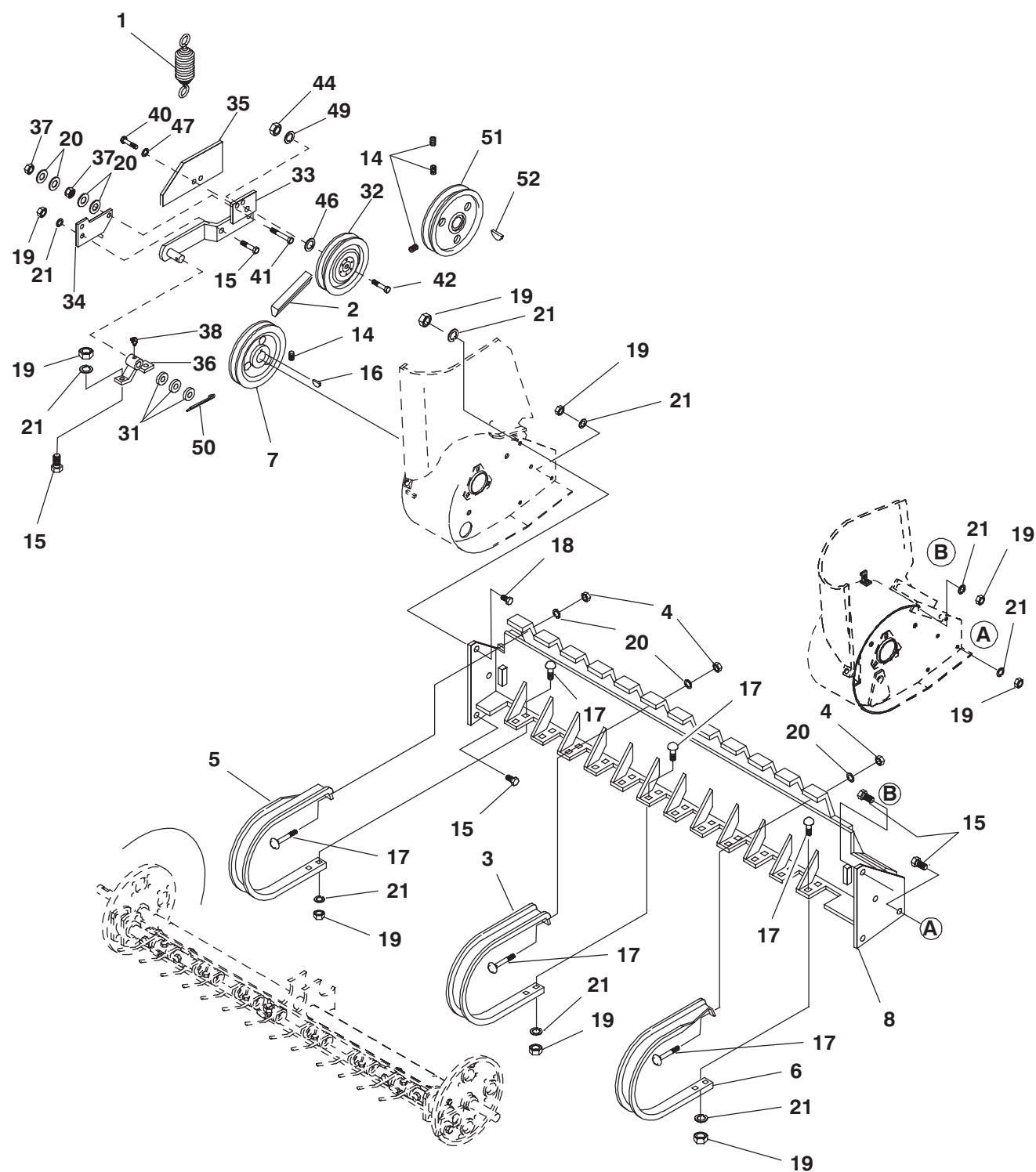
Ref. No.	Part No.	Description	Qty. Req.
54	141492	VALVE/LOCKOUT	1
55	653007	HN 5/16	2
59	654016	FW 1	4
61	655022	CP 3/16X1-3/4	2
62	059075	CLAMP/HOSE	2
63	055648	TIE/WIRE	4
66	570019	FITTING/GREASE	2
67	650573	CB 5/16X1	2
68	654026	LW 3/8	2
69	653010	HN 3/8	2
70	073535	CLAMP/HOSE	2
72	650789	CS 5/16X4-1/2	2
73	125347	ELBOW/HYD FITTING 90°	1
74	144906	BRACKET	1
86	071701	LN 5/16	4
87	066551	KIT/SEAL	1





RB1375 - PICKUP, REEL

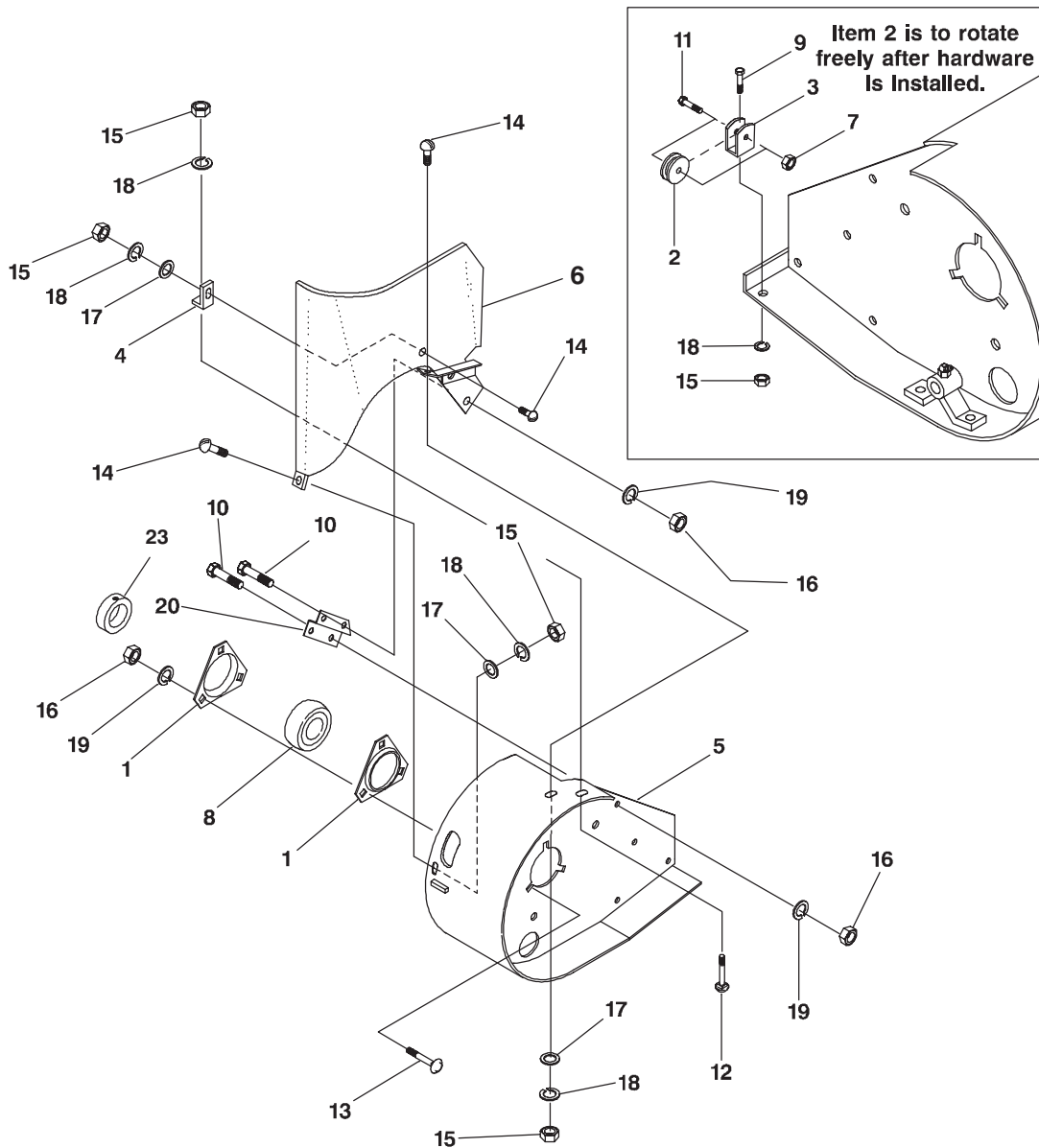
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	H7125	RETAINER/BEARING	8	18	650965	CS 3/8X1-1/4 GR8	4
02	064260	NILN 5/16	10	19	653010	HN 3/8	32
03	066480	SHAFT/PICKUP LT	1	20	654026	LW 3/8	32
04	066487	FW 1-1/32 SPECIAL	12	30	041881	SEAL/OIL	16
05	066492	CLIP/TINE	10	31	056249	BEARING/SINTERED	8
06	071048	SPACER/TINE BAR	10	32	072554	ARM/CAM ASSY	1
07	071601	SHAFT/PICKUP RT	1	33	066489	SPACER/CAM ROLL	1
08	071605	SPACER	4	34	520175	BEARING/BALL	1
09	142895	SHIM/FLANGETTE.024	8	35	066490	CS SL 1/2X1-1/2	1
10	071607	TINE/PICKUP	9	41	042135	FW 11/32 SPECIAL	5
11	071703	LN 3/8	18	46	071609	SHAFT/TINE ANGLE RT	1
12	071970	PICKUP/CARRIER ASSY	1	48	071939	TINE/PICKUP	1
15	650488	CS 3/8X3/4	28	49	071969	SUPPORT/TINE	1
16	650528	CS 3/8X2	18	51	650545	CS 5/16X1-1/4	5
17	650568	CS 5/16X2	4				



RB1375 - PICKUP; FRAME, GUIDES & IDLER

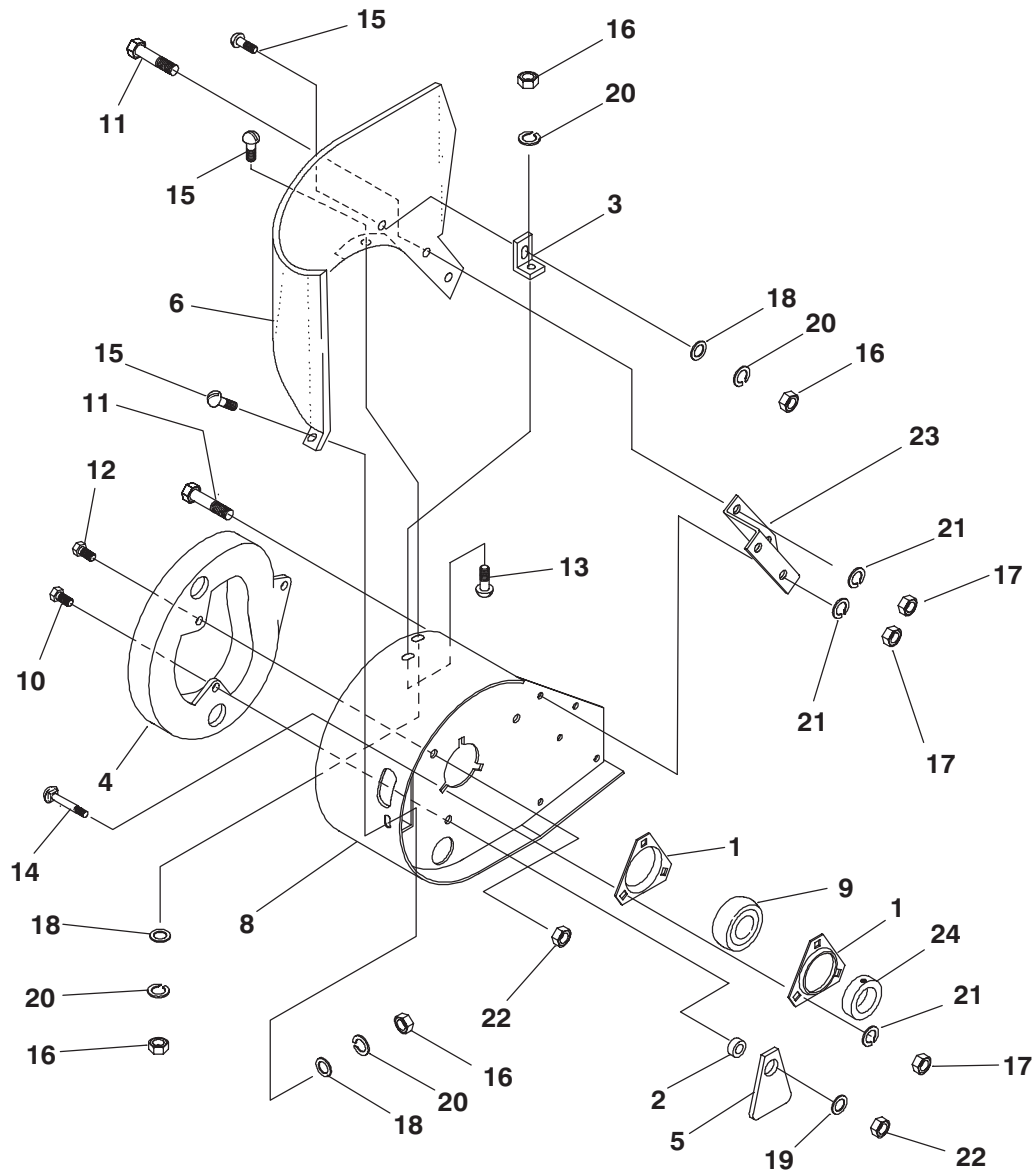
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	066531	SPRING/EXTENSION	1	32	053688	IDLER/BELT	1
02	067516	V-BELT	1	33	066526	ARM/IDLER ASSY	1
03	071637	GUIDE/TINE	10	34	066528	PLATE/TENSION ASSY	1
04	071703	LN 3/8	12	35	066532	SHIELD/IDLER	1
05	075650	GUIDE/TINE RT	1	36	066533	PIVOT/IDLER ASSY	1
06	075651	GUIDE/TINE LT	1	37	071703	LN 3/8	2
07	076732	SHEAVE/7.625 DIA	1	38	570009	FITTING/GREASE	1
08	090067	HANGER/STRIPPER	1	40	650542	CS 1/4X1/2	2
14	650213	SHSS 3/8X3/8	5	41	650579	CS 3/8X1/3/4	1
15	650490	CS 3/8X1	10	42	650647	CS 5/8X2	1
16	650513	KEY/WOODRUFF 1/4X1	1	44	653021	HN 5/8	1
17	650790	CB 3/8X3/4	36	46	654012	FW 5/8	1
18	650954	THMS 3/8X1	1	47	654022	LW 1/4	2
19	653010	HN 3/8	35	49	654032	LW 5/8	1
20	654006	FW 3/8	16	50	655020	CP 3/16X1-1/2	1
21	654026	LW 3/8	35	51	071635	SHEAVE/IC 8-1/4	1
31	H8354	FW 25/32 SPECIAL	3	52	073846	KEY/WOODRUFF 1/4X1	1

RB1375 - PICKUP, RIGHT HEADER



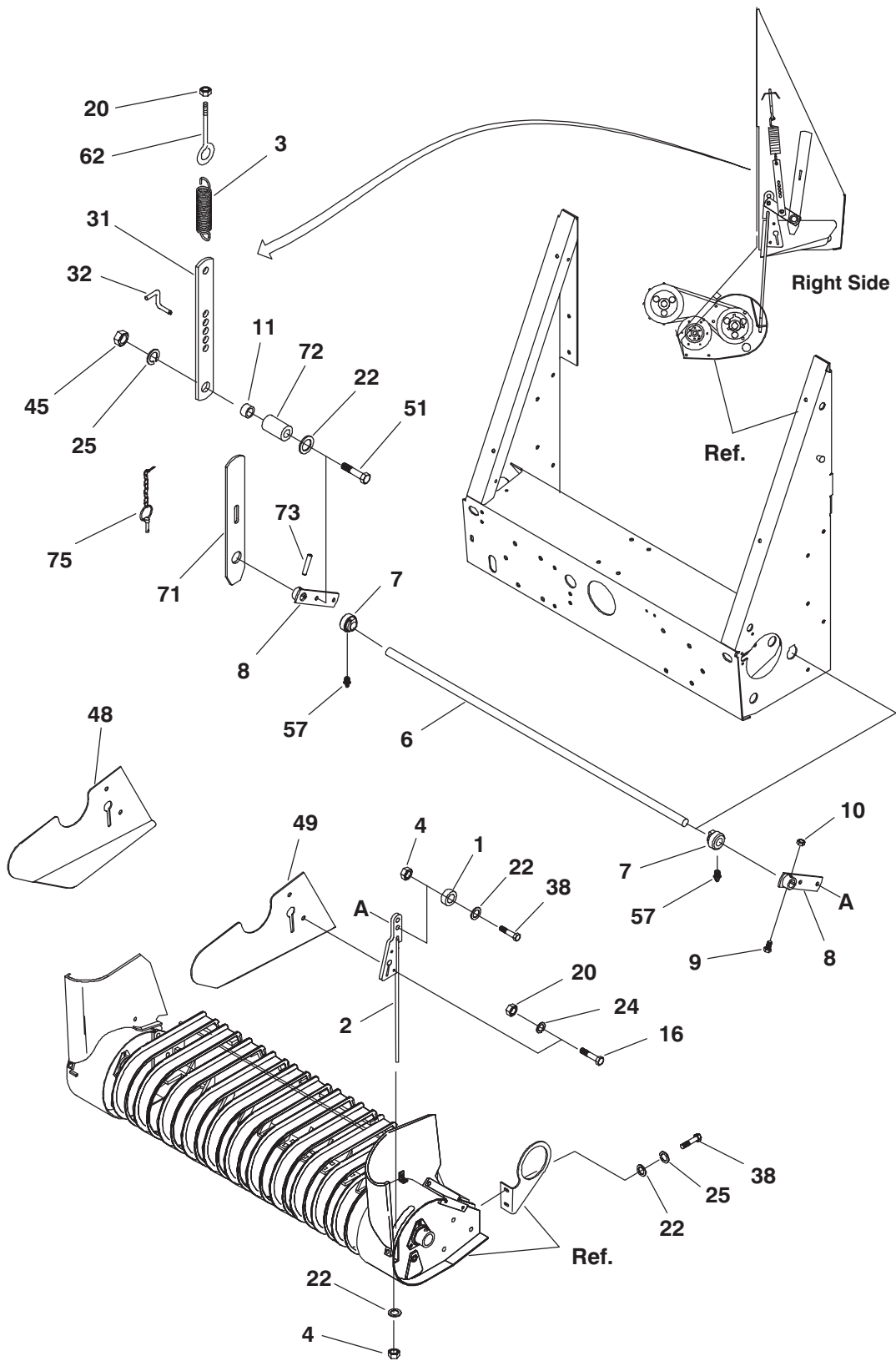
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	2	11	650545	CS 5/16X1-1/4	1
02	053900	PULLEY	1	12	650687	CB 5/16X3/4	1
03	056145	BRACKET/PULLEY	1	13	650704	CB 3/8X1	3
04	066511	ANGLE	1	14	650949	THMS 5/16X3/4	3
05	119327	HEADER/RT ASSY	1	15	653007	HN 5/16	5
06	142459	CROWDER/RT ASSY	1	16	653010	HN 3/8	7
		(AFTER SN13400)		17	654004	FW 5/16	3
	071627 ^a	CROWDER/RT ASSY	1	18	654024	LW 5/16	5
		(BEFORE SN13401)		19	654026	LW 3/8	7
07	071701	LN 5/16	1	20	142460	BRACKET/RT CROWDER MTG	1
08	520065	BEARING/BALL	1			(AFTER SN13400)	
09	650486	CS 5/16X3/4	1	23	520085	BEARING/COLLAR	1
10	650488	CS 3/8X3/4	4				

a) For replacement order one each of 142459, 142460, and two each of 650488, 653010 & 654026.



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	027003	RETAINER/BEARING	2	13	650687	CB 5/16X3/4	1
02	058807	FW 17/32	1	14	650704	CB 3/8X1	3
03	066511	ANGLE	1	15	650949	THMS5/16X3/4	3
04	069531	CAM/PICKUP	1	16	653007	HN 5/16	4
05	071626	COVER	1	17	653010	HN 3/8	7
06	142463	CROWDER/LT ASSY	1	18	654004	FW 5/16	3
		(AFTER SN13400)		19	654009	FW 1/2	1
	071631 _a	CROWDER/LT ASSY	1	20	654024	LW 5/16	4
		(BEFORE SN13401)		21	654026	LW 3/8	7
08	119328	HEADER/LT ASSY	1	22	068034	NILN 1/2	3
09	520065	BEARING/BALL	1	23	142464	BRACKET/LT CROWDER MTG	1
10	650453	CS 1/2X1-1/2	1			(AFTER SN13400)	
11	650488	CS 3/8X3/4	4	24	520085	BEARING/COLLAR	1
12	650495	CS 1/2X1-1/4	2				

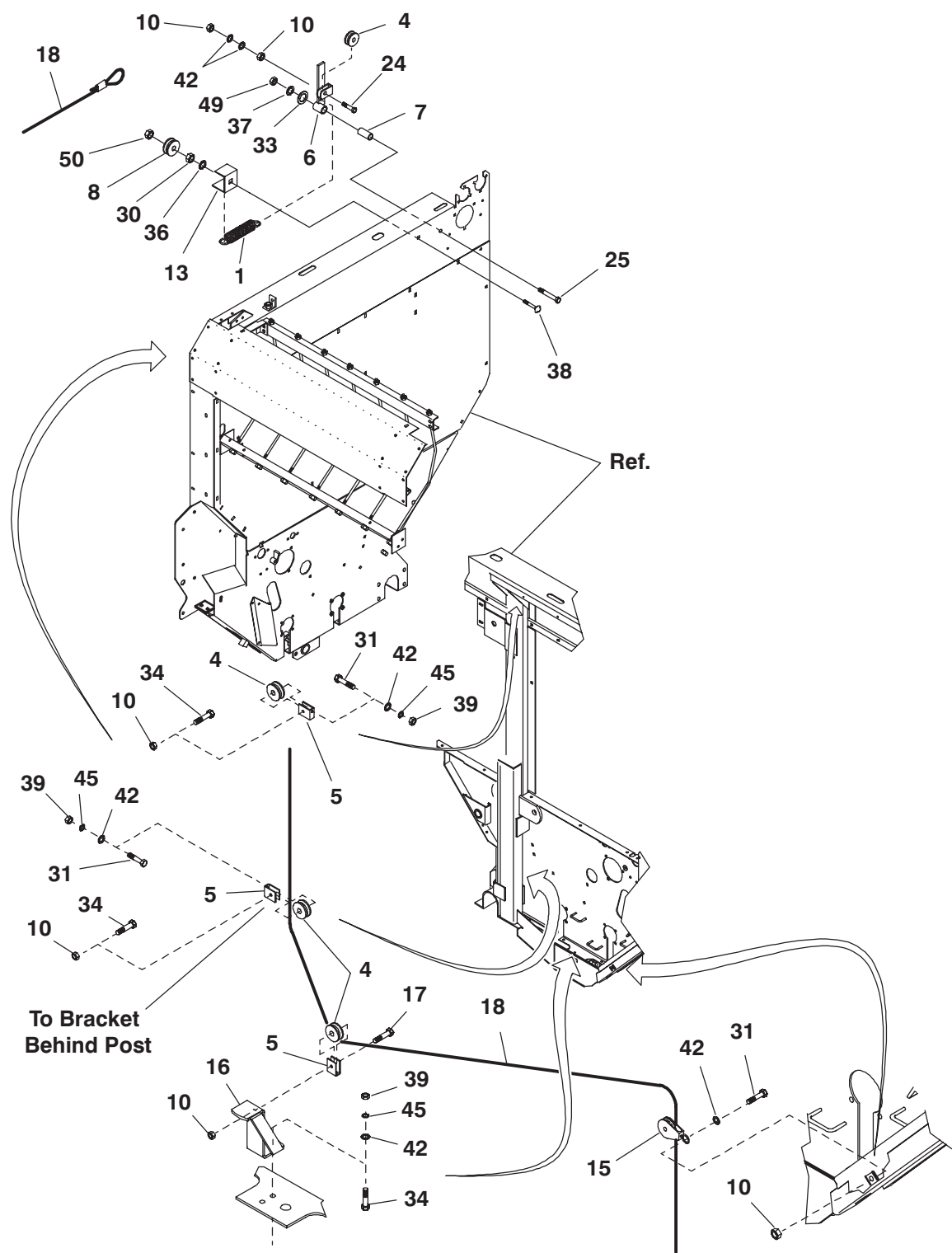
a) For replacement order one each of 142463, 142464, and two each of 650488, 653010 & 654026.



RB1375 - PICKUP, LIFT

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	065703	SPACER	2	31	144884	BAR/LIFT	1
02	119216	ROD/LIFT ASSY	2	32	144845	PIN	1
03	066531	SPRING/EXTENSION	1	38	650495	CS 1/2X1-1/4	6
04	071706	LN 1/2	4	45	653018	HN 1/2	1
06	119207	SHAFT/PICKUP LIFT	1	48	119593	DEFLECTOR/RT	1
07	119203	PIVOT	2	49	119594	DEFLECTOR/LT	1
08	119204	ARM/ASSY	2	51	650585	CS 1/2X2	1
09	650559	CS 5/16X2-1/4	1	57	570002	FITTING/GREASE	2
10	071701	LN 5/16	1	62	17H281	BOLT/EYE	1
11	065703	SPACER	1	65	070643	LINK/CONNECTOR	4
16	650490	CS 3/8X1	10	71	144882	LEVER/LIFT	1
20	653010	HN 3/8	6	72	145056	SPACER/STEEL	1
22	654009	FW 1/2	9	73	603405	PIN/GROOVE 5/16X2-1/2	1
24	654026	LW 3/8	4	75	089079	PIN/KLIK	1
25	654030	LW 1/2	5				

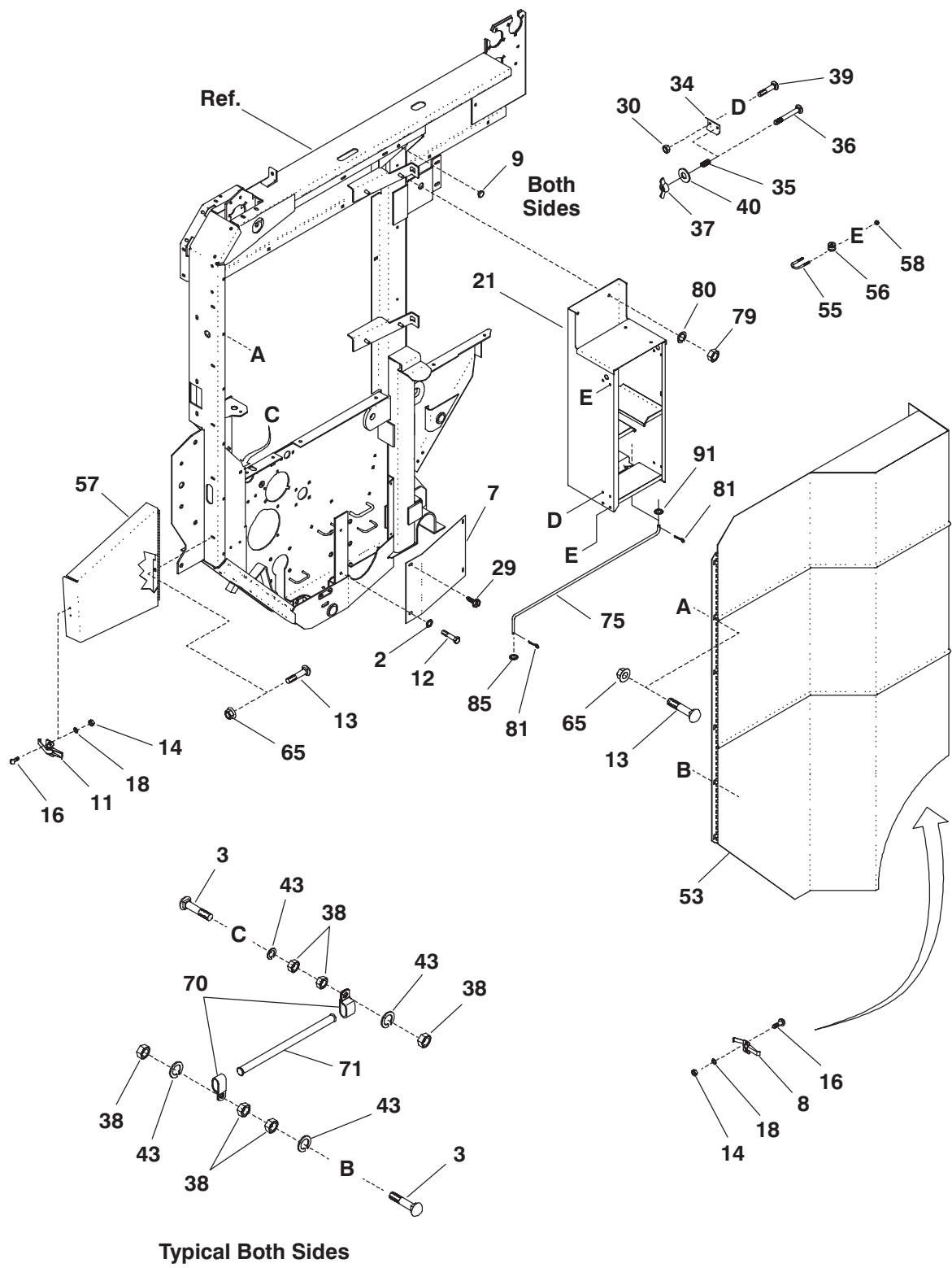
RB1375 - PICKUP, OVERFILL CLUTCH



RB1375 - PICKUP, OVERFILL CLUTCH

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	U10063	SPRING/STOP DOG	1	30	653044	JN 1/2	1
04	053900	PULLEY	4	31	650487	CS 5/16X1	3
05	056145	BRACKET/PULLEY	3	33	654012	FW 5/8	3
06	066537	DECLUTCH ASSY	1	34	650545	CS 5/16X1-1/4	4
07	066540	SPACER/PIVOT	1	36	654030	LW 1/2	1
08	066542	PULLEY	1	37	654032	LW 5/8	1
10	071701	LN 5/16	6	38	078033	CB 1/2X2	1
13	075829	BRACKET/PULLEY	1	39	653007	HN 5/16	8
15	058539	PULLEY	1	42	654004	FW 5/16	7
16	120474	BRACKET/ASSY	1	45	654024	LW 5/16	8
17	650577	CS 5/16X1-1/2	1	49	653021	HN 5/8	1
18	119627	ROPE/WIRE	1	50	071706	LN 1/2	1
24	650568	CS 5/16X2	1	57	119573	HOSE/ASSY	1
25	650695	CS 5/8X3-1/2	1				

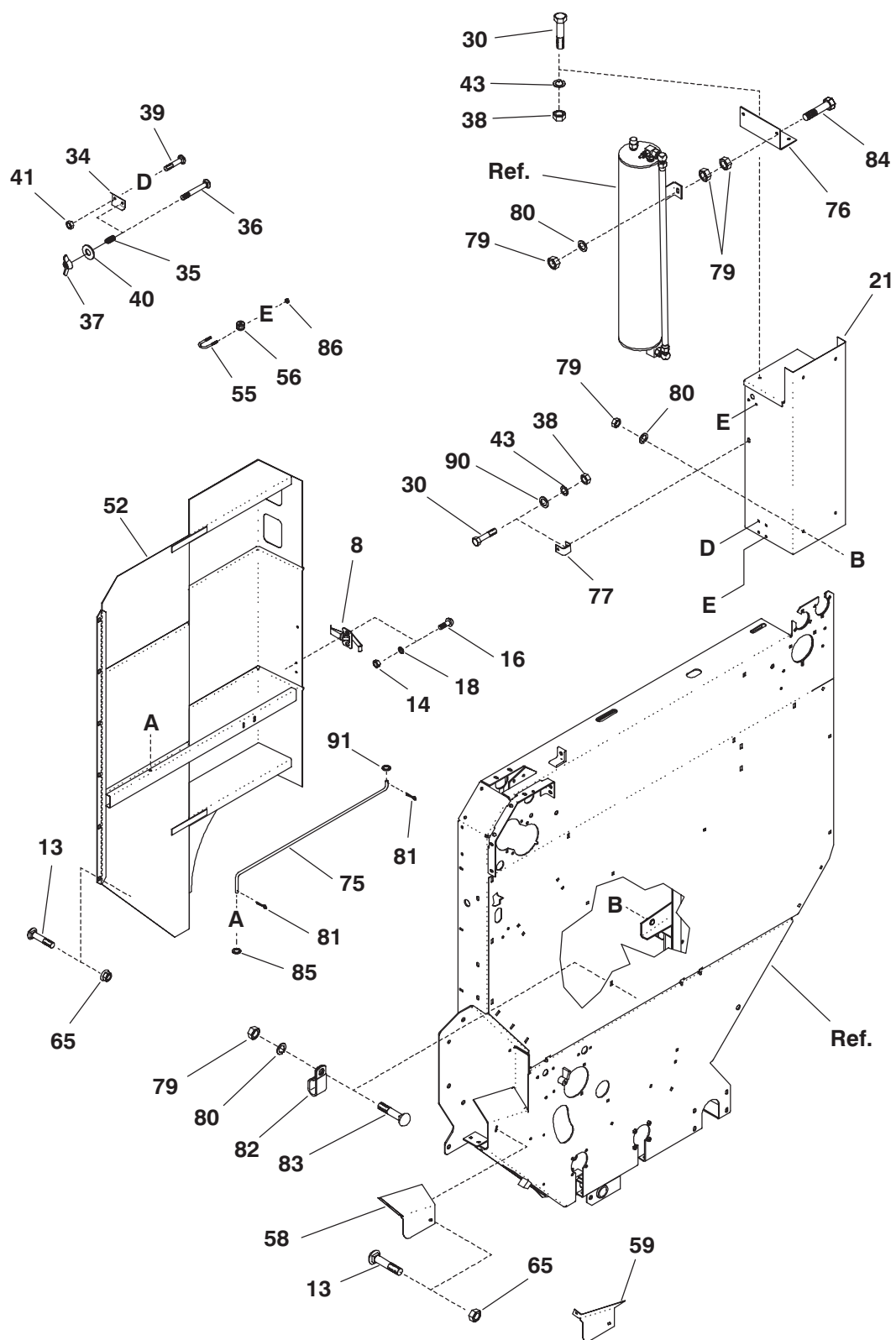
RB1375 - TWINE BOXES - LEFT SIDE



RB1375 - TWINE BOXES - LEFT SIDE

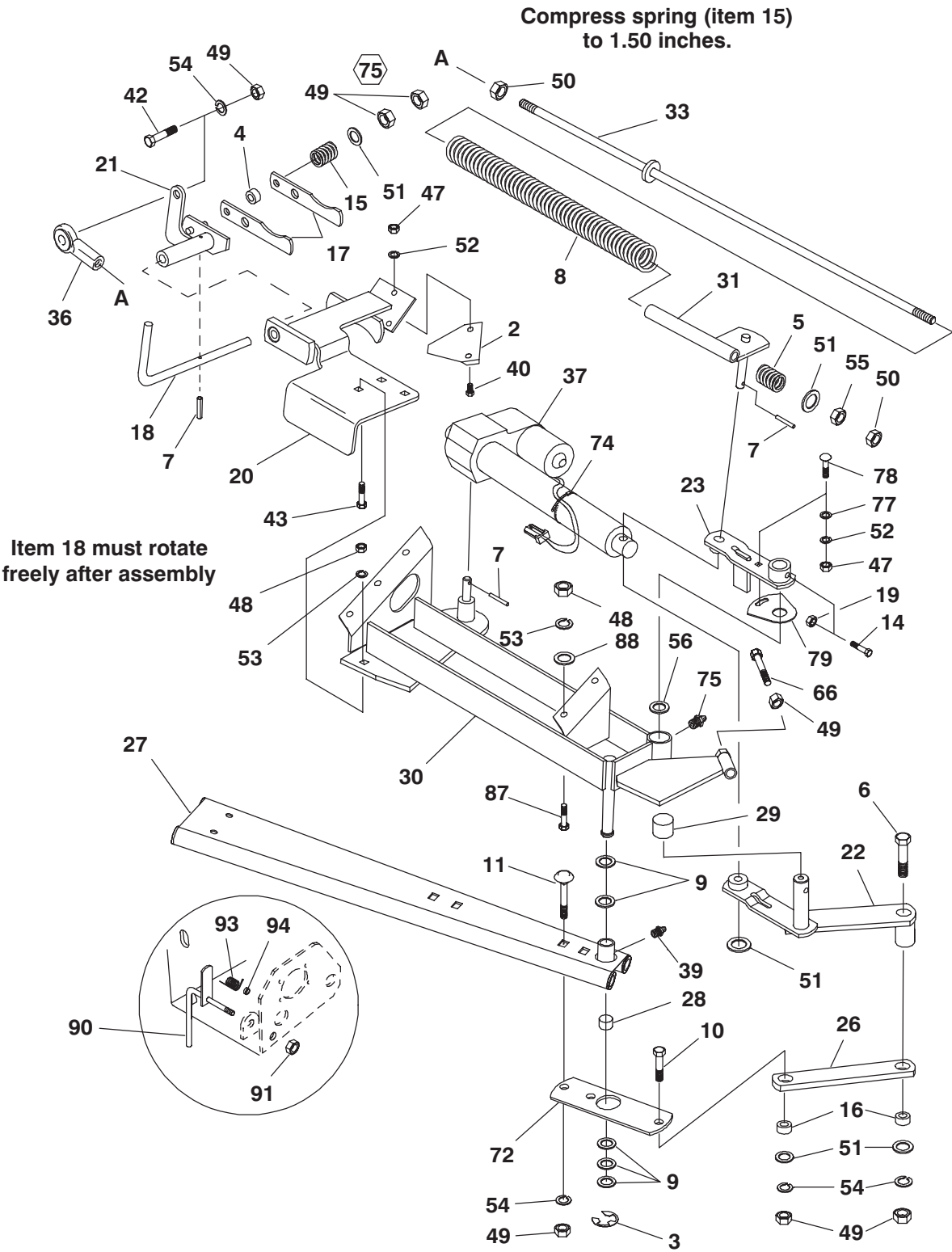
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	654004	FW 5/16	1	38	653007	HN 5/16	16
03	650781	CB 5/16X1-1/2	4	39	651086	CB 1/4X1	2
07	119060	GUARD/LT	1	40	654004	FW 5/16	2
08	054586	LATCH	1	43	654024	LW 5/16	8
09	420-19509	STOP/RUBBER	2	53	143920	DOOR/SIDE LT ASSY	1
11	079878	LATCH	1	55	B11069	U BOLT 5/16X2-5/16	3
12	650486	CS 5/16X3/4	1	56	059721	GUIDE/ROPE	3
13	650687	CB 5/16X3/4	7	57	144805	GUARD/LT FRONT ASSY	1
14	650627	HN MS #12-24	2	58	071701	LN 5/16	6
16	650812	RHMS #12-24X1/2	2	65	070648	FLN 5/16	8
18	650813	LW #12	2	70	097859	CLAMP/HOSE	4
21	144839	BOX/TWINE ASSY	1	71	119444	TUBE	2
29	650985	TFS 5/16X3/4	3	75	144876	ROD/DOOR SUPPORT	1
30	071401	NILN 1/4	2	79	653010	HN 3/8	4
34	144974	PLATE/TENSION	2	80	654026	LW 3/8	4
35	380-13297	SPRING	2	81	650551	CP 3/32X3/4	2
36	651095	CB 1/4X2-3/4	2	85	654049	FW 3/8	1
37	210-20454	WN 1/4	2	91	048028	FW 13/32	1

RB1375 - TWINE BOXES - RIGHT SIDE



RB1375 - TWINE BOXES - RIGHT SIDE

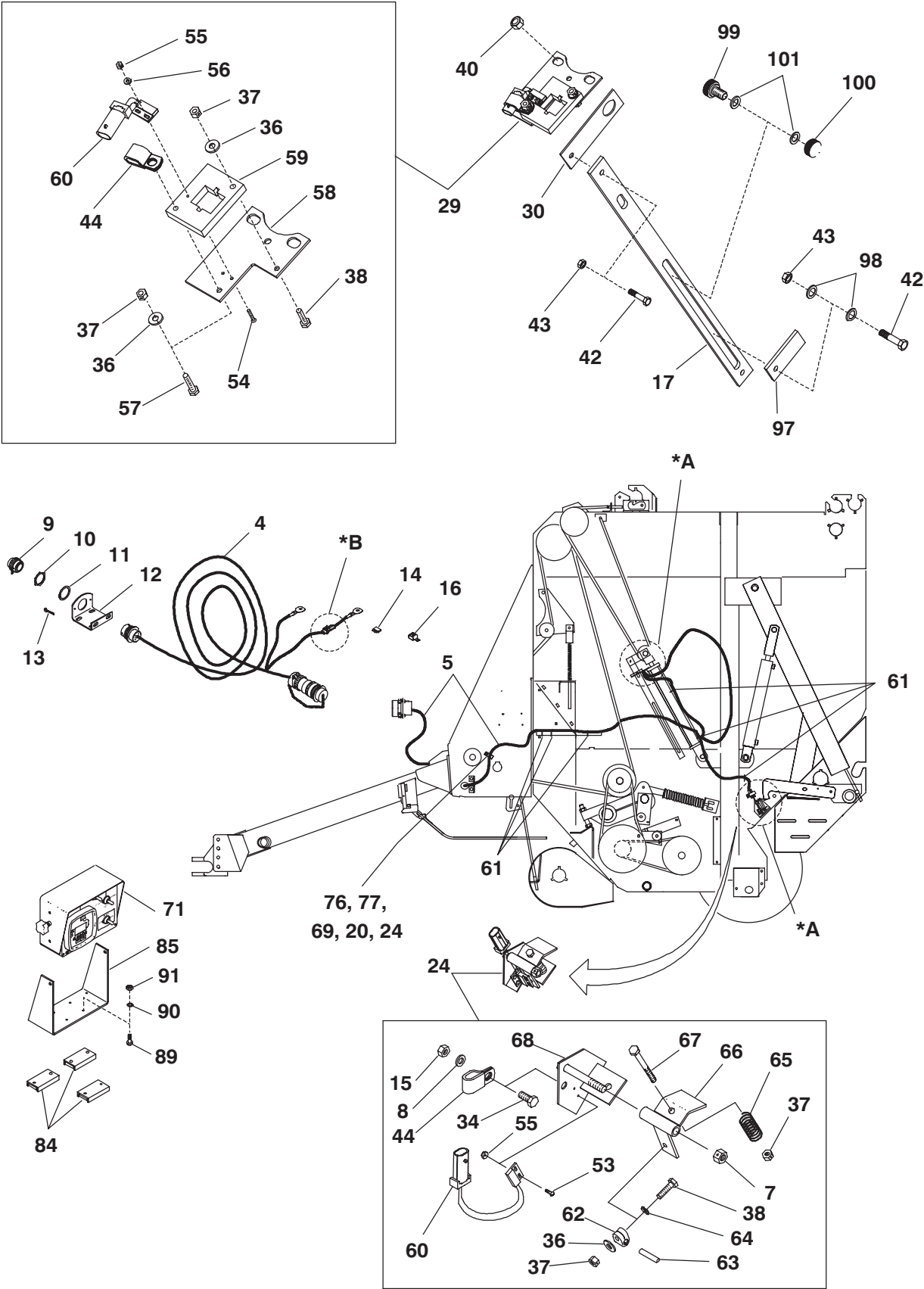
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
08	054586	LATCH	1	58	119211	DEFLECTOR/RT	1
13	650687	CB 5/16X3/4	9	59	119212	DEFLECTOR/LT	1
14	650627	HN MS #12-24	4	65	070648	FLN 5/16	10
16	650812	RHMS#12-24X1/2	4	75	144876	ROD/DOOR SUPPORT	1
18	650813	LW #12	4	76	144989	BRACKET	1
21	144839	BOX/TWINE ASSY	1	77	144991	BRACKET	1
30	650486	CS 5/16X3/4	6	79	653010	HN 3/8	11
34	144974	PLATE/TENSION	2	80	654026	LW 3/8	7
36	651095	CB 1/4X2-3/4	2	81	650551	CP 3/32X3/4	2
38	653007	HN 5/16	8	82	075505	CLAMP/HOSE	1
39	651086	CB 1/4X1	2	83	650704	CB 3/8X1	1
40	654004	FW 5/16	2	84	072871	SCREW/HXT 3/8X2	2
41	071401	NILN 1/4	2	85	654049	FW 3/8	1
43	654024	LW 5/16	8	86	071701	LN 5/16	8
52	143972	DOOR/SIDE RT ASSY	1	90	654004	FW 5/16	2
55	B11069	U BOLT 5/16X2-5/16	3	91	048028	FW 13/32	1
56	059721	GUIDE/ROPE	3				



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
02	340-10351	SECTION/SICKLE	1	37	120509 _a	ACTUATOR	1
03	350-32366	KLIPRING 3/4	1	39	570019	FITTING/GREASE	1
04	3E123	BUSHING/PIVOT	1	40	650486	CS 5/16X3/4	2
05	H8049	SPRING/STALK GUIDE	1	42	650569	CS 1/2X1-3/4	1
06	650454	CS 1/2X3-3/4	1	43	650704	CB 3/8X1	3
07	050270	PIN/SPRING	3	47	653007	HN 5/16	3
08	053696	SPRING/COMPRESSION	1	48	653010	HN 3/8	7
09	056937	FW 25/32	5	49	653018	HN 1/2	8
10	650453	CS 1/2X1-1/2	1	50	653045	JN 1/2	2
11	650740	CB 1/2X2-1/4	2	51	654009	FW 1/2	5
14	650568	CS 5/16X2	1	52	654024	LW 5/16	3
15	074023	SPRING/COMPRESSION	1	53	654026	LW 3/8	7
16	084624	BEARING/STARTER	2	54	654030	LW 1/2	5
17	097938	PLATE/CUTOFF MOVING	2	55	653019	HN 1/2	1
18	097947	ROD	1	56	H7126	FW 1-1/32	AR
19	071701	LN 5/16	1	66	062342	BOLT 1/2X3-1/2	1
20	119175	FRAME/CUTOFF ASSY	1	72	119062	EXTENSION/TWINE ARM	1
21	119329	TRIP/ASSY	1	74	074091	TIE/NYLON	1
22	120497	PIVOT ASSY	1	76	058138	FW 17/32 SPECIAL	1
23	119057	ARM/ACTUATOR ASSY	1	77	654004	FW 5/16	1
26	119364	BAR/PUSHER	1	78	650687	CB 5/16X3/4	1
27	119635	ARM/TWINE ASSY	1	79	119904	CAM/PAUSE SWITCH	1
28	068071	BEARING/SINTERED	2	90	119885	TRIP ASSY	1
29	040183	BUSHING/BRONZE	2	91	071703	LN 3/8	1
30	120499	FRAME/TWINE TIE ASSY	1	93	119887	SPRING/TORSION	1
31	120496	SPRING/SLIDE ASSY	1	94	M12070	SPACER	1
33	118662	ROD/ASSY	1				
36	125214	ROD/END 1/2	1				

a) For individual parts see page titled Actuator.

RB1375 - AUTOMATIC TWINE WRAP



RB1375 - AUTOMATIC TWINE WRAP

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
04	120924 ^{ad}	HARNESS/POWER	1	59	141071	SUPPORT/SLIDE	1
05	120925 ^{ad}	HARNESS/IMPLEMENT	1	60	112423 ^a	SWITCH	2
07	071703	LN 3/8	1	61	055648	TIE/WIRE	6
08	654024	LW 5/16	1	62	120473	CLAMP	1
09	119899	CAP/POWER HARNESS DUST	1	63	117995	MAGNET	1
10	119896	NUT/PANEL	1	64	651157	LW ET 1/4	1
11	119897	LW	1	65	380-13297	SPRING	1
12	119886	BRACKET/CONNECTOR	1	66	120490	ASSY/ACTUATOR	1
13	650553	CP 1/8X3/4	1	67	650958	CS 1/4X2-3/4	1
14	127938	FUSE/20 AMP	1	68	120492	ASSY/BRACKET	1
15	653007	HN 5/16	1	69	654006	FW 3/8	1
16	119956	COVER/FUSE HOLDER	1	71	143938 ^c	CONTROL BOX/AUTOTWINE TIE	1
17	141229	SLIDE	1	76	075505	CLAMP/HOSE	2
20	653011	HN 3/8	1	77	650489	CS 3/8 x 7/8	1
23	654026	LW 3/8	1	84	067040	MAGNET/CONC HOPPER COVER	3
24	NS ^b	SWITCH ASSY/TAILGATE	2	85	141080	SUPPORT/CONTROL	1
29	NS ^b	SWITCH/ASSY SHUTTLE RETURN	1	89	650548	RHMS #1024 1/2	6
30	141070	PLATE	1	90	650549	LW #10	6
34	650486	CS 5/16X3/4	1	91	650550	HN MS #1024	6
36	654002	FW 1/4	3	97	141525	DAMPENER	1
37	071700	LN 1/4	4	98	654006	FW 3/8	2
38	650835	CS 1/4X1	1	99	141082	MAGNET ASSY	1
40	653018	HN 1/2	2	100	141077	NUT/MAGNET	1
42	650490	CS 3/8X1	2	101	141526	WASHER/NYLON 1/2	2
43	067847	NILN 3/8	2	103	076078	CLAMP (NOT SHOWN)	1
44	059075	CLAMP/HOSE	2				
50	650315	TCS 1/4X1/2 (NOT SHOWN)	1				
53	651212	RHMS #5-40X1/2	3				
54	651346	RHMS #5-40X1	1				
55	651328	NILN #5-40	4				
56	650848	FW #6 WIDE	1				
57	650426	CS 1/4X1-1/4	1				
58	141072	MOUNT/SLIDE	1				

a) For repair, order the following connector kit numbers:

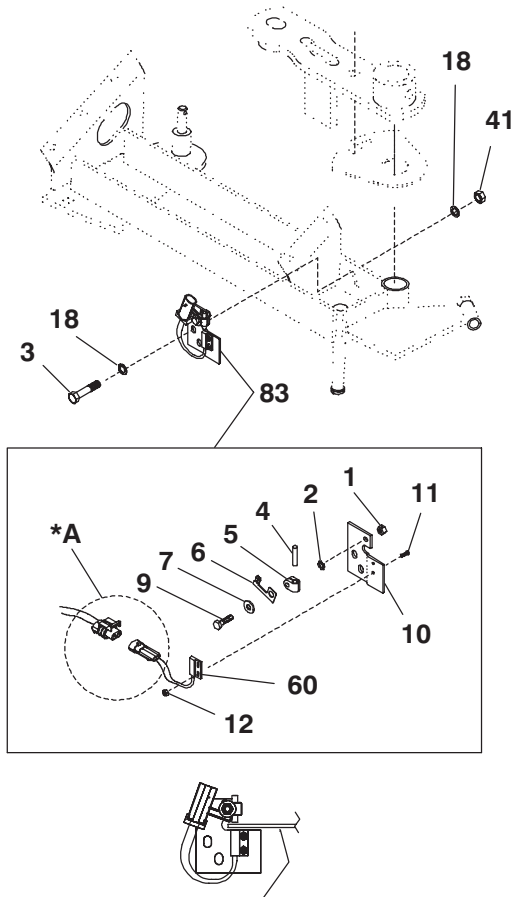
*A – 119923

*B – 119928

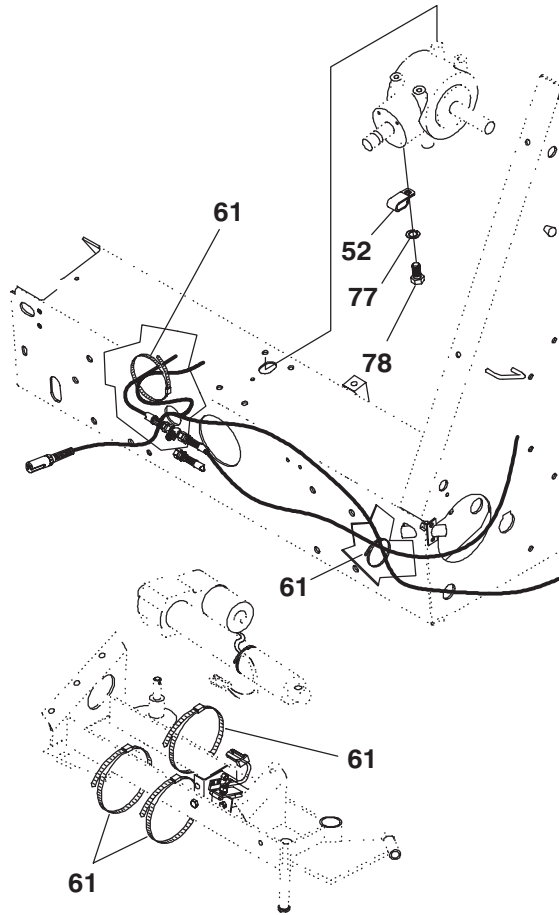
b) Not available as a service part. Refer to the included Parts Breakdown.

c) For individual component parts see page entitled Control Box.

d) For repair of Main (Metal) Connector, see page entitled Service Kits – Electrical Connectors.



Cam must pass between magnet and switch without touching the magnet or the switch.



Ref. No.	Part No.	Description	Qty. Req.
01	071700	LN 1/4	1
02	651157	LW ET 1/4	1
03	650487	CS 5/16X1	2
04	117995	MAGNET	1
05	120473	CLAMP	1
06	120472	CLIP/CONNECTOR	1
07	654002	FW 1/4	1
09	650835	CS 1/4X1	1
10	119903	BRACKET/PAUSE SWITCH	1
11	651212	RHMS #5-40X1/2	2
12	651328	NILN #5-40	2

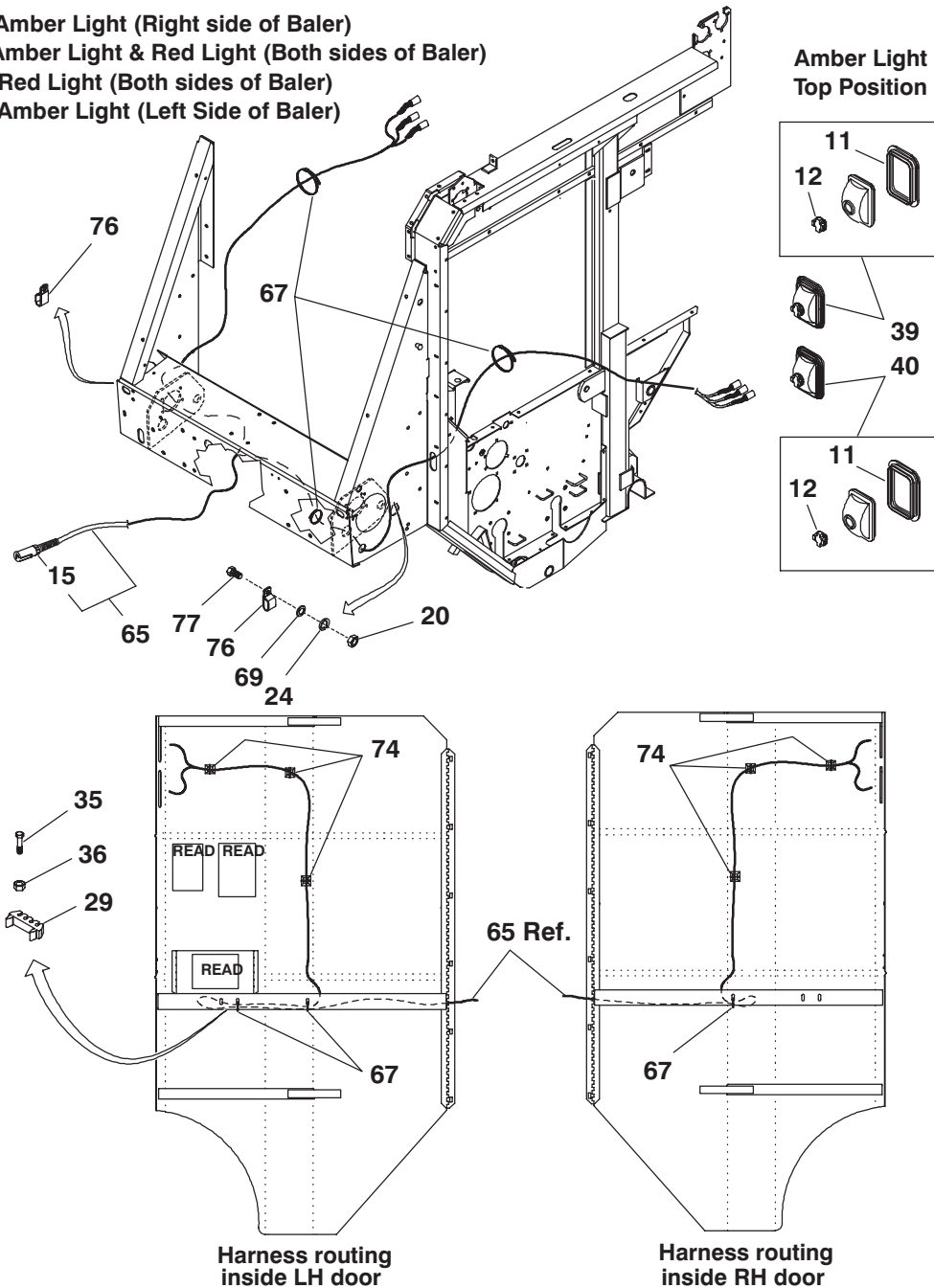
Ref. No.	Part No.	Description	Qty. Req.
18	654004	FW 5/16	4
41	071701	LN 5/16	2
52	073535	CLAMP/HOSE	1
60	112423 _a	SWITCH	1
61	055648	TIE/WIRE	5
77	654030	LW 1/2	1
78	650494	CS 1/2X1	1
83	NS _b	SWITCH ASSY/PAUSE	1

a) Order following connector kit numbers:
*A – 119923

b) Not available as a service part. Refer to the included Parts Breakdown.

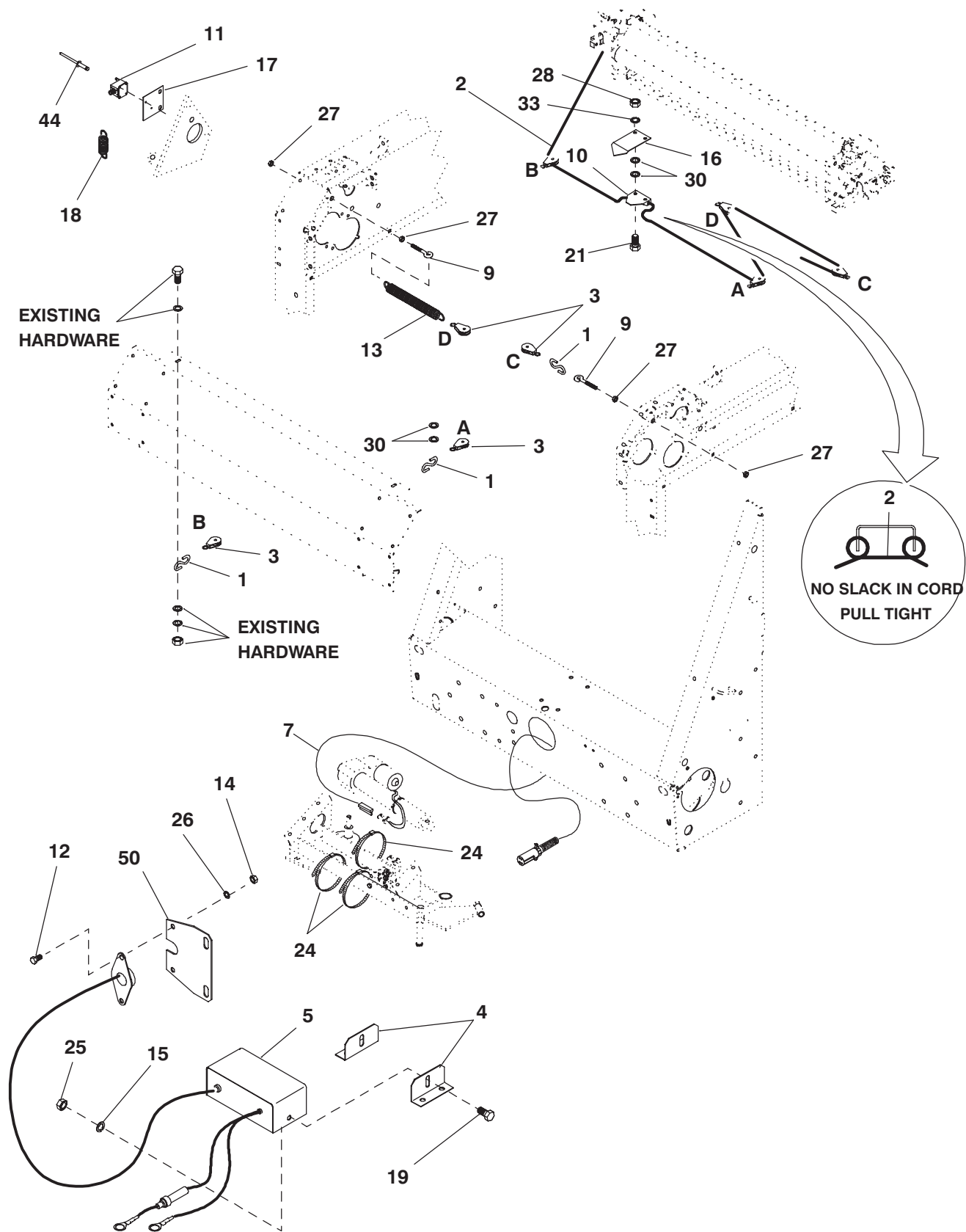
Tail Light / Harness Connections

- Green to Amber Light (Right side of Baler)
- White to Amber Light & Red Light (Both sides of Baler)
- Brown to Red Light (Both sides of Baler)
- Yellow to Amber Light (Left Side of Baler)



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
11	119532	BEZEL/WARNING LIGHT	4	39	119665	LIGHT/AMBER ASSY	2
12	119533	SOCKET/WARNING LIGHT	4	40	119666	LIGHT/RED ASSY	2
15	112917	PLUG/7-PIN W/CABLE	1	65	119460	HARNESS/LIGHTS	1
20	653010	HN 3/8	1	67	055648	TIE/WIRE	15
24	654026	LW 3/8	1	69	654006	FW 3/8	1
29	059272	HOLDER/SHEAR BOLT	1	74	125946	BASE/MOUNTING	6
35	080079 _a	KIT/SHEAR BOLT	1	76	075505	CLAMP	2
36	071700	LN 1/4	4	77	650489	CS 3/8X7/8	1

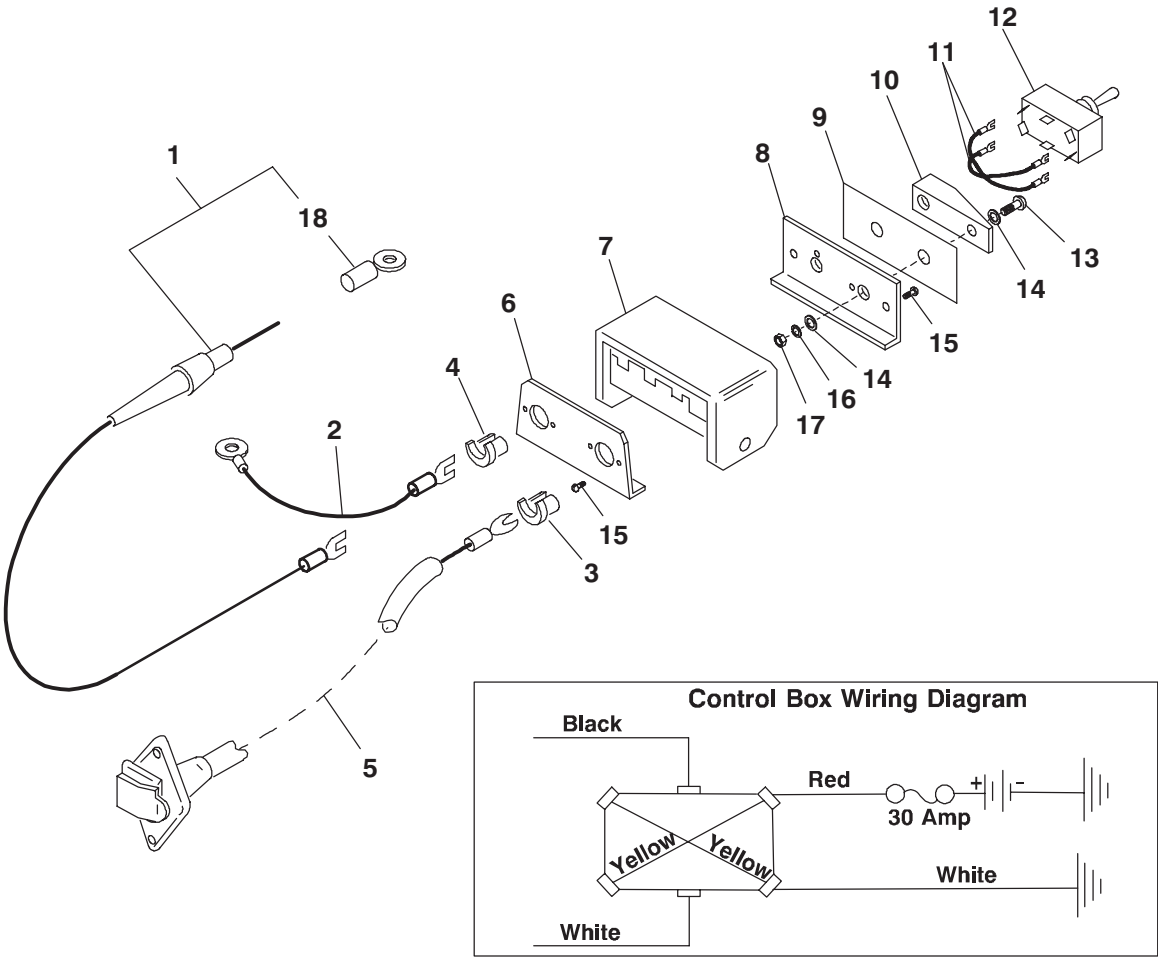
a) Includes 8 Shear Bolts & 8 Locknuts.



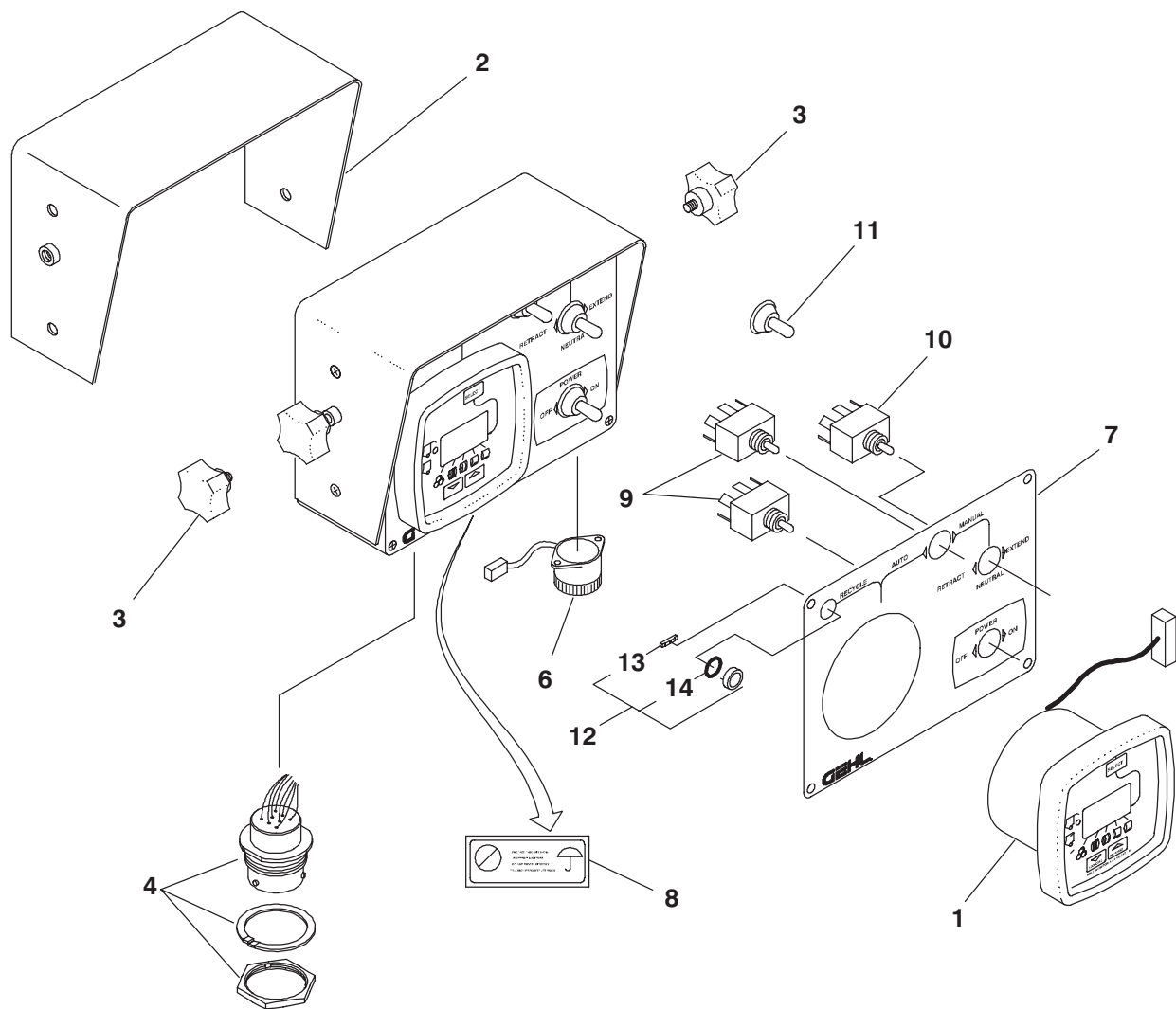
RB1375 - MANUAL TWINE WRAP

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	B11433A	S-HOOK	3	17	119560	BRACKET/COUNTER	1
02	052595	CORD/DEFLECTOR	1	18	17H387	SPRING/EXTENSION	1
03	058539	PULLEY	4	19	650448	CS 1/4X3/4	2
04	059053	BRACKET/MOUNTING	2	20	076122	RIVET/BLIND	2
05	060375	BOX/TRANS CONTROL ASSD	1	21	650488	CS 3/8X3/4	2
07	061060	CABLE/ACTUATOR	1	24	074091	TIE/NYLON	3
09	065811	BOLT/EYE	2	25	653005	HN 1/4	2
10	066174	BASE/INDICATOR	1	26	654024	LW 5/16	2
11	066765	COUNTER/HAY BALER	1	27	653007	HN 5/16	4
12	650487	CS 5/16X1	2	28	653010	HN 3/8	2
13	078295	SPRING/EXTENSION	1	30	654006	FW 3/8	6
14	653007	HN 5/16	2	33	654026	LW 3/8	2
15	654022	LW 1/4	2	50	059052	BRACKET/RECEPTACLE	1
16	119555	INDICATOR/BALE SIZE	1	a) For further breakdown, see page entitled Control Box.			

RB1375 - CONTROL BOX



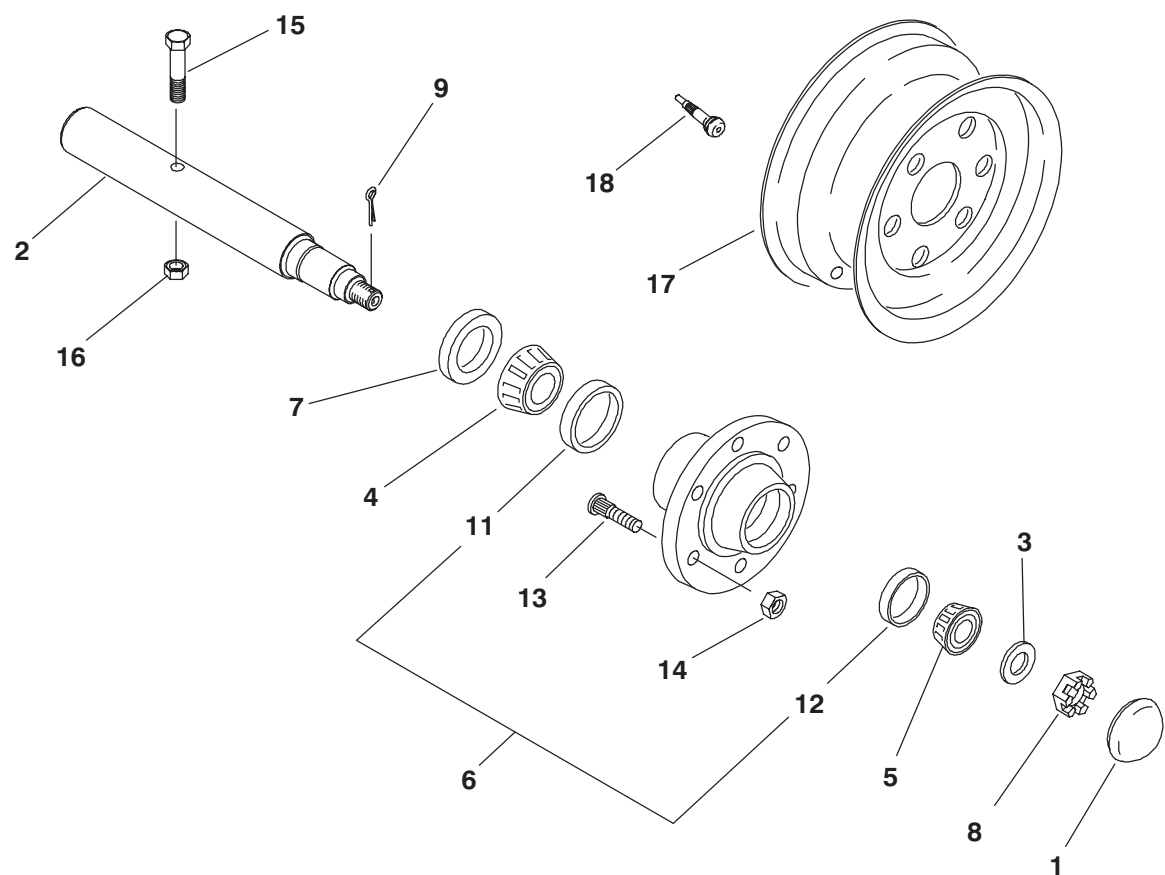
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	060375	BOX/TRANS CONTROL	1	09	060971	DECAL/SWITCH BOX	1
		CONSISTS OF:		10	060972	GUARD/TOGGLE	1
01	057778	CABLE/POWER SUPPLY	1	11	059064	CABLE/YELLOW	2
02	057779	CABLE/GROUND	1	12	059299	SWITCH/TOGGLE	1
03	057781	BUSHING/5K-4	1	13	650943	THMS 1/4X1/2	1
04	059321	BUSHING/7K-2	1	14	654002	FW 1/4	2
05	060376	CABLE/TRACTOR TRANS ASSY	1	15	650702	TFS #6X3/8	4
06	069257	PLATE/BACK	1	16	654022	LW 1/4	1
07	069255	BOX/DEFLECTOR ASSY	1	17	653005	HN 1/4	1
08	059059	PLATE/SWITCH CAP	1	18	077717	RING/TERMINAL 5/16	1



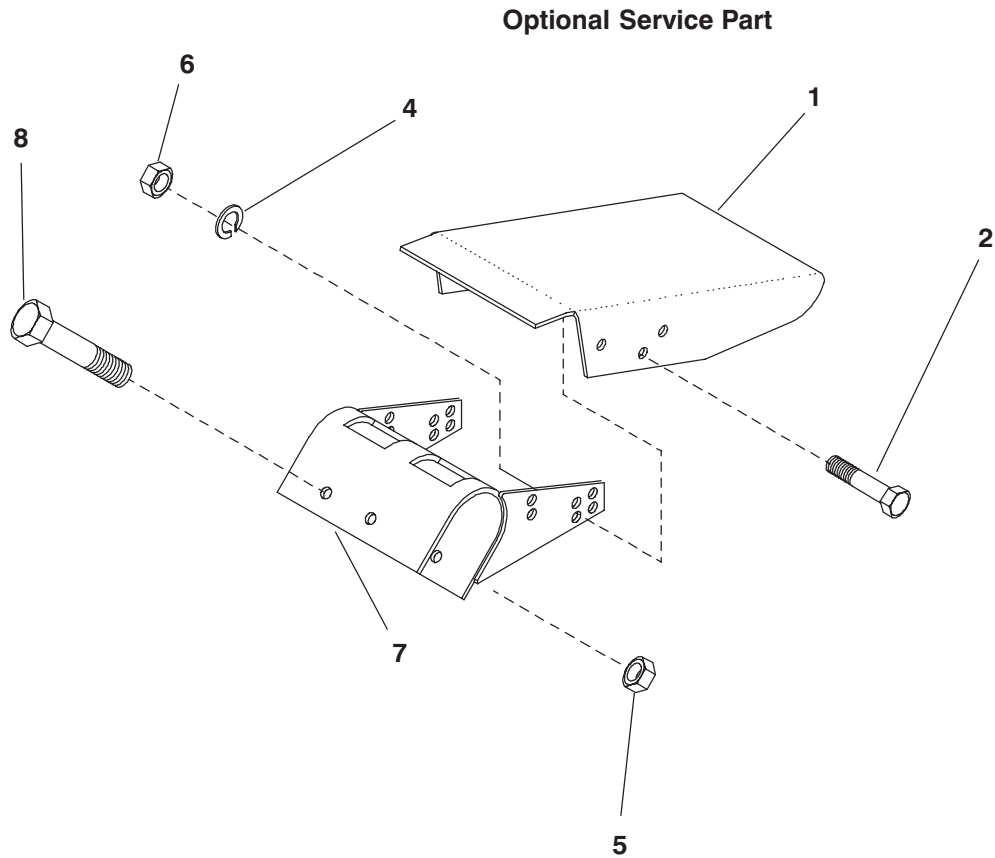
Ref. No.	Part No.	Description	142160	Quantity 143938	155647
	142160 _a	BOX/AUTO TWINE WRAP CONTROL			
	143938 _a	BOX/AUTO TWINE WRAP CONTROL			
	155647	BOX/AUTO TWINE WRAP CONTROL			
		CONSISTS OF:	142160	143938	155647
01	141478	MODULE/UDM	1	1	1
02	141479	VISOR/SUN	1	1	1
03	141480	KNOB	3	3	3
04	141192 _b	CONNECTOR KIT/RECEPTACLE	1	1	1
06	141481	ALARM/BALER CONTROL	1	1	1
07	141482	DECAL	1	1	—
	155664	DECAL	—	—	1
08	143197	DECAL/MOISTURE	1	1	1
09	143198	SWITCH/TOGGLE	2	2	2
10	143199	SWITCH/TOGGLE	1	1	1
11	143200	BOOT/SWITCH	3	3	3
12	155650	SWITCH/BUTTON	—	—	1
13	155660	CLIP	—	—	1
14	155661	SEAL	—	—	1

a) For complete Control Box replacement order 155647.
b) For Pin & Socket repair order 141191.

RB1375 - AXLE ASSEMBLY

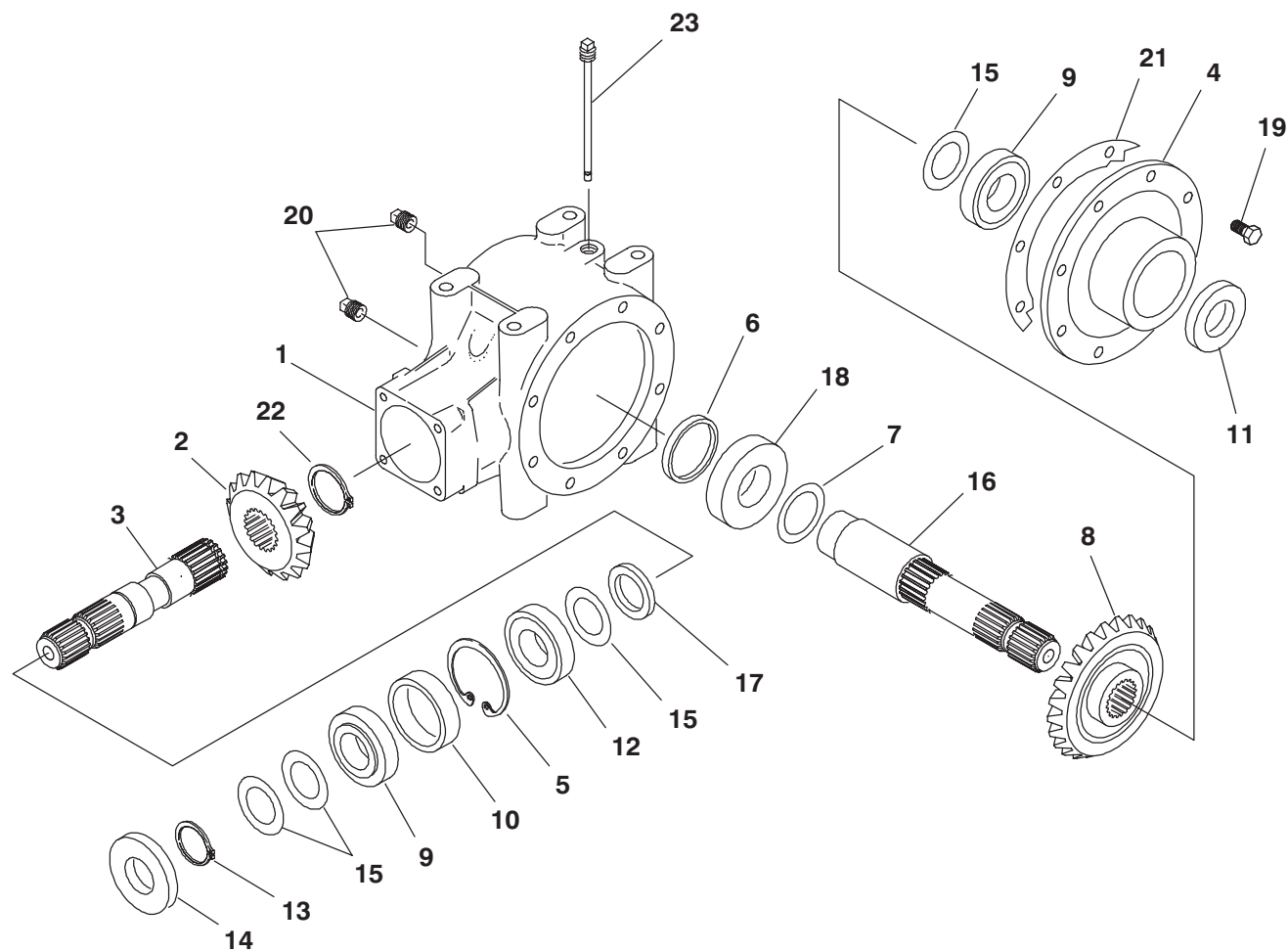


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	076586	CAP/GREASE	2	11	042162	CUP/WHEEL BEARING	2
02	143422	SPINDLE	2	12	520054	CUP/BEARING	2
03	066717	FW 31/32	2	13	120822	BOLT/WHEEL	12
04	042163	CONE/WHEEL BEARING	2	14	046001	NUT/WHEEL	12
05	520201	CONE/BEARING	2	15	650594	CS 1/2X3-1/4	2
06	091871	HUB/WHEEL ASSY	2	16	068034	NILN 1/2	2
07	079716	SEAL/GREASE	2	17	126739	WHEEL/RIM (14X8)	2
08	653102	HN SLTD 7/8	2		112442	WHEEL/RIM (15X10)	2
09	655010	CP 1/8X1-1/2	2	18	045582	VALVE/TIRE	2

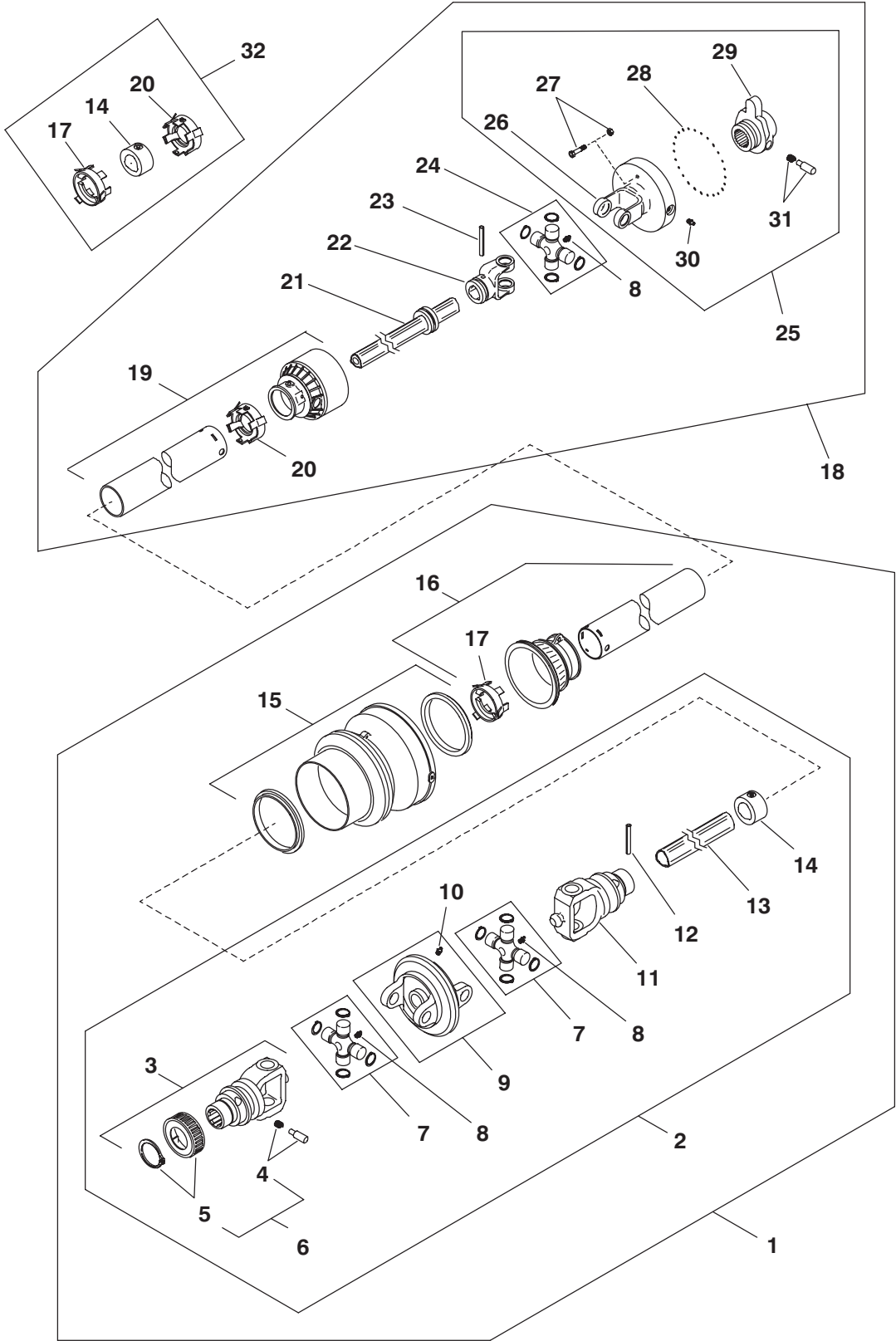


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	156411	KIT/BALE RAMP	1	05	071706	LN 1/2	4
		CONSISTS OF:		06	653018	HN 1/2	8
01	076568	RAMP	2	07	088854	ANCHOR/RAMP ASSY	2
02	650495	CS 1/2X1-1/4	8	08	650496	CS 1/2X5	4
04	654030	LW 1/2	8				

RB1375 - TRANSMISSION (540 RPM)



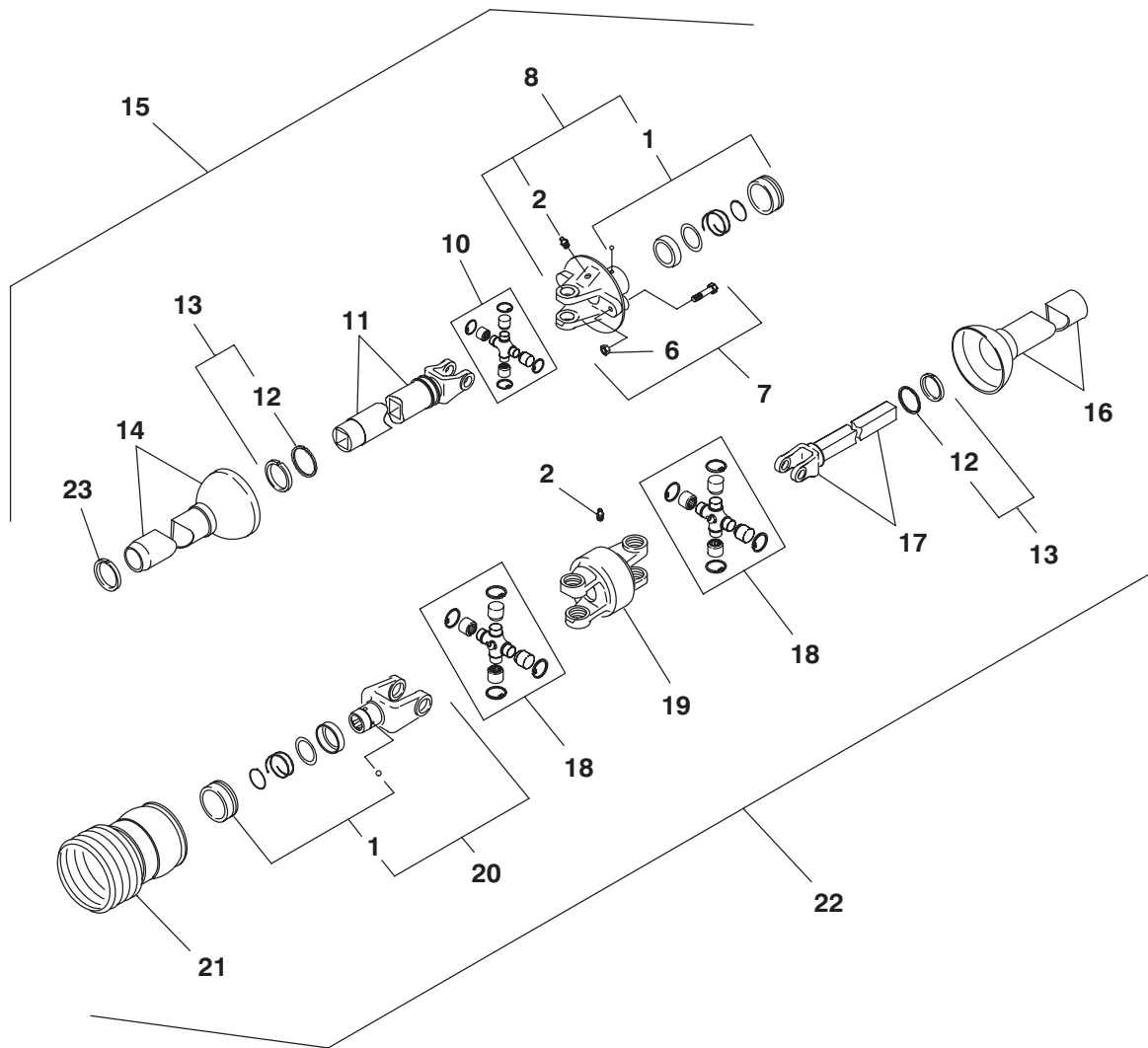
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	141549	TRANSMISSION/540RPM	1	12	141551	BEARING	1
		CONSISTS OF:		13	090092	RING/RETAINING	1
01	141474	CASTING/GEARBOX	1	14	090090	SEAL/OIL	1
02	126839	PINION	1	15	084595	SHIM	4
03	126840	SHAFT	1	16	126842	SHAFT	1
04	126831	COVER	1	17	084591	SPACER	1
05	089133	RING/SNAP	1	18	126836	BEARING	1
06	089141	CAP	1	19	656001	CS M8-1.25X20	6
07	126641	KIT/SHIM	1	20	097208	PLUG/GAS 3/8	2
08	126841	GEAR	1	21	126837	GASKET	1
09	084598	BEARING	2	22	119892	RING/SNAP	1
10	126834	SPACER	1	23	141645	DIPSTICK	1
11	126835	SEAL/OIL	1				



RB1375 - UNIVERSAL DRIVE (540 RPM)

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	145265	JOINT ASSY (TRACTOR END)	1	18	145266	JOINT/ASSY (IMPLEMENT END)	1
02	145294 ^a	YOKE & TUBE ASSY	1	19	145293	GUARD/INNER	1
03	145297	YOKE/LOCK SPRING ASSY	1	20	145548	SUPPORT	1
04	145543	KIT/SPRING LOCK	1	21	145719	TUBE/INNER	1
05	145542	KIT/COLLAR/W SNAP RING	1	22	145296	YOKE W/TUBE	1
06	145298	KIT/COLLAR & LOCK PIN	1	23	145718	PIN/ROLL	1
07	145305	KIT/CROSS & BEARING	1	24	145306	KIT/CROSS & BEARING	1
08	610494	FITTING/GREASE	2	25	145300	MOTION/FREE ASSY	1
09	145295	HOUSING/CENTER	1	26	145301	YOKE/SHEAR FLANGE	1
10	145342	FITTING/GREASE	1	27	080079 ^c	KIT/SHEAR BOLT	1
11	145550	YOKE W/TUBE	1	28	145302	BALL	27
12	145714	PIN/ROLL	1	29	145303	FLANGE/SHEAR	1
13	145715	TUBE/OUTER	1	30	145343	FITTING/GREASE	1
14	145547	RING/GREASE	1	31	145304	KIT/SPRING PIN	1
15	145291	GUARD W/SUPPORTS	1	32	145299	KIT/BEARING	1
16	145292 ^b	GUARD/OUTER ASSY	1	a) Includes 143007 DANGER Decal. b) Includes 091444 DANGER Decal. c) Includes 8 Shear Bolts & 8 Locknuts.			
17	145546	SUPPORT/OUTER SHIELD	1				

RB1375 - UNIVERSAL DRIVE (1000 RPM)

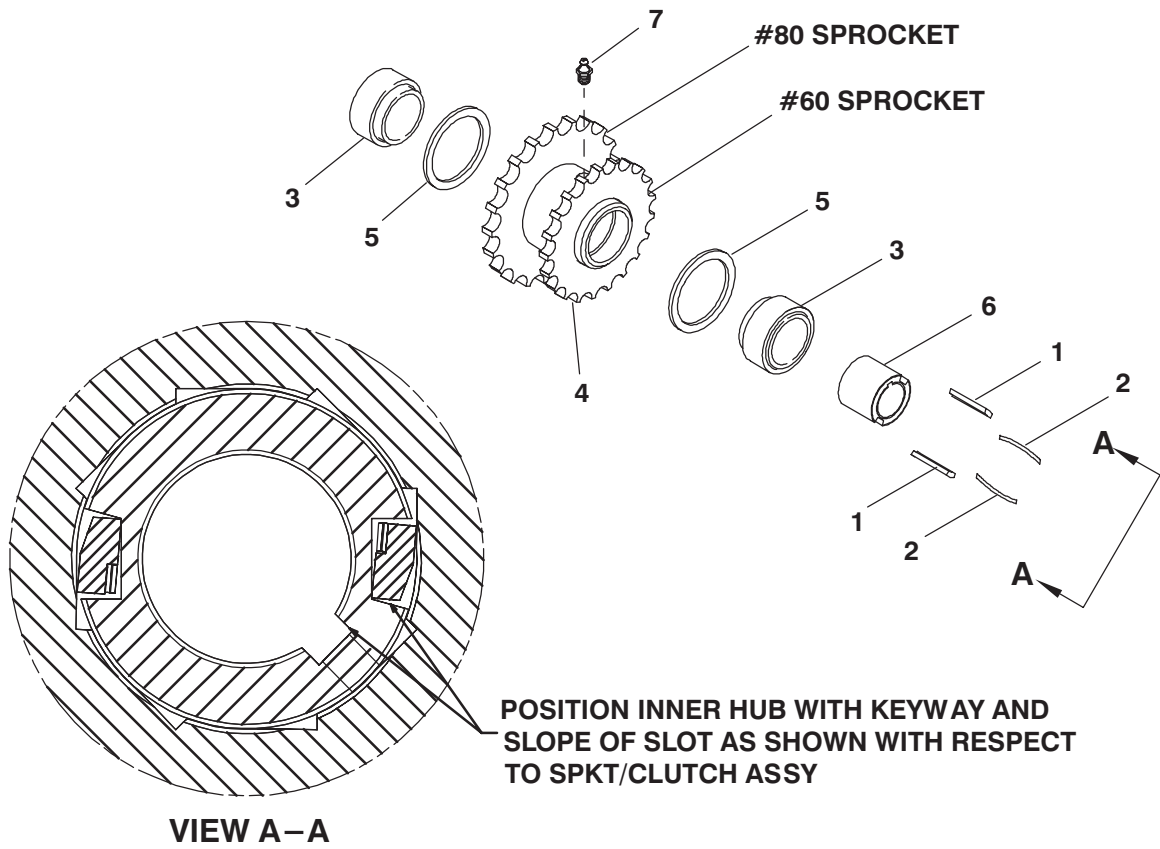


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	086925	KIT/SPRING LOCK REPAIR	2	16	086936 _c	GUARD/OUTER	1
02	570019	FITTING/GREASE	2	17	086935	YOKE W/SHAFT ASSY	1
06	071700	LN 1/4	1	18	141779	KIT/CROSS REPAIR	2
07	900084 _a	BOLT/SHEAR (1/4X1-1/2 Gr 5)	1	19	090895	HOUSING/CV CENTER	1
08	119600	FREE MOTION ASSY	1	20	092792	YOKE/SPRING LOCK ASSY	1
10	510114	KIT/CENTER CROSS	1	21	144451	GUARD/PLASTIC	1
11	119590 _b	YOKE TUBE & SLIP SLEEVE	1	22	119586	JOINT/SHAFT W/GUARD	1
12	510100	RETAINER/BEARING	2	23	510215	BEARING/CENTRALIZER	1
13	095130	KIT/REPAIR	2				
14	119589	GUARD/INNER	1				
15	119585	JOINT/TUBE W/GUARD	1				

a) Contains 8 Shear Bolts and 8 Lock Nuts.

b) Includes Decal 143007.

c) Includes Decal 091444.

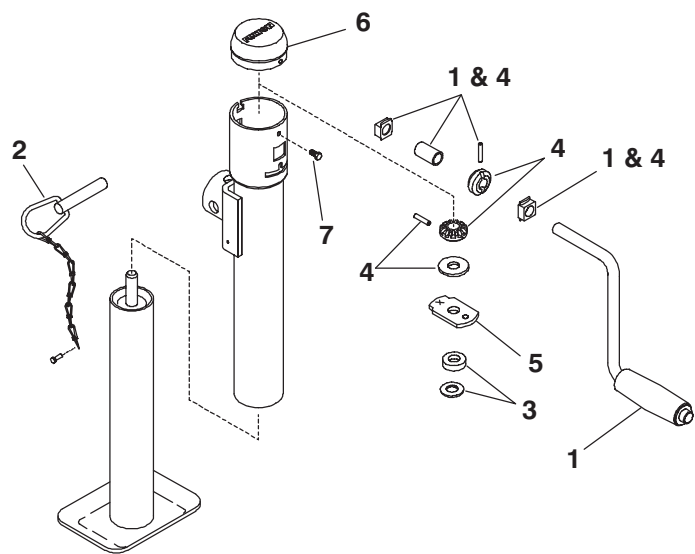


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	055371	KEY/DRIVE	2	05	119045	WASHER/1.406 HT	2
02	055372	SPRING/LEAF	2	06	119050	HUB/INNER OVERRUNNING	1
03	076992	BEARING/BALL	2	07	570002	FITTING/GREASE	1
04	119031	SPROCKET/CLUTCH ASSY	1				

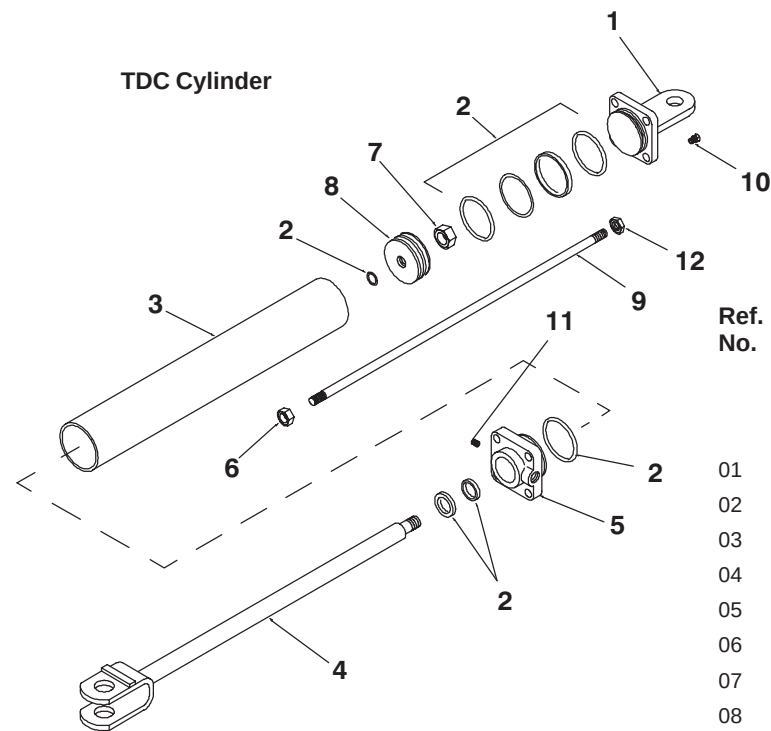
RB1375 - HITCHJACK & TDC CYLINDER

Hitchjack - Fulton

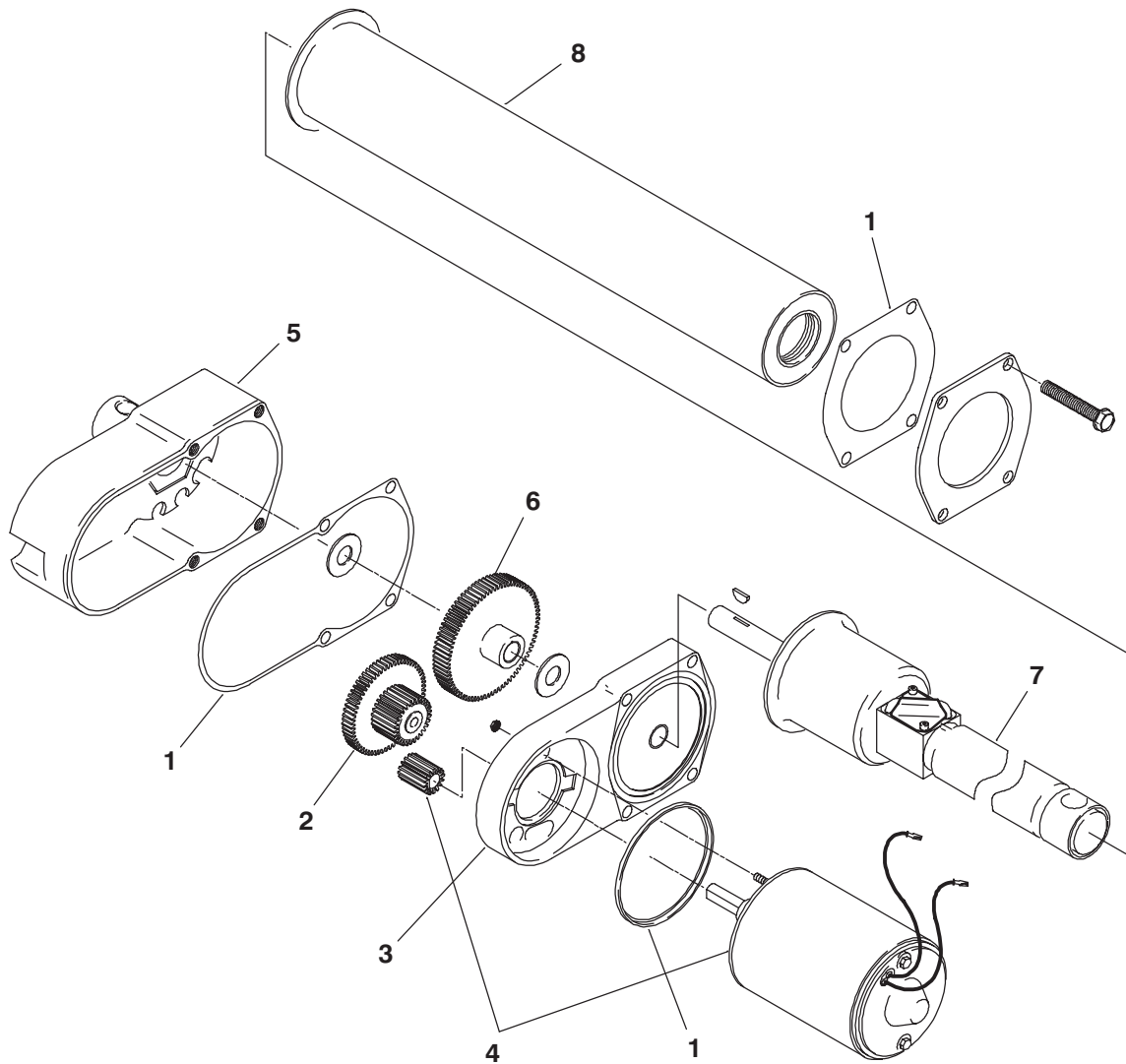
Ref. No.	Part No.	Description	Qty. Req.
	143471	HITCHJACK - FULTON	1
		CONSISTS OF:	
01	143597	KIT/JACK HANDLE	1
02	143601	KIT/PIN & CHAIN	1
03	143610	KIT/BEARING	1
04	143602	KIT/GEAR	1
05	143600	SUPPORT/PLATE	1
06	143598	CAP/TUBE	1
07	113026	TFS #8-32X3/8	1



TDC Cylinder



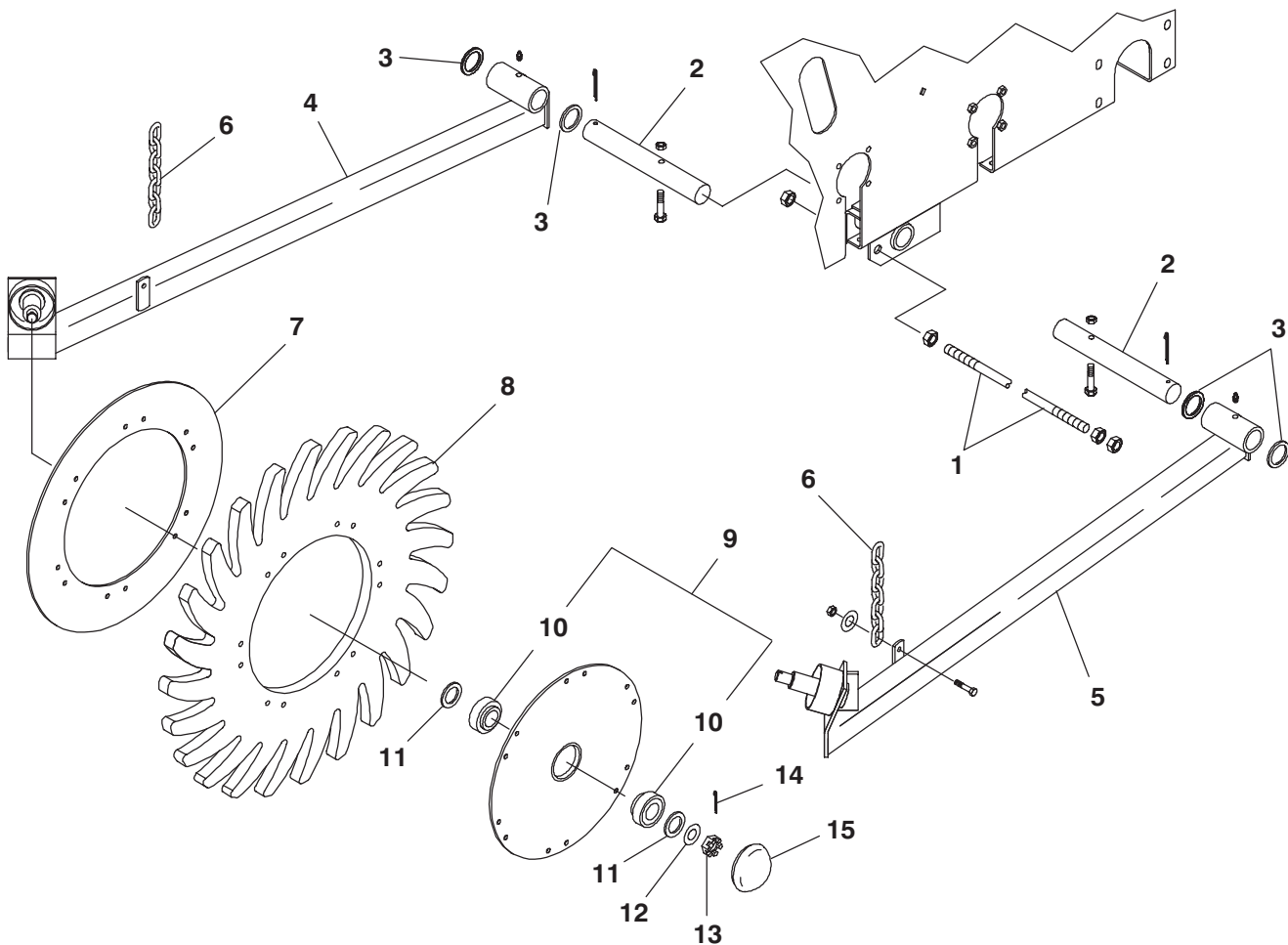
Ref. No.	Part No.	Description	Qty. Req.
	127115	CYLINDER/HYD. ASSY 3X20.5	1
		CONSISTS OF:	
01	126763	CAP/ANCHOR	1
02	126666	KIT/SEAL	1
03	126910	TUBE/TDC	1
04	126911	ROD/TDC CYL ASSY	1
05	126912	CAP/ROD	1
06	653044	JN 1/2	4
07	126530	LN 3/4	1
08	126914	PISTON	1
09	074785	ROD/TIE	4
10	570016	FITTING/RELIEF	1
11	126918	PLUG/SAE HEX SOCKET	1
12	653018	HN 1/2	4



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	120509	ACTUATOR	1	05	077098	HOUSING/REAR	1
		CONSISTS OF:		06	089956	GEAR/DRIVEN	1
01	077097	KIT/SEAL	1	07	120825	SCREW & BRAKE ASSY	1
02	077095	GEAR/INTERMEDIATE	1	08	089957	TUBE/COVER	1
03	089955	HOUSING/FRONT	1				
04	089958 ^a	MOTOR	1				

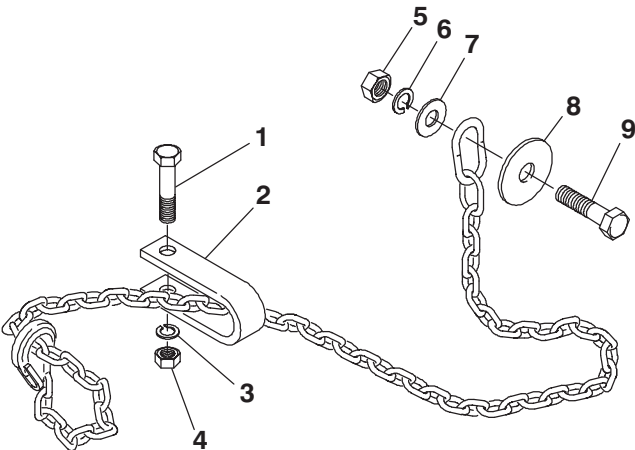
^a) Includes Drive Gear.

806492 Crowder Wheel Kit



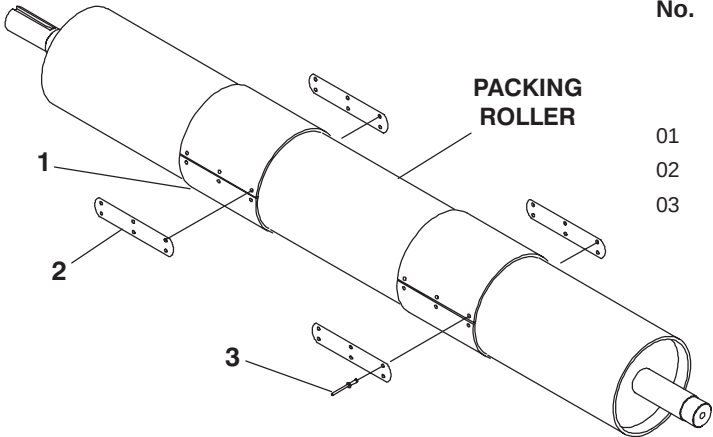
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	806492	CROWDER WHEEL KIT	1	07	072627	BACKUP/RUBBER WHEEL	2
		CONSISTS OF:		08	073234	WHEEL/RUBBER	2
01	119435	ROD	1	09	072641	HUB/WHEEL ASSY	2
02	119288	SHAFT/ARM PIVOT	2	10	520064	BEARING/BALL	4
03	057617	FW 1-1/2	4	11	B11162B	FW 1-17/64	4
04	119362	ARM/CROWDER RT ASSY	1	13	653119	NUT/HEX SLTD 3/4	2
05	119363	ARM/CROWDER LT ASSY	1	14	655018	PIN/COTTER 3/16X1-1/4	2
06	060469	CHAIN/LOWER LINK	2	15	064415	CAP/DUST	2

142965 Safety Tow Chain 5 Ton



Ref. No.	Part No.	Description	Qty. Req.
	142965	CHAIN/SAFETY TOW 5 TON	1
		CONSISTS OF:	
01	650695	CS 5/8X3-1/2	1
02	080894	CLEVIS	1
03	654032	LW 5/8	1
04	653021	N 5/8	1
05	653026	N 3/4	1
06	654034	LW 3/4	1
07	654014	FW 3/4	1
08	069076	FW 25/32	1
09	650172	CS 3/4X3-1/4	1

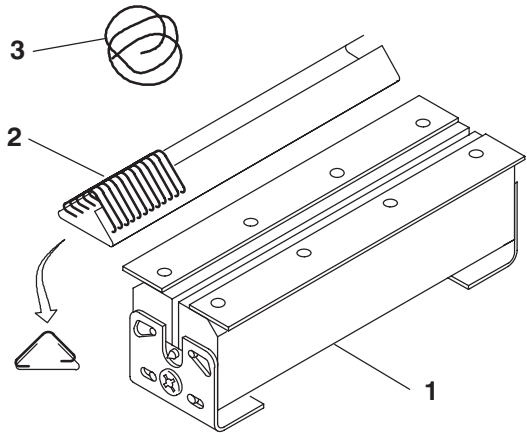
068633 Packing Roll
Lagging Kit



Ref. No.	Part No.	Description	Qty. Req.
	068633	PACKING ROLL LAGGING KIT	1
		CONSISTS OF:	
01	068847	LAGGING	2
02	068848	STRIP/COVER	4
03	068846	RIVET/LINER	36

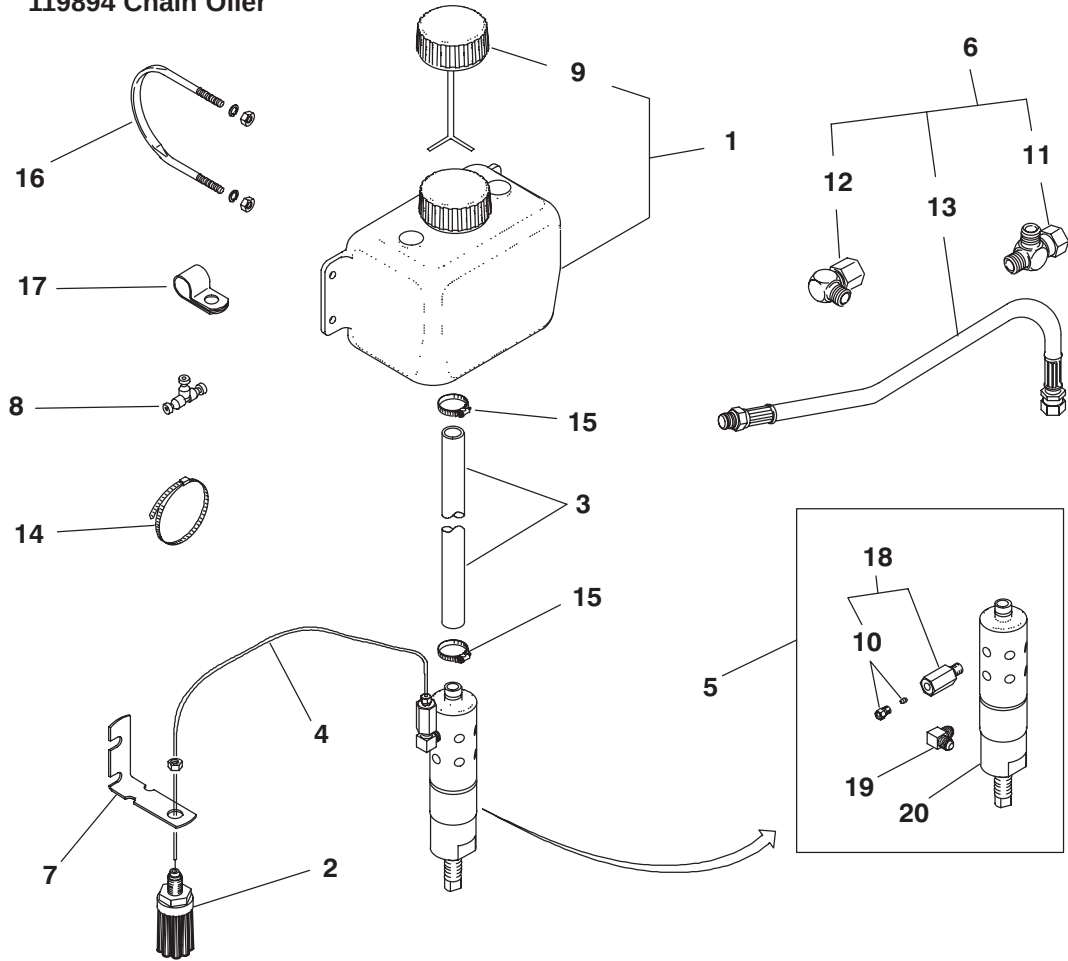
802700 Lacing Kit

Ref. No.	Part No.	Description	Qty. Req.
01	115666	WISE/7 INCH	1
	073390	KIT/RELACING	1
		CONSISTS OF:	
02	058398	LACING/BELT	6
03	078113	CABLE/LACING	1



RB1375 - OPTIONS & ACCESSORIES

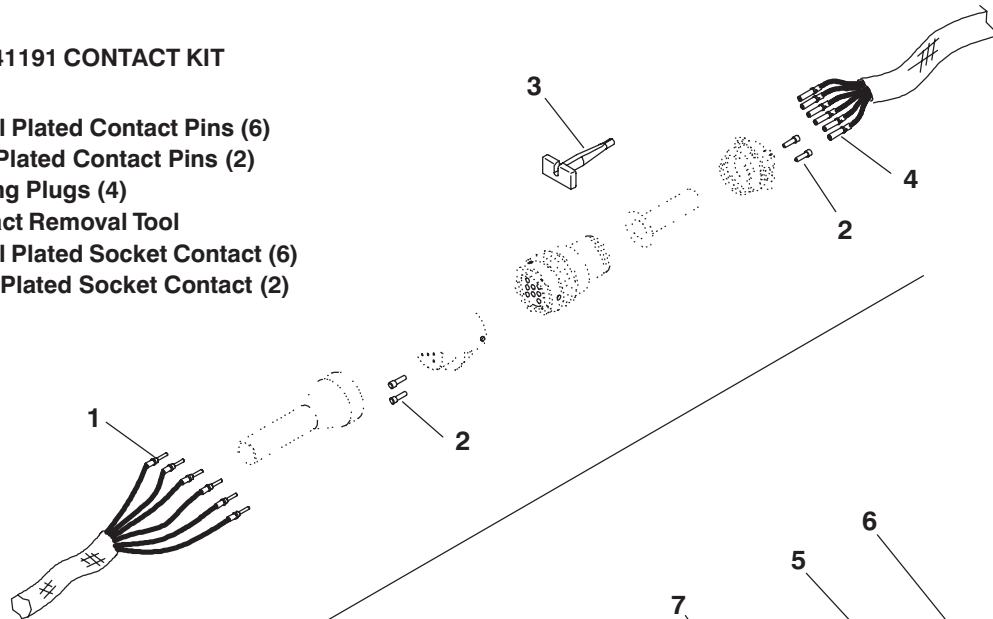
119894 Chain Oiler



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	119894	OILER/CHAIN	1	17	119582	CLAMP	3
		CONSISTS OF:		18	119564	MANIFOLD	4
01	091209	TANK/OIL	1	19	056997	ELBOW	4
02	091210	BRUSH/ASSY	5	20	158044	PUMP	1
03	091213	TUBE	1	INCLUDES THE FOLLOWING HARDWARE:			
04	091219	TUBE/NYLON	1	650294	TFS 1/4X3/8	1	
05	119893	PUMP/OILER	1	650403	CS 1/4X3/8	2	
06	119905	HOSE/HYDRAULIC	1	650448	CS 1/4X3/4	2	
07	119906	BRACKET/90° LONG BRUSH	5	650758	CB 1/4X3/4	4	
08	119907	UNION TEE 5/32	1	653005	HN 1/4	6	
09	112269	CAP	1	653007	HN 5/16	4	
10	119565	KIT/VALVE	1	653010	HN 3/8	1	
11	072806	TEE	1	653018	HN 1/2	5	
12	119909	ELBOW	1	654002	FW 1/4	8	
13	119910	HOSE	1	654022	LW 1/4	8	
14	055648	TIE/WIRE	15	654024	LW 5/16	2	
15	075665	CLAMP/HOSE	2				
16	091216	U-BOLT	1				

141191 CONTACT KIT

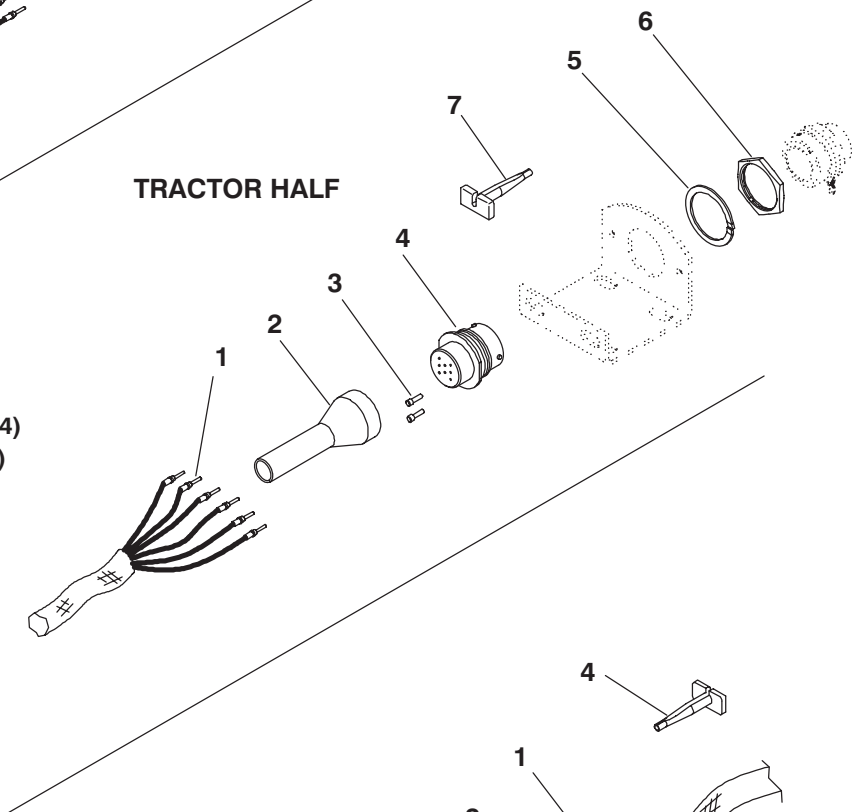
- 1-Nickel Plated Contact Pins (6)
- Gold Plated Contact Pins (2)
- 2-Sealing Plugs (4)
- 3-Contact Removal Tool
- 4-Nickel Plated Socket Contact (6)
- Gold Plated Socket Contact (2)



TRACTOR HALF

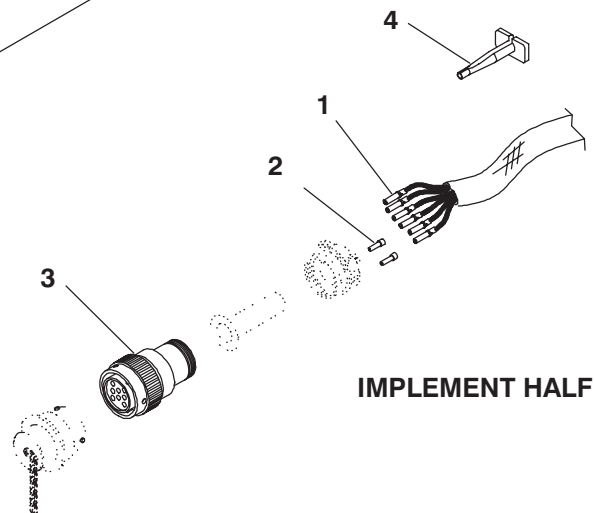
141192 RECEPTACLE KIT

- 1-Nickel Plated Contact Pins (4)
- Gold Plated Contact Pins (2)
- 2-Connector Boot
- 3-Sealing Plugs (2)
- 4-Receptacle Connector
- 5-1-1/2" Lock Washer
- 6-1-1/2" Panel Nut
- 7-Contact Removal Tool



141193 PLUG KIT

- 1-Nickel Plated Socket Contact (4)
- Gold Plated Socket Contact (2)
- 2-Sealing Plugs (2)
- 3-Plug Connector
- 4-Contact Removal Tool



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650551	51	81	650704	44	13	651095	51	36	653010	43	19
650551	53	81	650704	45	14	651095	53	36	653010	44	16
650553	57	13	650704	53	83	651148	21	86	653010	45	17
650559	47	09	650704	55	43	651157	57	64	653010	47	20
650568	41	17	650710	31	21	651157	58	02	653010	51	79
650568	49	24	650725	09	07	651202	57	53	653010	53	79
650568	55	14	650740	21	16	651212	58	11	653010	55	48
650569	13	38	650740	55	11	651328	57	55	653010	61	28
650569	15	38	650744	21	18	651328	58	12	653011	57	20
650569	37	40	650773	15	11	651346	57	54	653018	11	47
650569	55	42	650773	19	16	653005	61	25	653018	13	01
650573	17	17	650781	51	03	653005	62	17	653018	21	05
650573	38	67	650784	37	44	653007	09	38	653018	23	77
650577	26	21	650786	13	43	653007	13	67	653018	29	23
650577	49	17	650786	37	45	653007	15	39	653018	35	17
650579	15	47	650789	38	72	653007	17	19	653018	35	40
650579	43	41	650790	43	17	653007	23	49	653018	47	45
650585	47	51	650791	21	16	653007	29	13	653018	55	49
650594	64	15	650791	29	17	653007	31	68	653018	57	40
650601	29	22	650812	51	16	653007	33	18	653018	65	06
650610	13	51	650812	53	16	653007	35	16	653018	72	12
650627	51	14	650813	51	18	653007	37	47	653019	55	55
650627	53	14	650813	53	18	653007	38	55	653021	13	45
650647	10	09	650818	25	31	653007	44	15	653021	21	69
650647	43	42	650833	33	24	653007	45	16	653021	29	44
650687	23	42	650834	23	70	653007	49	39	653021	31	24
650687	37	42	650835	57	38	653007	51	38	653021	43	44
650687	44	12	650835	58	09	653007	53	38	653021	49	49
650687	45	13	650835	74	04	653007	55	47	653021	75	04
650687	51	13	650844	09	11	653007	57	15	653026	35	18
650687	53	13	650848	57	56	653007	61	14	653026	75	05
650687	55	78	650860	21	48	653007	61	27	653044	35	19
650694	29	42	650913	38	51	653010	10	03	653044	49	30
650695	49	25	650914	37	93	653010	13	46	653044	72	06
650695	75	01	650943	62	13	653010	15	40	653045	55	50
650702	62	15	650949	37	46	653010	17	20	653102	64	08
650704	13	40	650949	44	14	653010	19	27	653119	74	13
650704	15	37	650949	45	15	653010	21	50	653130	09	33
650704	17	18	650954	43	18	653010	23	50	654002	21	60
650704	19	26	650965	41	18	653010	26	06	654002	23	48
650704	21	49	650985	10	07	653010	26	06	654002	57	36
650704	23	45	650985	51	29	653010	31	44	654002	58	07
650704	26	05	650987	10	10	653010	33	19	654002	62	14
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654004	49	42	654016	37	95	654026	33	64	654034	75	06
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654004	51	40	654022	43	47	654026	37	51	654049	53	85
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654006	29	85	654024	33	20	654026	61	33	806492	74	
654006	33	63	654024	35	21	654030	11	04	806497	74	
654006	35	20	654024	37	50	654030	13	03	900084	70	07
654006	43	20	654024	38	05	654030	15	03	010-10103	29	56
654006	57	69	654024	44	18	654030	21	19	210-19531	09	12
654006	57	98	654024	45	20	654030	23	75	210-20454	51	37
654006	61	30	654024	49	45	654030	25	11	340-10351	55	02
654009	13	04	654024	51	43	654030	26	22	350-32366	55	03
654009	21	25	654024	53	43	654030	29	26	370-10269	29	57
654009	23	55	654024	55	52	654030	31	10	380-13297	51	35
654009	25	10	654024	57	08	654030	35	27	380-13297	57	65
654009	29	24	654024	61	26	654030	47	25	385-10121	29	53
654009	35	26	654026	10	05	654030	49	36	400-28850	21	17
654009	37	49	654026	13	50	654030	55	54	400-28850	21	86
654009	45	19	654026	15	46	654030	58	77	400-28850	23	86
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654009	55	51	654026	17	07	654032	09	14	420-19509	51	09

TORQUE SPECIFICATIONS

NOTE: Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self-tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 8-36	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 10-32	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 1/4-28	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 5/16-24	11 12	9	17 19	13 14	25	18 20
3/8-16 3/8-24	20 23	15 17	30 35	23 25	45 50	35
7/16-14 7/16-20	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 1/2-20	50 55	35 40	75 90	55 65	110 120	80 90
9/16-12 9/16-18	70 80	55 60	110 120	80 90	150 170	110 130
5/8-11 5/8-18	100 110	75 85	150 180	110 130	220 240	170 180
3/4-10 3/4-16	175 200	130 150	260 300	200 220	380 420	280 320
7/8-9 7/8-14	170 180	125 140	430 470	320 360	600 660	460 500
1-8 1-14	250 270	190 210	640 710	480 530	900 1000	680 740
Metric Course Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200



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